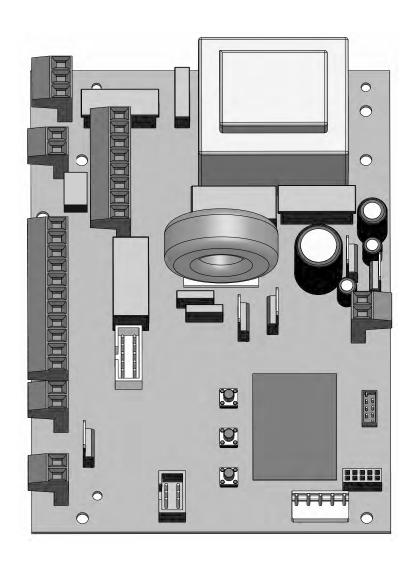




SWING 2 DG R2F

ELECTRONIC CONTROL UNIT FOR 1 OR 2 230V/115V MOTORS



SEA S.p.A.

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67411725 Rev. 09 - 02/2019



COMPONENTS

TECHNICAL SPECIFICATIONS

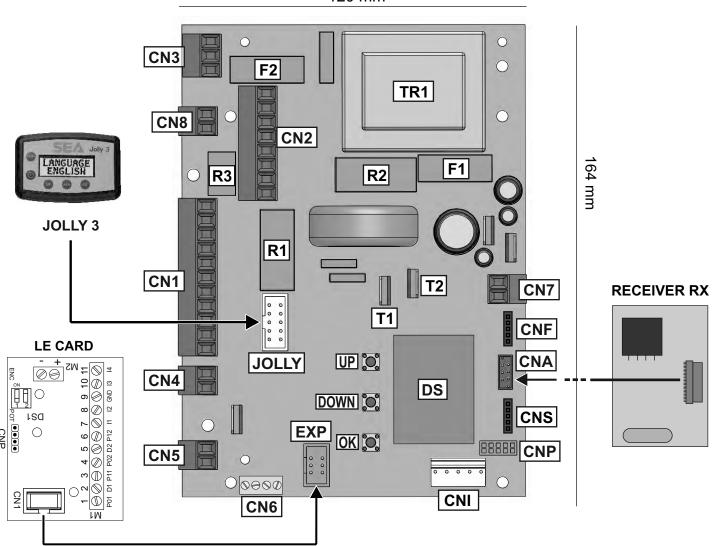
Control unit power supply: 230 Vac 50/60 Hz - 115 Vac 50/60 Hz

