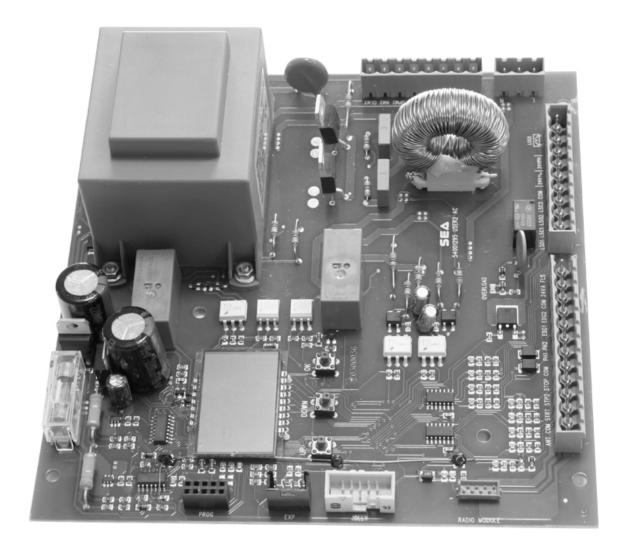




GATE 2 DG R1B

(Cod. 23023025)

ELECTRONIC CONTROL UNIT FOR 1 OR 2 230V/115V MOTORS



SEA S.p.A. Zona industriale 64020 S.ATTO Teramo - (ITALY) Tel. +39 0861 588341 r.a. Fax +39 0861 588344

www.seateam.com

seacom@seateam.com

67411385 Rev.17 - 08/2018

COMPONENTS

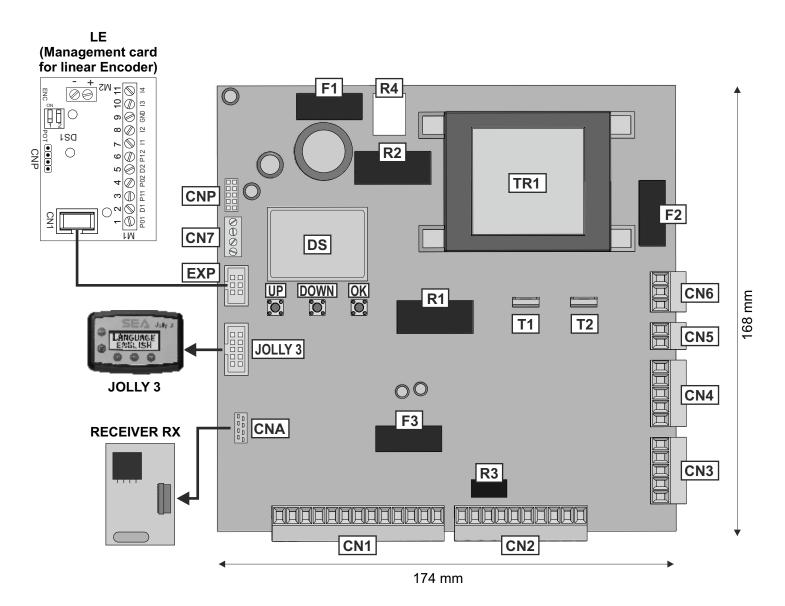
TECHNICAL SPECIFICATIONS

Control unit power supply: 230 Vac 50/60 Hz - 115 Vac 50/60 Hz

Absorption in stand by: 30 mA

Environment temperature : -20°C ¼ +50°C ∜

Specifications of external enclosure: 325,7 X 246 X 140



CN1 = Input/output connectors

CN2 = Limit switch, 24V~, Electrolock connector

CN3 = M1 Motors and capacitors connector

CN4 = M2 motors and capacitors connector

CN5 = Courtesy light output connector

CN6 = Power supply connector

CN7 = Encoder connector

CNA = RX Receiver connector

CNP = Porgramming connector

EXP = Expansion module connector / LE Card

JOLLY = Jolly 3

DS = Programming display

OK = Programming button

DOWN = Programming button

UP = Programming button

T1 = Motors piloting Triac

T2 = Motors piloting Triac

R1 = Motors comand relay

R2 = Courtesy light comand relay

R3 = Photocell autotest relay

R4 = Electrolock relay

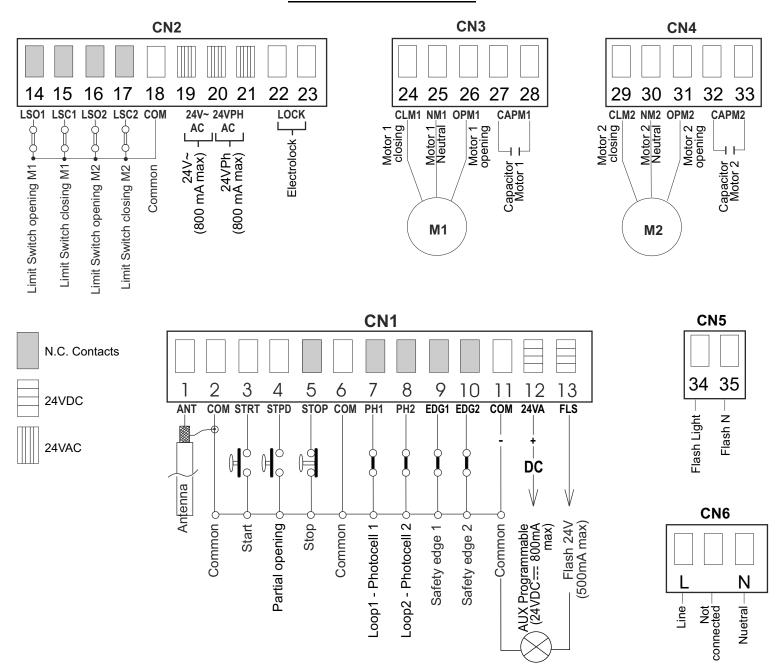
F1 = Accessories 1A fuse

F2 = Fuse 6.3AT on 230V - 10AT on 115V

F3 = 6.3A Electrolock fuse

TR1 = Power transformer

CONNECTIONS



NO JUMPERS NEEDED ON N.C. CONTACTS

WARNING: Automatic detection of not used N.C. inputs (Photocells, Stop, Limit switch and Edges)



To reactivate an NC contact you follow this procedure:

Go to MENU SEA SET 1-LANGUAGE press the button OK for 5 seconds then you enter

the **INPUT CHECK MENU**, where you can check the operating status of all inputs

No need to repeat self programming after reactivation of N.C. contacts.

THE HEREIN REPORTED FUNCTIONS ARE AVAILABLE STARTING FROM REVISION 02.04 COMPATIBLE WITH JOLLY 3 ONLY.

GATE 2 DG R1B MENU FUNCTIONS TABLE

	MENU	SET	DESCRIPTION	DEFAULT	SET
		Italiano	Italian		VALUE
	LANGUAGE	English	English		
1		Français	French	English	
		Español	Spanish		
		Dutch	Dutch		
		Start	Start		
		Partial opening	Partial opening		
		External module	External module		
		Stop	Stop	Start	
2	TDANICMITTEDC	Unloch	Storing of a command for unlocking the electric		
	TRANSMITTERS	Dalata a transmittar	brake	Partial	
		Delete a transmitter	Delete single transmitter	Opening	
		Clear memory	Delete transmitter memory	Opening	
		End	"Transmitters" menu output		
		Bistable Stop	Pressed once, it stops the gate. Pressed twice, it reactivates the START input		
		Hydraulic	230V hydraulic operators Mini/Half/Full/SuperFull Tank - Compact - SuperCompact - Ara - Joint - Scuti - Lyra - SuperLyra - Sprint - Vela - Vela Industrial - Tire Killer		
		131101110	230V sliding operators Mercury - Saturn - Boxer - Lepus Lepus Industrial - Lepus Box - Lepus Sectional]	
3	MOTOR	Reversible sliding gate	Reversible sliding gate operators Lepus Reversible - Lepus Industrial Reversible	Mechanic	
		Three-phase - Bollards	Operators with Three-phase Module: Lepus (Threephase - Industrial Threephase - Box Threephase - Sectional Threephase) - Big 4000. Bollards: Bull - Super Bull - Block - Super Block		
		Mechanic	230V Electro-mechanic operators Alpha - Surf - Kite - Cougar - Ger - Field - Omega - Song - Tios		
		Off	Disabled		
4	ONE SINGLE LEAF *	On	In ON activates single leaf mode (Motor1)	Off	
5	REVERSE MOTOR	On	In On reverses the opening with the closing and/or vice-versa (Note: both motors and limit-swiches are reversed)		
		Off	Off		
		Automatic	Automatic		
		Open-stop-close-stop-open	Step by step type 1		
6	LOGIC	Open-stop-close-open	Step by step type 2	Automati	
		2 button	Two buttons	С	
		Safety	Safety	-	
		Dead man	Dead man		
7	PAUSE TIME	Off	OFF (semi-automatic logics)	Off	
		1 240	Setting from 1 second to 4 minutes		<u> </u>
8	START IN PAUSE	Off	The Start is accoped during pause	Off	
0	DDOCDANANAING	On Off On	The Start is acceped during pause	Off	
9 10	PROGRAMMING		Times learning start	Off Off	
TO	TEST START	Off On Start command			l II , , .:11
14	RESET		will start by keeping pressed the UP button; at its e display as confirmation of the control board rese		WIII
15	END	Press OK	to return to the display of the firmware version and to the one of inputs state		
16	SPECIAL MENU		Press OK to enter the special menu		
10	SI ECIAL MILINO		. ress on to enter the special menu		



68 CLOSING TIME M2

XXX.S

SPECIAL MENU

PRESS AT THE SAME TIME FOR 5 SECONDS TO ENTER OR TO EXIT THE SPECIAL MENU SPECIAL MENU FUNCTIONS TABLE GATE 1 DG R2BF For entering into the special menu move on one of the menu and press the UP and DOWN buttons at the same time for 5 s. For exiting the special menu press END or move on one of the menu and press the UP and DOWN at the same time for 5 s SFT DEFAULT **MENU SP** DESCRIPTION SFT VALUE 26 LEAF DELAY IN OPENING Off 6 Setting from OFF to 6 seconds 1.5 Off 27 LEAF DELAY IN CLOSING 20 Setting from OFF to 20 seconds 2,5 Opening torque Motor 1: by increasing the torque, more strenght will be required to 28 OPENING TORQ 1 10 100 75 execute the inversion in case of obstacle. Note: with hydraulic motors the torque will be on Closing torque Motor 1: by increasing the torque, more strenght will be required to 29 10 100 **CLOSING TORQ 1** 75 execute the inversion in case of obstacle. Note: with hydraulic motors the torque will be on Opening torque Motor 2: By increasing the torque, more strenght will be **30** OPENING TORQ 2 10 100 75 required to execute the inversion in case of obstacle. Note: with hydraulic motors the torque will be on 100% Closing torque Motor 2: By increasing the torque, more strenght will be 31 CLOSING TORQ 2 10 100 required to execute the inversion in case of 75 obstacle. Note: with hydraulic motors the torque will be on 100% On 32 ENCODER In ON enables the Encoder, in OFF it's disabled Off 47 **ENCODER PAR. 1** XXX. Impulses read by Encoder during operation (Motor1) 48 **ENCODER TOT. 1** XXX. Impulses stored during programming (Motor 1) 49 **ENCODER PAR. 1** XXX. Impulses read by Encoder during operation (Motor2) Impulses stored during programming (Motor 2) 50 **ENCODER TOT. 2** XXX. Enables the reading of the potentiometer with Off **ENCODER** Potentiometer Reports the current position of the potentiometer on the leaf of 51 I.PAR.M1 motor 1. This parameter is useful for seeing if the potentiometer is read correctly Reports the impulses stored by the control unit when the leaf of From the value learned 52 I.AP.M1 to ± 100 pulses Motor 1 is fully open From the value learned Reports the impulses stored by the control unit when the leaf of 53 I.CH.M1 to ± 100 pulses Motor 1 is fully close Reports the current position of the potentiometer on the leaf of 54 I.PAR.M2 Motor 2. This parameter is useful for seeing if the potentiometer is read correctly Reports the impulses stored by the control unit when the leaf of From the value learned 55 I.AP.M2 to ± 100 pulses Motor 2 is fully open From the value learned Reports the impulses stored by the control unit when the leaf of 56 I.CH.M2 to ± 100 pulses Motor 2 is fully close ON enables the Encoder; OFF shows working 32 **ENCODER** Off Off times learnt Indicates the working times self-learning in opening and closing 65 OPENING TIME M1 xxx.s (Motor 1). With UP or DOWN it is possible to increase or reduce 66 CLOSING TIME M1 XXX.S the working times Indicates the working times self-learning in opening and closing 67 OPENING TIME M2 XXX.S (Motor 2). With UP or DOWN it is possible to increase or reduce

the working times

	MENU SP	SET	DESCRIPTION	DEFAULT	SET VALUE
	OPENING SENSITIVITY	10% (Fast intervention)	Adjusts the Encoder or Potentiometer		VALUE
33	MOTOR 1	99% (Slow intervention)	intervention time on Motor 1 in opening	Off	
		Off (Intervention excluded)	Disabled		
34	CLOSING SENSITIVITY	10% (Fast intervention)	Adjusts the Encoder or Potentiometer	Off	
34	MOTOR 1	99% (Slow intervention) Off (Intervention excluded)	intervention time on Motor 1 in closing Disabled	O _J J	
	ODENING CENCITIVITY	10% (Fast intervention)	Adjusts the Encoder or Potentiometer		
35	OPENING SENSITIVITY MOTOR 2	99% (Slow intervention)	intervention time on Motor 2 in opening	Off	
	INIOTOR 2	Off (Intervention excluded)	Disabled		
26	CLOSING SENSITIVITY	10% (Fast intervention)	Adjusts the Encoder or Potentiometer	0,11	
36	MOTOR 2	99% (Slow intervention) Off (Intervention excluded)	intervention time on Motor 2 in closing	Off	
		Off (Intervention excluded)	Disabled Adjusts the amperometric sensitivity in		
		10% (Fast intervention)	slowdown. Active only if the motors are		
27	SLOWDOWN SENSITIVITY	99% (Slow intervention)	electromechanical	- 33	
37	MOTOR		In case of linear potentiometer, this parameter		
		With potentiometer	allows to set the inversion time in slow-down	30%	
			from 0 to 5 seconds (= 99%)		
38	POTENTIOMETER		Adjusts the threshold of the potentiometer		
-	THRESHOLD OPENING 1		intervention. The parameter self-determines in		
39	POTENTIOMETER THRESHOLD CLOSING 1		learning but can also be adjusted later. The		
	POTENTIOMETER	0 1000	lower the value, the slower will be the respon-		
40	THRESHOLD OPENING 2		se of the potentiometer. The parameter can be		
41	POTENTIOMETER		set as maximum threshold at the value read on		
41	THRESHOLD CLOSING 2		the DEBUG VPI, VP2 menu		
42	POTENTIOMETER SLOWDOWN THRESHOLD OPENING 1		Adjust the threshold of the potentiometer in slowdown. By default this value is set on 1 and		
	POTENTIOMETER SLOWDOWN	0 100	can be increased manually up to the maximum		
43	THRESHOLD CLOSING 1		value read on the DEBUG VPI, VP2 Menu		
44	POTENTIOMETER SLOWDOWN THRESHOLD OPENING 2		Adjust the threshold of the potentiometer in		
		0 100	slowdown. By default this value is set on 1 and can be increased manually up to the maximum		
45	POTENTIOMETER SLOWDOWN THRESHOLD CLOSING2		value read on the DEBUG VPI, VP2 Menu		
	THRESHOLD CLOSING2		,		
			In case of obstacle or edge it totally reverses the		
		Total	movement during the closing. If active, the		
46	CLOSING INVERSION		automatic reclosing will be attempted 5 times	Total	
			It partially reverses the direction (of about 30		
		Partial	cm) in case of obstacle or edge or potentiome-		
			ter, then it stops		
			ee menu 32-Encoder = On enu 32-Encoder = Potentiometer		
		i or mena from 51 to 50 see m	From OFF to 50% of the stroke. On hydraulic		
59	OPENING SLOWDOWN 1	Off (*) 50 Hydraulic	operators the slowdown will be hydraulic over		
		33 ()	the 50%		
			From OFF to 50% of the stroke. On hydraulic		
60	CLOSING SLOWDOWN 1	Off (*) 50 Hydraulic	operators the slowdown will be hydraulic over	20	
			the 50%		
61	ODENING SLOVADOVANI 2	Off (*) EO Undamilia	From OFF to 50% of the stroke. On hydraulic		
61	OPENING SLOWDOWN 2	Off (*) 50 Hydraulic	operators the slowdown will be hydraulic over the 50%	20	
			From OFF to 50% of the stroke. On hydraulic		
62	CLOSING SLOWDOWN 2	Off (*) 50 Hydraulic	operators the slowdown will be hydraulic over		
		,,,,,	the 50%		
	* For motors with hydro	aulic brake (CF) or double hyd	draulic brake (2CF) this parameter must be on Hyd	draulic	

	MENU SP	SET	DESCRIPTION	DEFAULT	SET VALUE
63	DECELERATION	0 %	Adjust the passage between normal speed and slowdown speed	100%	
64	ACCELERATION	0 %	Acceleration ramp. Adjusts the motor start	100%	
			see menu 32-Encoder = Off		l
69	ANTI OVERLAP	Off	Desactivate the leaves anti-overlapping control, allowing separate control of the two leaves	Off	
	On		Activate the leaves anti-overlapping control		
70	OPENING POSITION RECOVERY	0 20 seconds	Retrieves the inertia of the motor in opening after Stop or reversing	1s	
71	CLOSING POSITION RECOVERY	0 20 seconds	Retrieves the inertia of the motor in closing after Stop or reversing	1s	
72	OPENING TOLERANCE MOTOR 1	0 100	Adjust the tolerance between stop and obstacle on Motor 1 in opening	0	
73	CLOSING TOLERANCE MOTOR 1	0 100	Adjust the tolerance between stop and obstacle on Motor 1 in closing	0	
74	OPENING TOLERANCE MOTOR 2	0 100	Adjust the tolerance between stop and obstacle on Motor 2 in opening	0	
75	CLOSING TOLERANCE MOTOR 2	0 100	Adjust the tolerance between stop and obstacle on Motor 2 in closing	0	
76	PUSHING STROKE	Time Pushing Off - 3 sec Stroke Repeat Lock Off - On End	Before opening, the motor starts in closing for the set up time, in order to simplify the lock release If On, the lock will release as before as after the pushing stroke	Off	
77	LOCK TIME	Off 5	Sets the lock release time from 0 to 5 s	1	
78	LOCK	Only opening Only closing Opening and closing	Active only before cloning		
79	ANTI INTRUSION	Only opening Only closing Opening and closing Off	If you force the gate manually, the control unit starts the motor to restore the state of the gate before forcing (only with limit switch)		
80	PUSHOVER	Off Opening and closing Only closing Only opening	Allows the leaf to make an extra move at maximum torque to ensure the tightening	Off	
81	PERIODICAL PUSHOVER	off 8	Allows the repetition of the pushover function at a distance of time adjustable from 0 to 8 hours at hourly intervals		
82	MOTOR RELEASE	Opening 1 Off - 3 s Closing 1 Off - 3 s Opening 2 Off - 3 s Closing 2 Off - 3 s End	If different from Off, the motor slightly reverse its direction at the end of the cycle	Off (hydraulic) 0.1 (mechanic)	
83	EXTRA TIME *	0.0 s 10 s	With limit-switches, it adds an extra time to the movement of the motors after the limit-switches reading		
	* If hydraulic slo	w-down is set, the Extra Time	will be ON only on motor where Extra Time is set		
84	BRAKE	Off 100%	Adjusts the braking on the limit switches	0	
85	PRE-FLASHING	Only closing 0.0 5.0 s	Pre-flashing only active before closing Pre-flashing	Off	

	MENU SP	SET	DESCRIPTION	DEFAULT	SET VALUE
		Normal	Normal		
96	FLASHING LIGHT	Light	Control lamp	Normal	
80	FLASHING LIGHT	Always	Always ON	Normai	
		Buzzer	Buzzer		
		Off	The flashing light remains OFF with the active		
87	FLASHING LIGHT AND	Ojj	timer and open gate	Off	
0,	TIMER	On	The flashing light remains ON with active timer	Ojj	
			and open gate		
		Off	Disabled		
88	COURTESY LIGHT	1 240	Courtesy light setting from 1sec. to 4min.	20	
		In cycle	Courtesy light in cycle		
	TRAFFIC LIGHT		If ON, the partial input will be activated to work		
89	RESERVATION	Off On	on the auxiliary board "SEM" (traffic light	Off	
	RESERVATION		management)		
90	PARTIAL OPENING	20 100	Setting from 20 to 100	100	
		= Start	Pause in partial opening same as in total		
01	PARTIAL PAUSE	- Start	opening	= start	
91	Off 1 240 5		Disabled	- Start	
			Setting from 1second to 4 minutes		
		Off	Turn the selected input into an input to connect		
92	IIMER On photo2		an external clock to	Off	
		On partial entry	all external clock to		
		Off	Disabled		
93	FIRE SWITCH	On Photo2	Function active on Photocell 2		
		On Partial entry	Function active on Partial entry input		
		Always	AUX output always Power supplied		
		In cycle	AUX output active only during cycle		
		Opening	AUX output power supplied only during opening		
		Closing	AUX output power supplied only during closing		
		In pause	AUX out put power supplied only during pause		
		Autotest	Security test		
		In evologist shot-tt	AUX output only during cycle with fototest		
		In cycle and phototest	function active		
		Desitive bester as	Positive Electric-brake (24V in On with		
		Positive brake management	stationary gate)		
0.5	24V AUX	Negative brake	Negative Electric-brake (24V in On with gate in	.,	
94	(Max. 500 mA)	management	cycle and 1 sec. before the Start)	Always	
	,	Negative brake and	Negative electric-brake not active on		
		Photocell management	intervention of the photocell		
		<u> </u>	1 flash per second in opening		
		Open gate warning Light	2 flashes per second in closing		
			Steady lit in Stop or Open		
			If active, the 24VAUX output is activated for 3		
		Start 3 s	seconds at every Start input, every photocells or		
			edge intervention		
			the 24Vaux output will pilot the lights on the		
			barrier so that, with the beam closed the light is		
		Barrier Led lights	on, with the beam opened the light is switched		
		Bullier Lea lights	off and with the moving beam the light is		
			blinking		