Absorption in stand by: 30 mA

Environment temperature : -20°C / +50°C /

Specifications of external enclosure: 183 X 238 X 120 - lp55





CN1 = Input/output connectors

CN2 = Motors, capacitors and courtesy light connector

CN3 = Power supply connector

CN4 = Flash led and electrolock connector

CN5 = Safety edge connector

CN6 = Limit switch connector

CN7 = Antenna connector

CN8 = Dry contact 3A - 250V connector

CNP = Programming connector

CNA = Receiver module connector RX

CNS = Fix receiver connector

CNI = Plug-in receiver connector

EXP = Expansion module connector/LE Card

JOLLY = Jolly 3 connector

DS = Programming display

OK = Programming button

DOWN = Programming button

UP = Programming button

T1 = Motors piloting Triac

T2 = Motors piloting Triac

R1 = Motors comand relay

R2 = Courtesy light comand relay

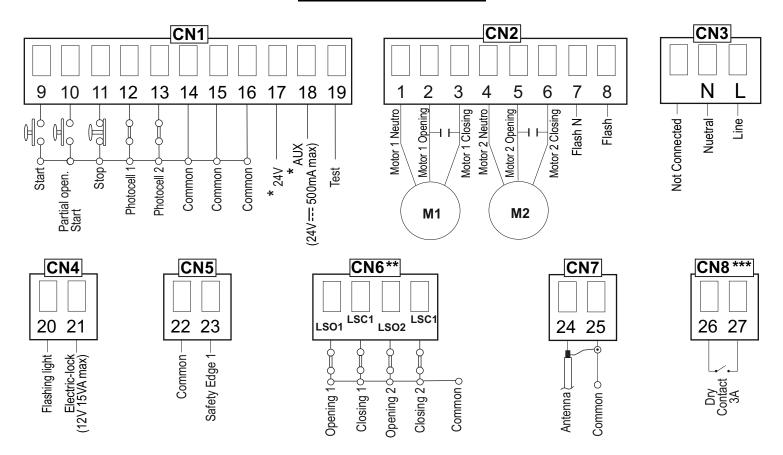
R3 = Dry contact relay

F1 = Accessories 1A fuse

F2 = 6.3AT fuse on 230V/10AT on 115V

TR1 = Power transformer

CONNECTIONS

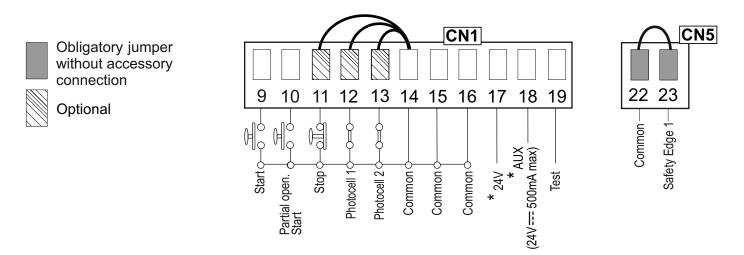


^{*} The indicated load of 500 mA refers to the maximum load distributed on the two 24V outputs

NOTE: Function only available for R2 dry contact hardware with added relay

JUMPERS

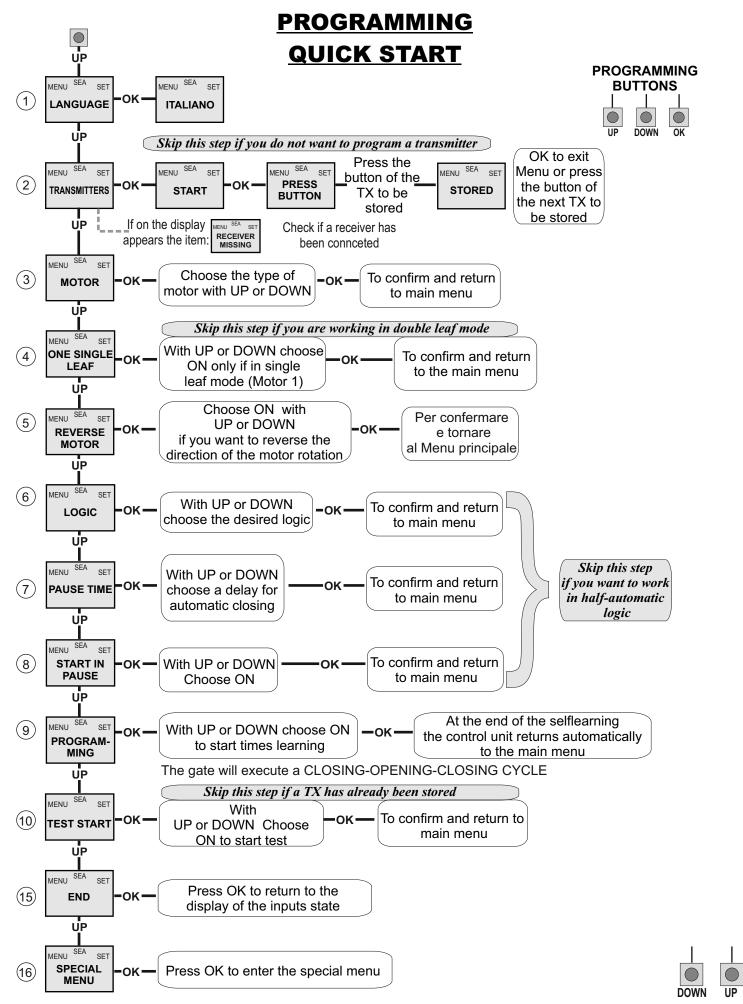
WARNING: The control unit is designed with the automatic detection of not used N.C. inputs (Photocells and Stop) except the SAFETY EDGE input. The exclude inputs in self-programming can be restored in the "Check inputs" menu without need to repeat the programming