	MENU SP	SET	DESCRIPTION	DEFAULT	SET VALUE
		Photo 1	Self-test active only on photo 1		
		Photo 2	Self-test active only on photo 2		
		Photo 1 and 2	Self-test active on photo 1 and 2		
0.5		Off	Disabled	0,((
95	FOTOTEST	Edge	Self-test active only on security edge	Off	
	FOTOTEST	Photo 1 and Edge	Self-test active on photocell 1 and edge		
		Photo 2 and Edge	Self-test active on photocell 2 and edge		
		Off	Disabled		
		Edge 1	Test enabled on edge 1		
0.0	SECURITY EDGE SELF-TEST	Edge 2	Test enabled on edge 2	Edges	
96		Edges 1 and 2	Test enabled on edges 1 and 2	1 and 2	
		Off	Disabled		
		Closing	If the photocell is occupied, it reverses the movement in closing; during the pause, it prevents the reclosing		
		Opening and closing	If active the photocell blocks the movement as long as it is busy; when released, the opening movement continues		
		Stop	If the photocell is activated before the Start input, the Start will be ignored. If the photocell is activated after the Start input, the photocell will be ignored. If the photocell is activated during closing, the gate will reopen		
		Stop and close	In closing, the photocell stops the movement until it is occupied; when released the closing movement continues		
97	PHOTOCELL 1 SHADOW LOOP 1	Close	The photocell stops the gate until it is occupied in both opening and closing; when released, it gives a closing command (it closes one second after its release)	t	
		Pause reload	If occupied, during pause the photocell recharges the time of pause. In closing it reverses the movement		
		Shadow loop	Until occupied, with open gate, it prevents reclosing. It is switched off during closing		
		Delete pause time	If occupied during opening, pause or closing, the gate reopens completely and closes without observing the pause time		
		Shadow loop RP (pause reloading)	If the shadow loop is temporarily released, the pause time is reloaded before closing		

	MENU SP	SET	DESCRIPTION	DEFAULT	SET VALUE
		Closing	If the photocell is occupied, it reverses the movement in closing; during the pause, it prevents the reclosing		
		Opening and closing	If active the photocell blocks the movement as long as it is busy; when released, the opening movement continues		
		Stop	If the photocell is activated before the Start input, the Start will be ignored. If the photocell is activated after the Start input, the photocell will be ignored. If the photocell is activated during closing, the gate will reopen		
		Stop and close	In closing, the photocell stops the movement until it is occupied; when released the closing movement continues		
98	PHOTOCELL 2 SHADOW-LOOP2	Close	The photocell stops the gate until it is occupied in both opening and closing; when released, it gives a closing command (it closes one second after its release)	Stop and	
		Pause reload	If occupied, during pause the photocell recharges the time of pause. In closing it reverses the movement		
		Shadow loop	Until occupied, with open gate, it prevents reclosing. It is switched off during closing		
		Delete pause time	If occupied during opening, pause or closing, the gate reopens completely and closes without observing the pause time		
		Shadow loop RP (pause reloading)	If the shadow loop is temporarily released, the pause time is reloaded before closing		
		Stop and open	If the photocell is activated during opening, the gate will stop and will continue opening movement only when the photocell is released. The photocell is ignored during closing		
		Normal	Normal N.C. contact		
		8K2	Edge is active and protected by a 8K2 resistor		
100	SECURITY EDGE 1	8K2 Double	Allows to connect two 8K2 protected edges	Normal	
		Photo 1 10K	Edge works as a photocell protected by a 10K resistor		
		Photo 1 10K Double	It is possible to connect two photocells protected by a 10K resistor		
		Normal	Normal N.C. contact		
		8K2	Edge is active and protected by a 8K2 resistor		
101	SECURITY EDGE 2	8K2 Double	Allows to connect two 8K2 protected edges	Normal	
		Photo 2 10K	Edge works as a photocell protected by a 10K resistor		
		Photo 2 10K Double	It is possible to connect two photocells protected by a 10K resistor		

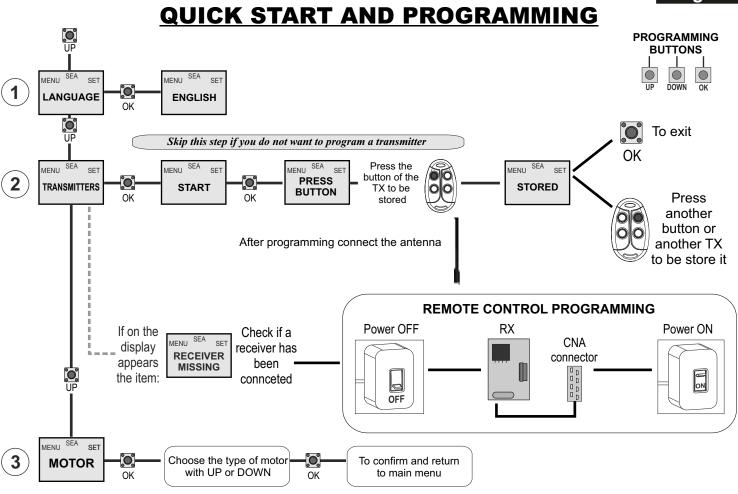
	MENU SP	SET	DESCRIPTION	DEFAULT	SET VALUE
	SECURITY EDGE 1	Opening and closing	Active in opening and closing	Opening	771202
102	DIRECTION	Only opening	Active only in opening	and	
	DIRECTION	Only closing	Active only in closing	Closing	
	SECURITY EDGE 2	Opening and closing	pening and closing Active in opening and closing		
103	DIRECTION	Only opening	Active only in opening	and	
	DIRECTION	Only closing	Active only in closing	Closing	
		Automatic	Limit switch in automatic recognition		
		Only opening	Active limit-switch in opening only		
		Only closing	Active limit-switch in closing only		
104	SELECT LIMIT SWITCH	Motor internal	To be activated if there is a limit-switch that stops the motor phase	Automatic	
		Ext	Limit-switch connected on the interface board for 4 cams limit-switches		
106	DIAGNOSTICS	1 10	Shows last event (See alarms table)		
	MAINTENANCE CYCLES	100 240000	Setting from 100 to 240000	100000	
108	PERFORMED CYCLES	0 240000	Reports the executed cycles. Keep pressed OK to reset the cycles	0	
109	THERMOMETER	On Off	In ON you can insert the piston oil temperature probe combined with the LE card	Off	
110	LOWER THRESHOLD TEMPERATURE	From -20° to +50°	Regulates the activation threshold of the motor oil heater	-10°	
111	UPPER THRESHOLD TEMPERATURE	From -20° to +50°	Regulates the deactivation threshold of the motor oil heater	0°	
112	PASSWORD		Allows the entering of a password blocking the control unit parameters modification		
		Off	Disabled		
113	EMERGENCY (This fuction involves the use of "STAR 1000" with		Without main power, if batteries are lower than 22V the gate opens and stay opened. The gate recloses when the power is back		
	"LB" unit)	Last closing	Without main power, if batteries are lower than 22V the gate closes and stay closed until the power is back		
116	REPEAT DELAY OPENING	On Off	In case of STOP at the mid stroke, leaves will repeat the leaf delay	On	
117	ALWAYS CLOSE	Off 240 seconds	Without main power if the gate is manually opened, when the power is back the gate will reclose only after the time set (from 0 to 240 seconds)	Off	
119	DISPLAY WRITING SPEED	From 30% to 100%	See Note 3 below	80%	
120	BASIC MENU		Press OK to exit the special menu.		

Note 1: The * indicates that the default value or the menu may change depending on the selected motor type.

Note 2: After initialization the parameters "motor type" and "limit switch type" remain on the value chosen in the setup program.

Note 3: Display writing speed set on 30% keeps writing slow; Display writing speed set on 100% keeps writing fast. Please note that speed does not change on JOLLY 3 display.

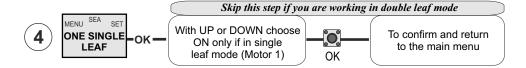




CHOOSE FROM SINGLE LEAF OR DOUBLE LEAF

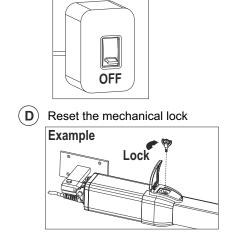
SET IF ONE SINGLE LEAF (ON)

Default (OFF) = Double leaf

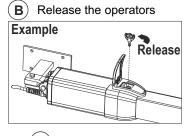


PRESET INSTALLATION

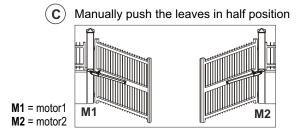
ATTENTION: This procedure is potentially dangerous and should only be performed by qualified people in safety conditions.



Turn OFF the power



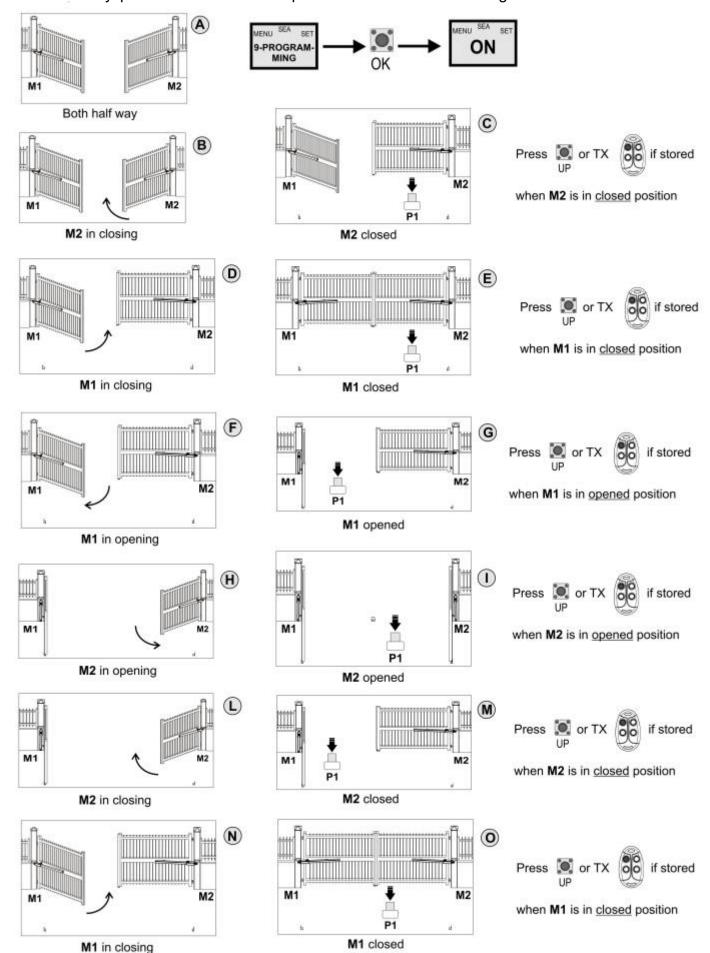




MANUAL SELF-LEARNING

A) IMPULSES *

The gate will start the following cycle: CLOSING M2 - CLOSING M1 - OPENING M1 - OPENING M2 - CLOSING M2 - CLOSING M1. During cycle, to store the respective stops, press UP or DOWN or START at every point of mechanical stop of the leaf. The self-learning is done.





AUTOMATIC SELF-LEARNING

Make sure, for all these types of selflearning, that the gate effects the following cycle: CLOSE M2 - CLOSE M1 - OPEN M1 - OPEN M2 - CLOSE M2 - CLOSE M1. Otherwise see REVERSE MOTOR function.

B) ENCODER *

 When an Encoder is installed, it is necessary to select ON in the 32-ENCODER menu



Note: to adjust sensitivity on obstacle refer to the special menu





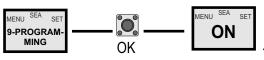


SELF-LEARNING starts AUTOMATICALLY

C) POTENTIOMETER *

- When the potentiometer is installed, it is necessary to select







SELF-LEARNING starts AUTOMATICALLY

Note: to adjust sensitivity on obstacle refer to the special menu



Potentiometer treshold intervention is automatically set during self learning,

NO NEED to set





MIXED PROCEDURE SELF-LEARNING OPERATION TIME WITH POTENTIOMETER

When the potentiometer is installed, it is necessary to select "Potentiometer" in the 32-ENCODER menu. Start programming and make sure that leaf starts as first in closing. With potentiometer, the gate will automatically execute the following cycle: CLOSE - OPENING -CLOSE - OPENING and CLOSING with SLOW-DOWN

Note 1: For the stop detection sensitivity settings refer to the special menu. **Note 2:** With the potentiometer you can also make the self-learning giving impulses on favourite opening or closing points; In this case it is alson possible to modify the parameters I.AP.M1, I.CH.M1, I.AP.M2, I.CH.M2 of \pm 100 impulses, if you need to optimize the initial and the final position

Nota: in case of <u>MIXED PROCEDURE</u> (detection of AUTOMATIC stop in closing and with MANUAL imput in opening) the learning cycle will only be CLOSE-OPEN-CLOSE

* REVERSE MOTOR

If the motor starts in opening, switch off the power and then switch it ON again, select



on the

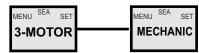
display and through the UP and DOWN put it on ON or, if you have the JOLLY 3 programmer, activate the

motor exchange function



D) AMPEROMETRIC* (For electromechanical motors only)

This type of selflearning is possible ONLY with electromechanical operators and physical stops.





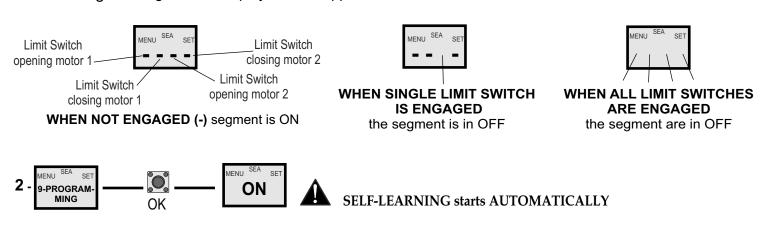
SELF-LEARNING starts AUTOMATICALLY

Note: to adjust sensitivity on obstacle refer to the special menu

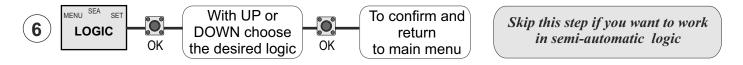


E) WITH LIMIT-SWITCHES *

1 - **INPUT TEST LIMIT-SWITCHES**: test <u>each</u> limit-switch of both leaves by activation before self-learning. The segment on display shall disappear when each limit-switch is activated



LOGIC FUNCTIONS





ONLY AFTER SELF LEARNING OF WORKING TIME WITH AUTOMATIC LOGIC, THEN YOU CAN CHANGE LOGICS TO:

A) AUTOMATIC

A start impulse opens the gate. A second impluse during the opening will not be accepted.

A start impulse during closing reverses the movement.

7-PAUSE

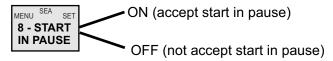
TIME

NOTE 1: To have the automatic closing it is necessary to set a pause time, otherwise all the logic will be semi-automatic.

More than 0 sec

NOTE2: It is possible to choose, whether to accept or not, the start in pause, selecting in the MENU the item

8-STARTIN PAUSE and choosing ON or OFF. By default, the parameter is OFF.





B) SECURITY

A start impulse opens the gate. A second impulse during opening reverses the movement.

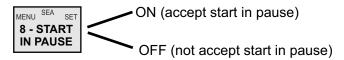
A start impulse during closing reverses the movement.

NOTE 1: To have the automatic closing it is necessary to set a pause time, otherwise all the logic will

be semi-automatic.

7-PAUSE More than 0 sec

NOTE2: It is possible to choose, whether to accept or not, the start in pause, selecting in the MENU the item 8-STARTIN PAUSE and choosing ON or OFF. By default, the parameter is OFF.



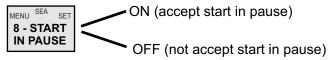
C) STEP BY STEP TYPE 1

The start impulse follows the OPEN-STOP-CLOSE-STOP-OPEN logic.

NOTE 1: To have the automatic closing it is necessary to set a pause time, otherwise all the logic will be semi-automatic.

7-PAUSE TIME — More than 0 sec

NOTE2: It is possible to choose, whether to accept or not, the start in pause, selecting in the MENU the item 8-STARTIN PAUSE and choosing ON or OFF. By default, the parameter is OFF.



D) STEPBY STEP TYPE 2

The start impulse follows the OPEN-STOP-CLOSE -OPEN logic.

NOTE 1: To have the automatic closing it is necessary to set a pause time, otherwise all the logic will be semi-automatic.

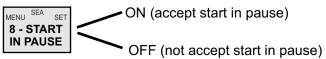
emi-automatic.

MENU SEA SET

7-PAUSE
TIME

MOTE than 0 sec

NOTE2: It is possible to choose, whether to accept or not, the start in pause, selecting in the MENU the item 8-STARTIN PAUSE and choosing ON or OFF. By default, the parameter is OFF.



E) DEAD MAN

The gate opens as long as the **START** button of opening is pressed; releasing it the gate stops. The gate closes as long as the button connected to the PARTIAL OPENING is pressed; releasing it the gate stops. To execute complete opening and/or closing cycles the related pushbuttons must be constantly pressed.

F) 2 BUTTONS

One start opens, one partial opening closes. In opening the closing will not be accepted. In closing a start command reopens, a partial opening command (closes) will be ignored.

RADIO TRANSMITTER SELF LEARNING WITH RECEIVER ON BOARD OF CONTROL UNIT

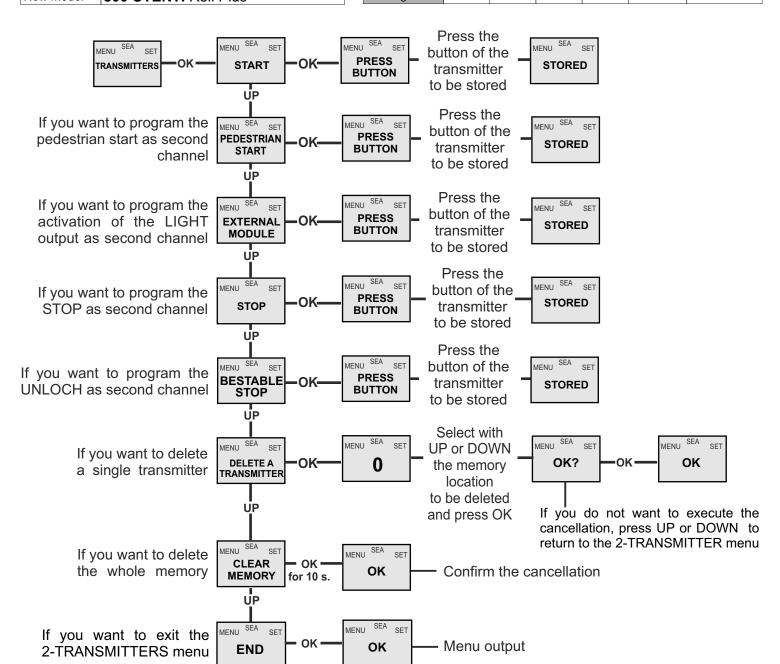
WARNING: Make the radio transmitters programming before you connect the antenna and insert the receiver into the special CMR connector (if available) with turned off control unit. With RF UNI and RF UNI PG module it will be possible to use both Coccinella Roll Plus transmitters and radio transmitters with fixed code. The first memorized radio transmitter will determine the type of the remaining radio transmitters. If the receiver is a Rolling Code, press twice the button of the radio transmitter that you want to program to memorize the first TX. In the case of transmitters with fix code it is necessary to press 1 time the button of the transmitter you want to program to store the first remote control Notes:

- Enter radio transmitters learning only when the working cycle stops and the gate is closed.
- You can store max. 2 of the available 4 functions. If the control unit receives a code which was already associated to another function it will be updated with the new function.

	16 USERS Whitout memory
	800 USERS With additional memory MEM
RF UNI PG	100 USERS Fixed code
	800 USERS Roll Plus
RF UNI PG	800 UTENTI Fixed code
	800 UTENTI Roll Plus

				-/\/\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		
Transmitter button location	1	2	3	4	Serial number	Customer
0						
1						
2						
3						

TARI F FXAMPI F

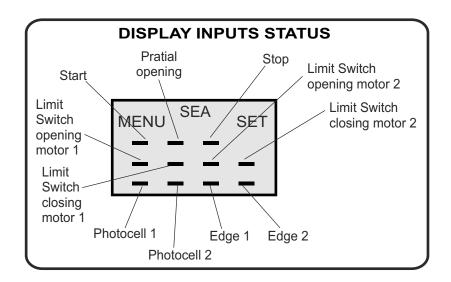


N.O. contacts

Power ON

PRE SET PARAMETERS AND NO/NC CONTACTS

(1)



- When N.C. (Photo, Stop, Limit switch and Edge)

When not engaged or not wired

N.C. contacts

When not engaged or not wired

When cross photo or input is engaged

When input is engaged

When N.O. (Start, Partial opening)

When input is not engaged

MENU

2 Power OFF

- (3) Keep pressed the two buttons and Down At the same time put to start initialisation of the board until you see IN.IT on the display.
- All parameters get DEFAULT configuration, see following Menu (for example: Automatic logic, Pause time OFF) and put in **OFF** all NC contacts (like STOP, PHOTO, EDGE, LIMITS) not used.
- All NC contacts are automatically in **OFF** if not used (no segments on display). If wired segments are in ON on display

To reactivate NC contacts you must go on each Menu of display for NC contacts (like STOP, PHOTO, EDGE, LIMITS) and with SET put in **ON**.



INPUTS CHECK MENU

1-LANGUAGE

Moving in the

menu and then by pressing the **OK** button for 5 seconds, you can enter the CHECK MENU, where it is possible to check the operating status of all inputs.

MENU FUNCTION TABLE CHECK GATE 2 DG R1B INPUTS To access the Menu for input check keep pressed OK for about 5 seconds. **MENU** Description **Description** The contact must be a N.O. Contact . When activating the related Enabled Start command on the display SET lights up, the input works. START OK Test Blocked If SET is always on, check the wirings. The contact must be a N.C. Contact. When activating the related Enabled Stop command on the display SET lights up, the input works. OK STOP Test If SET is always on, make sure that the contact is a N.C. Contact Blocked Partial The contact must be a N.O. Contact. When activating the related START Enabled OK command on the display SET lights up, the input works. Opening **PARTIAL** If SET is always on, check the wirings. Blocked **OPENING** Test Safety The contact must be a N.C. Contact. When activating the related Enabled **EDGE** -OK command on the display SET lights up, the input works. edge1 1 If SET is always on, make sure that the contact is a N.C. Contact Blocked test Safety The contact must be a N.C. Contact. When activating the related Enabled EDGE OK command on the display SET lights up, the input works. edge2 2 Blocked If SET is always on, make sure that the contact is a N.C. Contact test The contact must be a N.C. Contact. When activating the related Enabled Photocell 1 PHOTO OK command on the display SET lights up, the input works. test 1 If SET is always on, make sure that the contact is a N.C. Contact **Blocked** The contact must be a N.C. Contact. When activating the related **PHOTO** Enabled Photocell 2 OK command on the display SET lights up, the input works. 2 test If SET is always on, make sure that the contact is a N.C. Contact Blocked The contact must be a N.C. Contact. When activating the related M1 Opening command on the display SET lights up, the input works. If SET is LIMIT SWITCH limit switch always on, make sure that the contact is a N.C. contact or that the **OPENING 1** related limit switch is not occupied. test The contact must be a N.C. Contact. When activating the related M1 Closing LIMIT SWITCH command on the display SET lights up, the input works. If SET is limit switch always on, make sure that the contact is a N.C. Contact or that the CLOSING 1 test related limit switch is not occupied. The contact must be a N.C. Contact. When activating the related M2 Opening command on the display SET lights up, the input works. If SET is LIMIT SWITCH limit switch always on, make sure that the contact is a N.C. contact or that the **OPENING 2** test related limit switch is not occupied. The contact must be a N.C. Contact. When activating the related M2 Closing LIMIT SWITCH command on the display SET lights up, the input works. If SET is limit switch always on, make sure that the contact is a N.C. Contact or that the **CLOSING 2** test related limit switch is not occupied. CHECK Check Enabled OK Desactivate the motor fault checking **MOTOR** motor Blocked fault **FAULT END** Exit menu

Note: If the Stop, Photocell 1 and Photocell 2, Edge 1 and Enge 2 contacts are not bridged in selflearning, they will be deactivated and can be reactivated through this menu, without repeating times selflearning.