The herein reported functions are available starting from revision 02.02 compatible con Jolly 3

^{**} The limit switch connector CN6 is only available on version SWING 2 DG with limit switch (FC)

^{***} CN8 dry contact connector (for general use, for example staircase lights timer activation) supports a maximum load of 3A - 250V. The relay will work with the Start, the Partial Opening Start or on Photocell intervention and remains active for 3 seconds



ALL OTHER PARAMETERS HAVE DEFAULT SETTINGS WHICH ARE USEFUL FOR THE 90% OF THE APPLICATIONS BUT CAN BE HOWEVER SET THROUGH THE SPECIAL MENU. FOR ENTERING INTO THE SPECIAL MENU MOVE ON ONE OF THE MENU AND PRESS THE UP AND DOWN BUTTONS AT THE SAME TIME FOR 5 S.

WORKING TIMES SELF LEARNING

The control unit is pre-set with the default settings, to start the control unit with the DEFAULT settings just keep pressed the UP and DOWN buttons at the same time power supplying the control unit the display shows the message "Init". The DEFAULT settings are shown in the Menues table.

WORKING TIMES SELF-LEARNING THROUGH IMPULSES

ATTENTION: This procedure is potentially dangerous and should only be performed by qualified people in safety conditions.

NOTE: The card is preset with the standard working times, therefore the automation can be started even without the times programming, simply by adjusting the timing on the display (see default times). In this procedure all used N.C. contacts must be kept closed.

- 1) Turn off electricity, release the motors and manually position the leaves on halfway. Reset the mechanical lock.
- 2) Connect the control board to the power supply
- 3) Select on the on-board display or JOLLY 3 programmer, the type of motor that you are using as indicated in the dispaly management ("Mechanic-Hydraulic", etc).
- 4) If necessary also set the operation logic and the other parameters. If you want to program with a transmitter, store a transmitter before programming.
- 5) Select 9-PROGRAMMING on the display, press OK and than one of the UP or DOWN buttons.
- (If the motor starts in opening, remove and re-put power supply, select on the display 5-REVERSE MOTOR. And through the UP and DOWN button put it on ON, or if you have the Jolly 3 programmer, activate the motor exchange function.)
- 6) At this point the gate will start the following cycle: CLOSING M2 CLOSING M1 OPENING M1 OPENING M2 CLOSING M2 CLOSING M1. During cycle, to store the respective stops, press UP or DOWN or START at every point of stop of the leaf.
- 7) The self-learning is done.

WORKING TIMES SELF-LEARNING THROUGH ENCODER/POTENTIOMETER

When the potentiometer is installed, it is necessary to select "Potentiometer" in the 32-ENCODER menu. Start programming and make sure that leaf starts as first in closing. With potentiometer, the gate will automatically execute the following cycle: CLOSE - OPENING -CLOSE - OPENING and CLOSING with SLOW-DOWN

Note1: For the stop detection sensitivity settings refer to the special menu.

Note 2: With the potentiometer you can also make the self-learning giving impulses on favourite opening or closing points; In this case it is also possible to modify the parameters I.AP.M1, I.CH.M1, I.AP.M2, I.CH.M2 of + 100 impulses, if you need to optimize the initial and the final position.