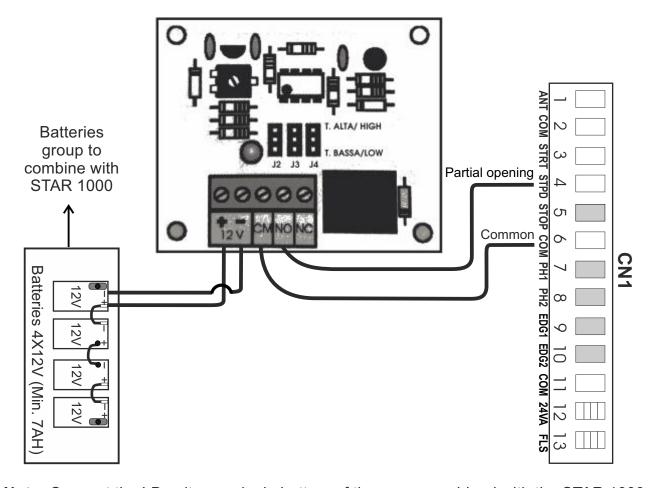
PASSWORD ENTERING MANAGEMENT

With a new control unit all menus can be displayed and set and the password will be disabled. Selecting one of the Menus and keeping UP and DOWN pressed at the same time for 5 seconds, you will access the SP Menu containing the 112-PASSWORD Submenu. Pressing OK in the 112-PASSWORD Menu, you will proceed with the entering of the numeric code of the 4-digit password. Use UP and DOWN to increase or decrease the number, press OK to confirm it and you will pass automatically to the entering of the next number. Pressing OK after the last entered number the word "Sure?" appears, confirm the activation of the password and the message OK appears, pressing UP or DOWN instead you can cancel the operation and "No operation" will appear on the display. Once entered the password, it will be definitively activated, once the display switch off timeout has expired, or by turning off and on again the control unit. Once the password has been activated, the menus of the display can be only displayed but not set. To unlock them you must enter the correct password in the 112-PASSWORD menu, if the password is wrong the message "Error" will appear. At this point, if the password has been entered correctly, the menus will be unlocked and it will be possible to change the parameters of the control unit again. If the control unit has been unlocked through 112-PASSWORD Menu, it is possible to enter a new and different password, using the same entering process as for the first one; at this point, the old password will no longer be valid. If the password has been forgotten, the only way to unlock the control unit is to contact the SEA technical assistance, which will assess whether to provide the procedure to unlock the control unit or not.

Note: The password cannot be set through the Jolly 3 terminal.

LB UNIT CONNECTION

The LB unit can be used combined with the Emergency (menu-113) function. It is useful to monitor the battery charge and allows a last emergency operation before the battery is completely discharged. Furthermore, by connecting a Buzzer, this last operation will be signaled by an acoustic alarm.



Nota: Connect the LB unit on a single battery of the group combined with the STAR 1000

SAFETY DEVICES CONNECTIONS

A) 24V AC 19 and 20

PHOTOCELL 1 AND PHOTOCELL 2 (LOOP1 - LOOP2)

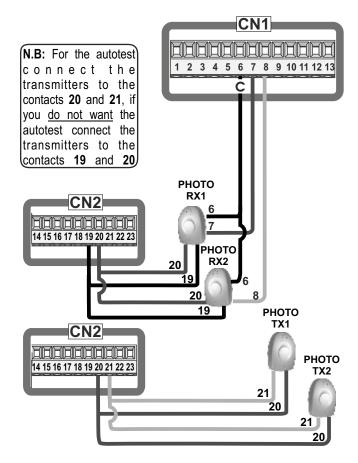
19 and 20 24VAC~ (Accessories) 800 mA max COM = 0V 7 PH1 = Photocell contact 1 8 PH2 = Photocell contact 2 Default setting:

PHOTO 1 = Closing - PHOTO 2 = Opening and closing The photocell 2 can also be set as TIMER (see TIMER function below). For the options of the photocells (97 and 98 menus)

TIMER: by holding PH2 the gate opens and then stay opened. While you release it, the gate repeat the pause selected time and start closing. In case a safety is activated the timer will automatically reset after 6 sec.

AUTOTEST Function: is a safety mode to protect against malfunctioning of the PHOTO (the board doesn't allow any other movements) and you can see report of detect on display. To activate AUTOTEST:

- 1) Connect the TX photocell power on 24V AC~ input [20] and [21]
- 2) Go on 95-PHOTOTEST menu and select on which accessory Photo 1 or Photo 2 or both) activate this mode.



24V DC AUX PROGRAMMABLE 12

It is possible to connect any accessory in case you want to power in 24V DC and select operation mode (see chart below). It is not possible to use AUTOTEST if you connect on 24V DC AUX (only on 24V AC). Max load 800 mA

The options of 94-24V AUX menu are: Positive brake management

- Always In cycle
- Negative brake management
- Opening
 - Negative brake management photocellule
- Closing
- Gate open warning light · In pause



1 2 3 4 5 6 7 8 9 10 11 12 13

C

ANTENNA

START

PARTIAL

OPENING

PARTIAL OPENING, STOP, START CONNECTIONS

PARTIAL OPENING (N.O.) 4

Function 1 (STANDARD): partial opening space adjustble from 20 to 100 (90-PARTIAL OPENING)

• Function 2 (TIMER): by holding STDP 4 the gate Opens and then stay opened. While you release it the gate repeat the pause selected time and start closing.

In case a safety is activated the timer will automatically reset after 6 sec.

• Function 3 (2 BUTTONS): in 2 buttons logic press the STPD 4 to close the gate.

Function 4 (DEADMAN): in deadman logic this button executes the re-closing if you keep it pressed.

STOP (N.C.) 5

When pressing this button the motor immediately stops in any condition/position. To re-start the movement give a start command.

After a stop the motor always re-starts in closing.

START (N.O.) 3

• Function 1 (STANDARD): an impulse given to this contact opens and closes the automation depending on the selected logic.

• Function 2 (TIMER): holding START starts the TIMER function, releasing the start, the operator repeats the pause and then closes. To connect the other devices refer to the related instructions leaflets (ie. loop detectors and proximity Switches). In case of activation of a safety device the timer will automatically reset after 6 seconds.

- Function 3 (2 BUTTONS): in 2 buttons logic this button performs the opening.
- Function 4 (DEADMAN): in deadman logic keep pressed the Start for the opening of the automation.

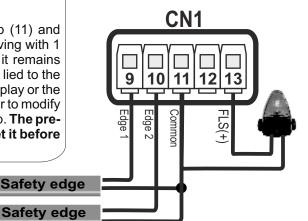
WARNING LAMP - SAFETY EDGE - 10K PHOTOCELL - BUZZER

24V --- FLASHING LAMP 3W MAX 11 and 13

Flashing Lamp 24V == 3W max (Control lamp)

The 24V Flashing Lamp can be connected between the Common clamp (11) and FLS (+) of CN 1. The Flashing lamp advises that the automatic gate is moving with 1 flash/second in opening and 2 flashes / second in closing. During pause it remains switched on. Through the warning lamp it is also possible to identify alarms lied to the STOP, PHOTOCELL 1, PHOTOCELL 2 and EDGE devices. Through the display or the JOLLY 3 programmer it is possible to activate the pre-flashing function and/or to modify the function of the warning lamp choosing between fix flashing or control lamp. The pre-flashing can be timed from 0 to 5 seconds otherwise it is possible to set it before closing only.

Example of flashing lamp and 2 edges connections



SAFETYEDGE 9 and 11 - 10 and 11

Between clamps 9 and 11 on the terminal CN1 it is possible to connect an active Safety Edge (or two safety edges where the

second edge must be connected between clamps 10 and 11). When pressed, the Safety Edge opens the contact causing a partial inversion of the movement both in opening and in closing. The Safety Edge output can be set «only in closing», «only in opening» or both directions

Note1: Through the on-board display or the JOLLY 3 programmer it is possible to activate the balanced edge 8K2, in this case the edge contact is controlled by a special resistance value revealing the eventual involuntary short-circuit of the device. In case of imbalance of the device a special alarm will be shown on the on-board dispaly or on the JOLLY programmer.

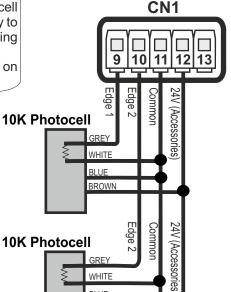
Note2: Self-test can be made also on a radio powered Edge (See Auto-test Menu)

10K PHOTOCELL (SINGLE OR DOUBLE) 9 and 11 - 10 and 11

Between clamps 9 and 11 on the terminal CN1 it is also possible to connect a 10K Photocell (or two 10K Photocells connected between clamps 10 and 11) In this case it is necessary to set it on menu 100 - EDGE as Photo10K (or Photo1 10K Double), then it will run following settings on menu 97 - PHOTO 1.

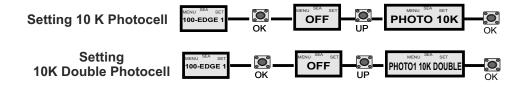
Nota1: The use of a 10K Photocell allows to get further protection in case of short-circuit on the cables.

Example of two 10K Photocells connections

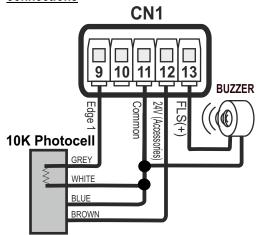


BLUE

BROWN



Example of 10K Photocell and Buzzer connections



MPORTANT NOTE: INSTEAD OF THE FLASHING LAMP, YOU CAN ALSO CONNECT
A BUZZER REMEMBER TO SET THE 86-MENU ON «BUZZER»

24V--- BUZZER 11 and 13

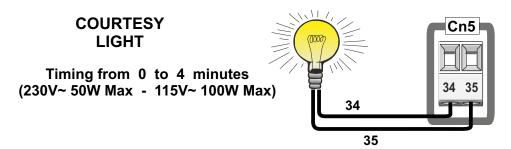
Buzzer (24V===) Audible Alarm

Use an autoswinging buzzer 24V=== of 100 dB. The buzzer will be switched on after two consecutive activations of the entrapment protection. To reset the allarm it is necessary to push the button STOP. Anyway after 5 minutes the buzzer will stop to sound and the automation stands still waiting for commands.

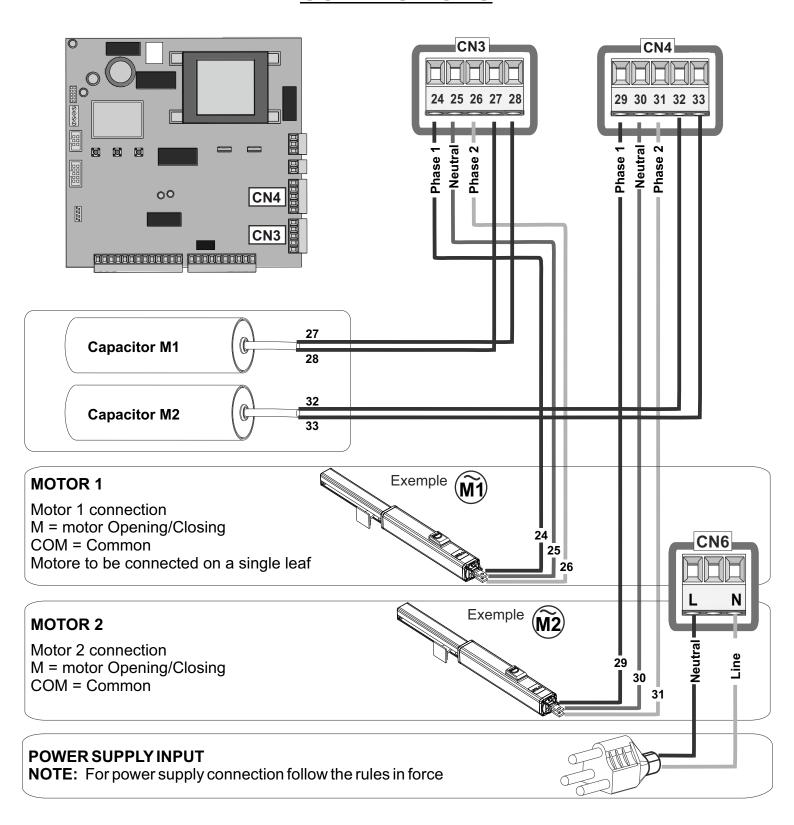


(If Buzzer does not work, check the 86-FLASHING LIGHT menu is set on "Buzzer"

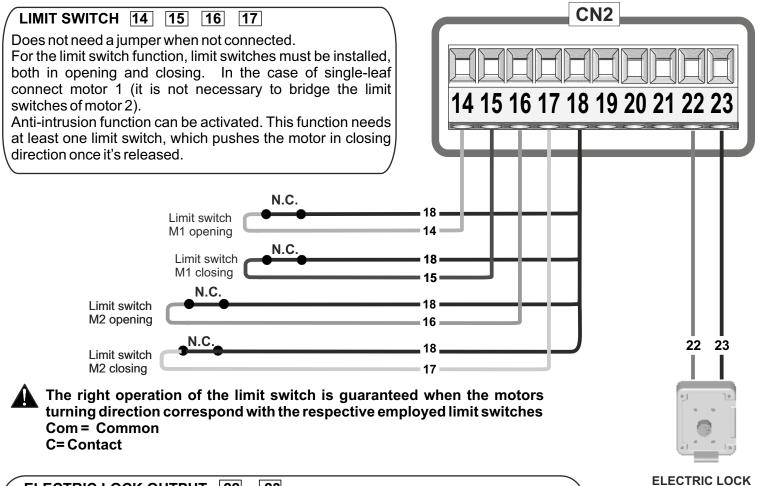
COURTESY LIGHT CONNECTION



MOTORS, CAPACITORS AND POWER SUPPLY CONNECTIONS



LIMIT SWITCH and ELECTRIC LOCK CONNECTIONS



ELECTRIC LOCK OUTPUT 22 23

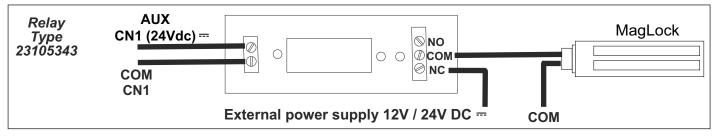
A 12V === 15W max electric lock can be connected

The electric lock can be deactivated when not used for energy saving on the control unit.

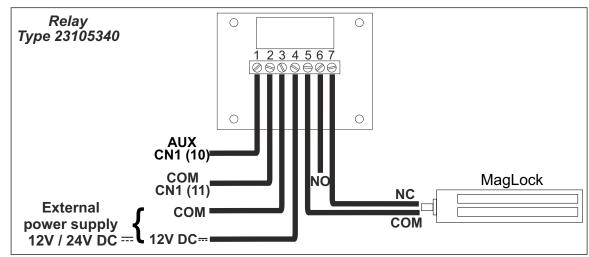
The electric lock release can be timed from 0 to 5 seconds

The electric lock can be set: only before opening, only before closing or in both directions.

MAGLOCK 12V CONNECTIONS



NOTE:
For both Relay
types it is
necessary to
set menu 94 24V AUX on
"negative brake
management"



CN7

ENC₂

GND

ENC1

SAFETY GATE, AMPEROMETRIC MANAGEMENT or POSITION GATE CONNECTIONS



With these options the entrapment protection is always monitored

1) AMPEROMETRIC DEVICE FOR ELECTROMECHANICAL OPERATORS

This control unit comes with an obstacle detection system working only on electromechanical operators allowing to have the reversing on obstacles and the automatic detection of the stops.

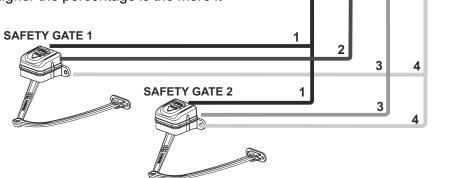
Sensitivity adjustable from OFF to 99% inside the special menu. The more the percentage is high the more the obstacle detection will be difficult. On hydraulic unit this parameter will be always OFF.

2) SAFETY GATE

The Safety Gate, unlike the amperometric sensor, can be used both on electromechanical and hydraulic operators.

The Safety Gate is an ENCODER allowing the detection of the gate position and its reversing in case of obstacles. To use the ENCODER it is necessary to enable it inside the special 32-ENCODER Menu. The sensitivity on the obstacle is adjustable from 0 - 99%. The higher the percentage is the more it will be difficult to detect the obstacle.

ATTENTION: The first operation after power failure, will be executed with the set speed to search the mechanical stops limit.



3) POSITION GATE WITH LE CARD

The position gate allows to know the exact position of the gate and to have the reverse on the obstacle.

The position gate is applicable on the hydraulic motors Half Tank and Mini Tank new series, **in combination with the LE card.**

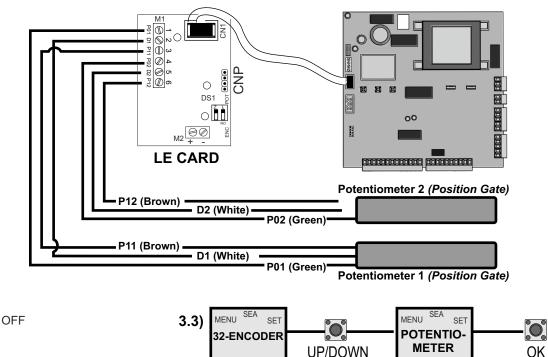
To connect position gate (linear Encoder):

If the reading of the potentiometer is reversed relative to the movement of the motor, on the display will appear the alarm "Potentiometer direction" and you will have to reverse the brown wire with the green one and repeat programming.

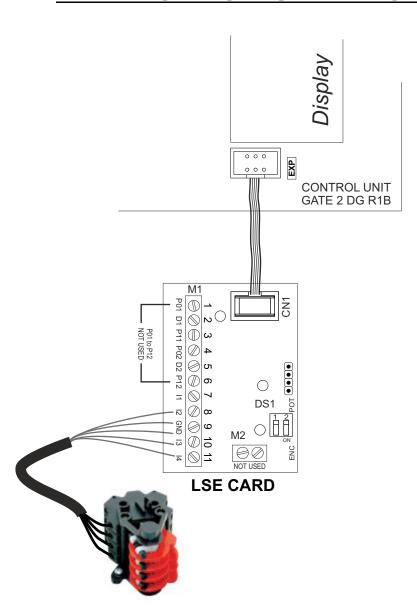
3.1)

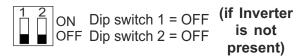
3.2)

ON



4 LIMIT SWITCHES WITH LSE CARD CONNECTIONS





Set EXT on 104 - SELECT LIMIT SWITCH menu

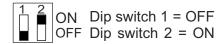
I1 = Slowdown closing motor 1I2 = Slowdown opening motor 1GND = Common

I3 = Slowdown closing motor 2I4 = Slowdown opening motor 2

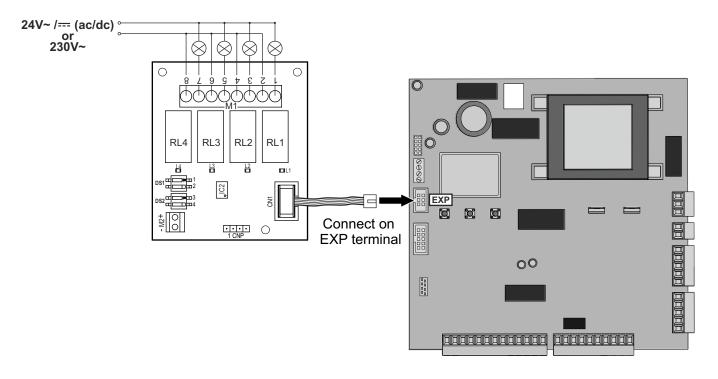
Note 1: For two leaves gates, slowdown limit-switches only must be connected on LSE card. Opening and closing limit-switches must be connected on the control unit.

Note 2: If slowdown is not evident, move up slowdown limit-switches.

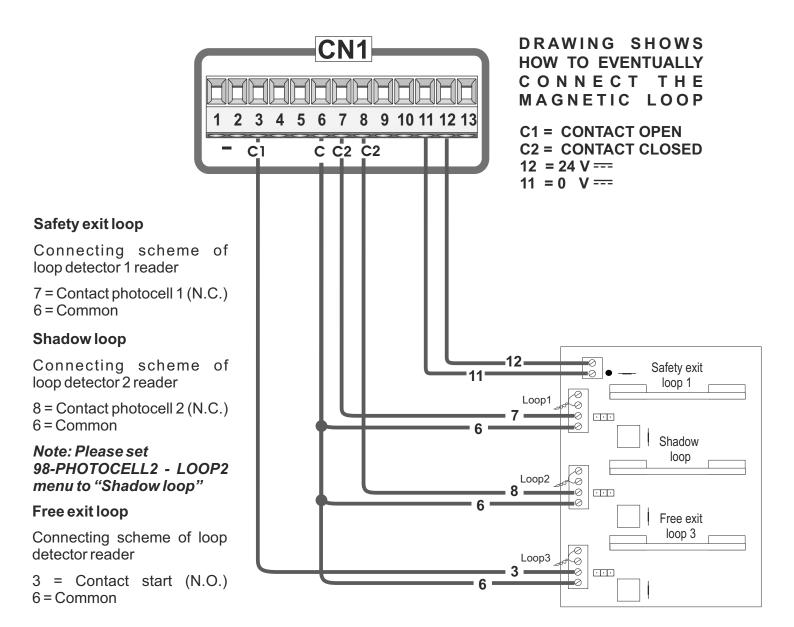
Note 3: for sliding motors with inverter, the Dip-switch 2 must be ON.



TRAFFIC LIGHT CARD CONNECTIONS

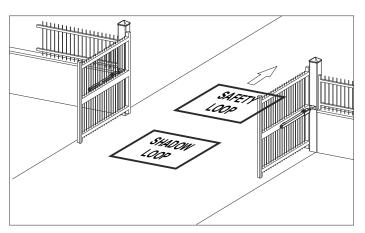


SAFETY LOOP CONNECTIONS

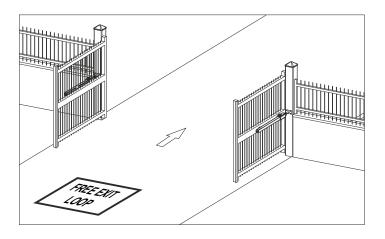


CONNECTING SCHEME OF THREE READERS OF MAGNETIC LOOP DETECTORS: (TWO OF THEM USED AS SECURITY DEVICE AND ONE AS EXIT)

SAFETY LOOP SYSTEM



EXIT LOOP SYSTEM



ALARM DESCRIPTION

Signals	Kind of alarm	Solutions
FAILURE MOTOR	Motor current failure	Make sure there are no short circuits on the motor or on the control unit
AUX output N		Make sure there are no short circuits on the wiring or on the control unit and no overloads
FAILURE NET	Power supply failure	Check the network or the F2 fuse
FAILURE AUTO-TEST	Photocells auto-test failure	Check the photocells operation and / or connections on the control unit
FAILURE LIMIT-SWITCH	Limit-switch activation failure	Check the operation of both limit-switches and/or correspondence between movement direction of the motor and the engaged limit-switches
FAILURE FLASHING LIGHT	Flashing lamp failure	Check connections and/or conditions of the lamp
FAILURE POTENTIOMETER	Potentiometer failure	The message appears only if the potentiometer is ON and the potentiometer (LE) card is broken or not connected
FAILURE POT.1 DIRECTION	Potentiometer 1 direction failure	Invert potentiometer's cables (invert green with brown)
FAILURE POT.2 DIRECTION	Potentiometer 2 direction failure	Invert potentiometer's cables (invert green with brown)
FAILURE THERMOMETER	Failure thermometer	The message appears only if the thermometer is ON and the potentiometer card (LE) is broken, not connected or incorrectly set
FAILURE EDGE 1	Edge 1 failure	Check edge's metal thread and edge's connection cables; make sure the contact is closed by looking on display
FAILURE EDGE 2	Edge 2 failure	Check edge's metal thread and edge's connection cables; make sure the contact is closed by looking on display
FAILURE PHOTO1 10K	10K photocell1 failure	Check photocells 1 connections or possible short circuits; check if photocell is well powered. Make sure that a 10K protection photocell has been connected
FAILURE PHOTO2 10K	10K photocell2 failure	Check photocells 2 connections or possible short circuits; check if photocell is well powered. Make sure that a 10K protection photocell has been connected

Note 1: If in the diagnostics shows "Max. cycles reached", do the maintenance and / or reset the number of cycles performed.

Note2: To exit from the error messages, press OK. If the error persists, make all required checks for the specific error and / or disconnect the device that generates the error to see if the error disappears.

At each opening and closing of the automation the flashing light will blink. It blinks once per second during opening and twice per second during closing, while it remains lit during pause.

It is possible to view the alarms also on the flashing light or on the control lamp, simply by observing the number of flashes emitted and verifying the reference in the table below:

Blinks	Cause of Alarm	
1	Photocell in closing	
2	Photocell in opening	
3	Security edge	
4 fast blinks	Limit-switch error	
5	Stop	
6	Collision in closing	

Blinks	Cause of Alarm
7	Collision in opening
7 fast blinks for 9 times	Autotest failure
8	Maximum cycles reached
10	Motor failure
11	Motor failure



TROUBLE SHOOTING

Advices

Make sure all Safeties are turned ON

Problem Found Possible Cause		Solutions	
Operator doesn't respond to any START impulse	a) Check the connected N.C. contacts b) Burnt fuse	a) Check the connections or the jumpers on the connections of the safety edge or of the stop and of the photocell if connected b) Replace the burnt fuse on the control unit	
Operator does not run and diagnostic display not on.	a) No power to control board b) Open fuse c) Defective control board	a) Check AC power b) Check fuses c) Replace defective control board	
Operator does not respond to a wired control/command (example: Open, Close, etc.)	a) Check Open and Close command input b) Stop button is active c) Reset button is stuck d) Entrapment Protection Device active	a) Check all Open and Close inputs for a stuck on input b) Check Stop button is not stuck on c) Check Reset button d) Check all Entrapment Protection Device inputs for a stuck on sensor	
Operator does not respond to a transmitter	a) Stop button is active b) Reset button is stuck c) Poor radio reception	a) Check Stop button is not stuck on b) Check Reset button c) Check if similar wired control operates correctly. Check antenna wire	
Motor turn only one way	a) Check resistance between motor phase and neutral, if the resistance is MOhm b) Try to invert the motor phase and watch if the motor change or not the direction	a) Change cable b) If the motor is blocked change the cable if the motor go only in one direction the motor relay direction is damaged	
Gate doesn't move while the motor is running	a) The motor is in the released position b) There is an obstacle	a) Re-lock the motor b) Remove obstacle	
Gate doesn't reach the complete Open / Closed position	a) Wrong setting of the limit switches b) Error on programming c) Gate is stopped by an obstacle d) Torque too low e) Gate is too heavy for automatic slow-down	a) Set limit switches b) Repeat programming c) Remove obstacle d) Increase torque parameter e) Set the slow-down on OFF	
Gate opens but doesn't close	a) The contacts of the photocells are connected and open b) The stop contact is connected and open c) The edge contact is open d) Ammeter alarm	a) b) c) Check the jumpers or the connected devices and the signals indicated on the warning lamp d) Check if the ammeter alarm has intervened and eventually increase the torque parameter	
Gate doesn't close automatically	a) Pause time set too high b) Control unit in semi-automatic logic	a) Adjust pause time b) Set the pause parameter on a different value from the OFF	
Gate moves, but cannot set correct limits	a) Gate does not move to a limit position b) Gate is too difficult to move	a) Use manual disconnect, manually move gate, and ensure gate moves easily limit to limit. Repair gate as needed b) Gate must move easily and freely through its entire range, limit to limit. Repair gate as needed	
Gate does not fully open or fully close when setting limits	a) Gate does not move to a limit position b) Gate is too difficult to move	a) Use manual disconnect, manually move gate, and ensure gate moves easily limit to limit. Repair gate as needed b) Gate must move easily and freely through its entire range, limit to limit Repair gate as needed	
Gate stops during travel and reverses immediately	a) Control Open/Close becoming active b) The obstacle sensitivity is too low	a) Check all Open and Close inputs for an active input b) Check the obstacle sensitivity value and try to increase this parameter	



Advices

Make sure all Safeties are turned ON

Problem Found	Possible Cause	Solutions	
Gate doesn't respect slow down points	a) ENCODER is not working properly if It's activated b) Mechanical clutch loose c) Slow down space is too wide d) Potentiometer is not working properly if It's activated e) The recovery position parameters are too high or too low	a) Check menu for encoder parameters "Encoder Par" shall be from a low value +/- 10 (gate completely closed) to "Encoder tot" (gate completely opened). If the movement of Ipar is not linear in the range (+/-10 - Encoder tot) probably the Encoder is defective b) Tight mechanical clutch c) Reduce slow down space d) Check menu for potentiometer parameters "IPar" shall be from "I. CH." (gate completely closed) to "I.AP." (gate completely opened). If the movement of Ipar is not linear in the range (I.AP I.CH.) probably the potentiometer is defective e) Reduce or increase the recovery position parameters	
Gate opens suddenly without start command	a) Frequency or other noise from main line b) Short circuit on the start contact	a) Wiring AC shall be separate from DC wire and pass through separate conduits. If there is a frequency noise it is possible to change frequency to another MHz like 868 for example or FM b) Check all start contacts	
Gate doesn't close in automatic logic during pause even if a loop/photo is set as start	a) START IN PAUSE is not in ON b) The photo/loop input is not set as delay pause time	a) Put in ON the menu of START IN PAUSE b) Set in the photo/loop menu (delay pause time)	
Gate doesn't have power to close or reach limit switch	a) Slow down not possible for that site due to heavy gate or inclination or not new installation	a) Put Slow Down in OFF	
Obstruction in gates path does not cause gate to stop and reverse	a) Force adjustment needed	a) Refer to the Adjustment section to conduct the obstruction test and perform the proper force adjustment that is needed (sensitivity - torque)	
Photoelectric sensor does not stop or reverse gate	a) Incorrect photoelectric sensor wiring b) Defective photoelectric sensor c) Photoelectric sensors installed too far apart	a) Check photoelectric sensor wiring. Retest that obstructing photoelectric sensor causes moving gate to stop, and may reverse direction b) Replace defective photoelectric sensor. Retest that obstructing photoelectric sensor causes moving gate to stop, and may reverse direction c) Move the photoelectric sensors closer together or use edge sensors instead	
Edge Sensor does not stop or reverse gate	a) Incorrect edge sensor wiring b) Defective edge sensor	a) Check edge sensor wiring. Retest that activating edge sensor causes moving gate to stop and reverse direction b) Replace defective edge sensor. Retest that activating edge sensor causes moving gate to stop and reverse direction	
Alarm sounds for 5 minutes or alarm sounds with a command	a) Double entrapment occurred (two obstructions within a single activation)	a) Check for cause of entrapment (obstruction) detection and correct. Press the reset button to shut off alarm and reset the operator.	
Shadow loop does not keep gate at the open limit	a) Vehicle detector setup incorrectly b) Defective vehicle loop detector c) Wrong settings	a) Review Shadow loop detector settings. Adjust settings as needed b) Replace defective Shadow loop detector c) Check the photo2 menu is set on shadow loop	
Accessories connected to the accessory power not working correctly, turning off or resetting	a) Accessory power protector active b) Defective control board	a) Disconnect all accessory powered devices and measure accessory power voltage (should be 23-30 Vdc). If voltage is correct, connect accessories one at a time, measuring accessory voltage after every new connection b) Replace defective control board	
FAILURE 24VAUX	a) Overload or short-circuit on the output N°10 b) Burnt fuse	a) Check a short circuit on the cable b) Change fuse	



Page for both instaler and user

MAINTENANCE

Considering the number of working cycles and the kind of gate, if the gate has changed the clutches and doesn't work it's necessary to periodically proceed, with **the learning times reprogramming on the electronic control unit**. Periodically clean the optical systems of the photocells.

REPLACEMENTS

Any request for spare parts must be sent to:

SEA S.p.A. - Zona Ind.le, 64020 S.ATTO - Teramo - Italia

SAFETY AND ENVIRONMENTAL COMPATIBILITY

Disposal of the packaging materials of products and/or circuits should take place in an approved disposal facility.



REGULAR PRODUCT DISPOSAL (electric and electronic waste)

(It's applicable in EU countries and in those ones provided with a differential waste collection)

The brand that you find on the product or on documentation signals that the product must not be disposed off together with other domestic waste at the end of life cycle. In order to avoid any possible environmental or health damage caused by irregular waste disposal, we recommand to separate this product from other forms of waste and to recycle it in a responsible way in order to provide the sustainable re-use of material resources. Domestic users are invited to contact the retailer where the product has been purchased or the local office in charge of all the information related to differential watse collection and recycling of this kind of product.

STORING

WAREHOUSING TEMPERATURES					
T _{min}	T_{Max}	Dampness min	Dampness _{Max}		
- 20°C ∦	+ 65°C ∤	5% Not condensing	90% Not condensing		

Materials handling must be made with appropriate vehicles...

WARRANTY LIMITS

For the guarantee see the sales conditions on the official SEA price list.

SEA reserves the right to make any required modification or change to the products and/or to this manual without any advanced notice obligation.





English GENERAL NOTICE FOR THE INSTALLER AND THE USER

- 1. Read carefully these **Instructions** before beginning to install the product. Store these instructions for future reference
- 2. Don't waste product packaging materials and /or circuits.
- 3. This product was designed and built strictly for the use indicated in this documentation. Any other use, not expressly indicated here, could compromise the good condition/operation of the product and/or be a source of danger. SEA S.p.A. declines all liability caused by improper use or different use in respect to the intended one.
- 4. The mechanical parts must be comply with Directives: Machine Regulation 2006/42/CE and following adjustments), Low Tension (2006/95/CE), electromagnetic Consistency (2004/108/CE) Installation must be done respecting Directives: EN12453 and En12445.
- 5. Do not install the equipment in an explosive atmosphere.
- 6. SEA S.p.A. is not responsible for failure to observe Good Techniques in the construction of the locking elements to motorize, or for any deformation that may occur during use.
- 7. Before attempting any job on the system, cut out electrical power and disconnect the batteries. Be sure that the earthing system is perfectly constructed, and connect it metal parts of the lock.
- 8. Use of the indicator-light is recommended for every system, as well as a warning sign well-fixed to the frame structure.
- 9. SEA S.p.A. declines all liability as concerns the automated system's security and efficiency, if components used, are not produced by SEAS.p.A..
- 10. For maintenance, strictly use original parts by SEA.
- 11. Do not modify in any way the components of the automated system.
- 12. The installer shall supply all information concerning system's manual functioning in case of emergency, and shall hand over to the user the warnings handbook supplied with the product.
- 13. Do not allow children or adults to stay near the product while it is operating. The application cannot be used by children, by people with reduced physical, mental or sensorial capacity, or by people without experience or necessary training. Keep remote controls or other pulse generators away from children, to prevent involuntary activation of the system.
- 14. Transit through the leaves is allowed only when the gate is fully open.
- 15. The User must not attempt to repair or to take direct action on the system and must solely contact qualified SEA personnel or SEA service centers. User can apply only the manual function of emergency.
- 16. The power cables maximum length between the central engine and motors should not be greater than 10 m. Use cables with 2,5 mm² section. Use double insulation cable (cable sheath) to the immediate vicinity of the terminals, in particular for the 230V cable. Keep an adequate distance (at least 2.5 mm in air), between the conductors in low voltage (230V) and the conductors in low voltage safety (SELV) or use an appropriate sheath that provides extra insulation having a thickness of 1 mm.





TERMS OF SALES

EFFICACY OF THE FOLLOWING TERMS OF SALE: the following general terms of sale shall be applied to all orders sent to SEAS.p.A. All sales made by SEA to all costumers are made under the prescription of this terms of sales which are integral part of sale contract and cancel and substitute all apposed clauses or specific negotiations present in order document received from the buyer.

GENERAL NOTICE The systems must be assembled exclusively with SEA components, unless specific agreements apply. Noncompliance with the applicable safety standards (European Standards EM12453 – EM 12445) and with good installation practice releases SEA from any responsibilities. SEA shall not be held responsible for any failure to execute a correct and safe installation under the above mentioned standards.

- 1) PROPOSED ORDER The proposed order shall be accepted only prior SEA approval of it. By signing the proposed order, the Buyer shall be bound to enter a purchase agreement, according to the specifications stated in the proposed order.
- On the other hand, failure to notify the Buyer of said approval must not be construed as automatic acceptance on the part of SEA.
- 2) PERIOD OF THE OFFER The offer proposed by SEA or by its branch sales department shall be valid for 30 solar days, unless otherwise notified.
- 3) PRICING The prices in the proposed order are quoted from the Price List which is valid on the date the order was issued. The discounts granted by the branch sales department of SEA shall apply only prior to acceptance on the part of SEA. The prices are for merchandise delivered ex-works from the SEA establishment in Teramo, not including VAT and special packaging. SEA reserves the right to change at any time this price list, providing timely notice to the sales network. The special sales conditions with extra discount on quantity basis (Qx, Qx1, Qx2, Qx3 formula) is reserved to official distributors under SEA management written agreement.
- **4) PAYMENTS** The accepted forms of payment are each time notified or approved by SEA. The interest rate on delay in payment shall be 1.5% every month but anyway shall not be higher than the max. interest rate legally permitted.
- 5) DELIVERY Delivery shall take place, approximately and not peremptorily, within 30 working days from the date of receipt of the order, unless otherwise notified. Transport of the goods sold shall be at Buyer's cost and risk. SEA shall not bear the costs of delivery giving the goods to the carrier, as chosen either by SEA or by the Buyer. Any loss and/or damage of the goods during transport, are at Buyer's cost.
- 6) COMPLAINTS Any complaints and/or claims shall be sent to SEA within 8 solar days from receipt of the goods, proved by adequate supporting documents as to their truthfulness.
- 7) SUPPLY The concerning order will be accepted by SEA without any engagement and subordinately to the possibility to get it's supplies of raw material which is necessary for the production; Eventual completely or partially unsuccessful executions cannot be reason for complains or reservations for damage. SEA supply is strictly limited to the goods of its manufacturing, not including assembly, installation and testing. SEA, therefore, disclaims any responsibility for damage deriving, also to third parties, from non-compliance of safety standards and good practice during installation and use of the purchased products.
- 8) WARRANTY The standard warranty period is 12 months. This warranty time can be extended by means of expedition of the warranty coupon as follows:
- **SILVER:** The mechanical components of the operators belonging to this line are guaranteed for 24 months from the date of manufacturing written on the operator.
- **GOLD:** The mechanical components of the operators belonging to this line are guaranteed for 36 months from the date of manufacturing written on the operator.

PLATINUM: The mechanical components of the operators belonging to this line are guaranteed for 36 months from the date of manufacturing written on the operator. The base warranty (36 months) will be extended for further 24 months (up to a total of 60 months) when it is acquired the certificate of warranty which will be filled in and sent to SEA S.p.A. The electronic devices and the systems of command are guaranteed for 24 months from the date of manufacturing. In case of defective product, SEA undertakes to replace free of charge or to repair the goods provided that they are returned to SEA repair centre. The definition of warranty status is by unquestionable assessment of SEA. The replaced parts shall remain propriety of SEA. Binding upon the parties, the material held in warranty by the Buyer, must be sent back to SEA repair centre with fees prepaid, and shall be dispatched by SEA with carriage forward. The warranty shall not cover any required labour activities.

The recognized defects, whatever their nature, shall not produce any responsibility and/or damage claim on the part of the Buyer against SEA. The guarantee is in no case recognized if changes are made to the goods, or in the case of improper use, or in the case of tampering or improper assembly, or if the label affixed by the manufacturer has been removed including the SEA registered trademark No. 804888. Furthermore, the warranty shall not apply if SEA products are partly or completely coupled with non-original mechanical and/or electronic components, and in particular, without a specific relevant authorization, and if the Buyer is not making regular payments. The warranty shall not cover damage caused by transport, expendable material, faults due to non-conformity with performance specifications of the products shown in the price list. No indemnification is granted during repairing and/or replacing of the goods in warranty. SEA disclaims any responsibility for damage to objects and persons deriving from non-compliance with safety standards, installation instructions or use of sold goods. The repair of products under warranty and out of warranty is subject to compliance with the procedures notified by SEA.

- 9) RESERVED DOMAIN A clause of reserved domain applies to the sold goods; SEA shall decide autonomously whether to make use of it or not, whereby the Buyer purchases propriety of the goods only after full payment of the latter.
- **10) COMPETENT COURT OF LAW** In case of disputes arising from the application of the agreement, the competent court of law is the tribunal of Teramo. SEA reserves the faculty to make technical changes to improve its own products, which are not in this price list at any moment and without notice. SEA declines any responsibility due to possible mistakes contained inside the present price list caused by printing and/or copying. The present price list cancels and substitutes the previous ones. The Buyer, according to the law No. 196/2003 (privacy code) consents to put his personal data, deriving from the present contract, in SEA archives and electronic files, and he also gives his consent to their treatment for commercial and administrative purposes.

Industrial ownership rights: once the Buyer has recognized that SEA has the exclusive legal ownership of the registered SEA brand num.804888 affixed on product labels and / or on manuals and / or on any other documentation, he will commit himself to use it in a way which does not reduce the value of these rights, he won't also remove, replace or modify brands or any other particularity from the products. Any kind of replication or use of SEA brand is forbidden as well as of any particularity on the products, unless preventive and expressed authorization by SEA.

In accomplishment with art. 1341 of the Italian Civil Law it will be approved expressively clauses under numbers:

4) PAYMENTS - 8) GUARANTEE - 10) COMPETENT COURT OF LOW





Dichiarazione di conformità Declaration of Conformity

La SEA S.p.A. dichiara sotto la propria responsabilità e, se applicabile, del suo rappresentante autorizzato che il prodotto:

SEA S.p.A. declares under its proper responsability and, if applicable, under the responsability of its authorised representative that the product:

Descrizione / DescriptionModello / ModelMarca / TrademarkGate 2 DG R1B (e tutti i suoi derivati)23023025SEAGate 2 DG R1B (and all its by-products)23023025SEA

è costruito per essere incorporato in una macchina o per essere assemblato con altri macchinari per costruire una macchina ai sensi della Direttiva 2006/42/CE:

is built to be integrated into a machine or to be assembled with other machinery to create a machine under the provisions of Directive 2006/42/CE:

è conforme ai requisiti essenziali di sicurezza relativi al prodotto entro il campo di applicabilità delle Direttive Comunitarie 2006/95/CE e 2004/108/CE.

it is conforming to the essential safety requirements related to the product within the field of applicability of the Community Directives 2006/95/CE and 2004/108/CE.

COSTRUTTORE o RAPPRESENTANTE AUTORIZZATO: MANUFACTURER or AUTHORISED REPRESENTATIVE:

SEA S.p.A.
DIREZIONE E STABILIMENTO:
Zona industriale 64020 S.ATTO Teramo - (ITALY)
Tel. +39 0861 588341 r.a. Fax +39 0861 588344
Http://www.seateam.com

I test sul prodotto sono stati effettuati in configurazione standard e in riferimento alle norme specifiche per la sua classe d'utilizzo.

The products have been tested in standard configuration and with reference to the special norms concerning the classe of use.

(Luogo, data di emissione) (Place, date of issue) Teramo, 10/06/2015 L'Arministratore
The Administrator
Ennio Di Saverio



This item has been produced following strict production procedures and has been singularly tested for the highest quality levels and for your complete satisfaction.

Thanks for choosing SEA.

Cet article a été produit suivant des procédures d'usinage strictes et il a singulièrement été testé afin de garantir les plus hauts niveaux de qualité pour votre satisfaction.

Nous vous remercions d'avoir choisi SEA.

Este articulo ha sido producido siguiendo rigidos procedimientos de elaboracion y ha sido probando singolarmente a fin de garantizar los mas altos inveles de calidad y vuestra satisfaccion.

Le agradecemos por haber escogito SEA.





SEA S.p.A. Zona industriale 64020 S.ATTO Teramo - (ITALY) Tel. +39 0861 588341 r.a. Fax +39 0861 588344

www.seateam.com

seacom@seateam.com