Note 3: in case of self-learning through impulses or mixed procedure with potentiometer (detection of AUTOMATIC STOP in closing and MANUAL impulsion in opening), the new cycle will be CLOSE-OPEN-CLOSE

LEARNING WITH LIMIT-SWITCH (only for version with limit-switch)

When limit switches are mounted, the gate executes automatically the follwing cycle: CLOSING M2 - CLOSING M1 - OPENING M1 - OPENING M2 - CLOSING M2 - CLOSING M1.

Before starting the learning, make sure (through the test menu), that the relative limit switches of every leaf and every opening are employed.

Exemple: For the M2 motor closing the limit switch M2 in closing must be employed.

FUNCTION LOGIC

AUTOMATIC LOGIC

A start impulse opens the gate. A second impluse during the opening will not be accepted.

A start impulse during closing reverses the movement.

NOTE 1: To have the automatic closing it is necessary to set a pause time, otherwise all the logic will be semi-automatic.

NOTE2: It is possible to choose, whether to accept or not, the start in pause, selecting in the MENU the item

8-START IN PAUSE and choosing ON or OFF. By default, the parameter is OFF.

SECURITY LOGIC

A start impulse opens the gate. A second impulse during opening reverses the movement.

A start impulse during closing reverses the movement.

NOTE 1: To have the automatic closing it is necessary to set a pause time, otherwise all the logic will be semi-automatic.

NOTE2: It is possible to choose, whether to accept or not, the start in pause, selecting in the MENU the item

8-START IN PAUSE and choosing ON or OFF. By default, the parameter is OFF.

STEP BY STEP TYPE 1 LOGIC

The start impulse follows the OPEN-STOP-CLOSE-STOP-OPEN logic.

NOTE 1: To have the automatic closing it is necessary to set a pause time, otherwise all the logic will be semi-automatic.

NOTE2: It is possible to choose, whether to accept or not, the start in pause, selecting in the MENU the item

8-START IN PAUSE and choosing ON or OFF. By default, the parameter is OFF.

STEP BY STEP TYPE 2 LOGIC

The start impulse follows the OPEN-STOP-CLOSE -OPEN logic.

NOTE 1: To have the automatic closing it is necessary to set a pause time, otherwise all the logic will be semi-automatic.

NOTE2: It is possible to choose, whether to accept or not, the start in pause, selecting in the MENU the item

8-START IN PAUSE and choosing ON or OFF. By default, the parameter is OFF.

DEAD MAN LOGIC

The gate opens as long as the **START** button of opening is pressed; releasing it the gate stops. The gate closes as long as the button connected to the **PEDESTRIAN START** is pressed; releasing it the gate stops. To execute complete opening and/or closing cycles the related pushbuttons must be constantly pressed.

2 PUSHBUTTONS LOGIC

One start opens, one pedestrian start closes. In opening the closing will not be accepted. In closing a start command reopens, a pedestrian start command (closes) will be ignored.

SWING 2 DG R2F MENU FUNCTIONS TABLE

| | MENU | SET | DESCRIPTION | DEFAULT | SET |
|----|-------------------|------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-------|
| | | Italiano | Italian | | VALUE |
| | | English | English | | |
| 1 | LANGUAGE | Français | French | English | |
| | | Español | Spanish | | |
| | | Dutch | Dutch | | |
| | | Start | Start | | |
| | | Partial opening | Partial opening | | |
| | | External module | External module | | |
| | | Stop | Stop | | |
| | | Unloch | Storing of a command for unlocking the electric brake | Start | |
| 2 | TRANSMITTERS | Delete a transmitter | Delete single transmitter | | |
| | | Clear memory | Delete transmitter memory | Partial | |
| | | End | "Transmitters" menu output | Opening | |
| | | Move to EEP | Transfers the transmitters stored on the control unit to the external EEPROM (MEM), if inserted | | |
| | | Bistable Stop | Pressed once, it stops the gate. Pressed twice, it reactivates the START input | | |
| | | Hydraulic | 230V hydraulic operators Mini/Half/Full/ SuperFull Tank Compact - SuperCompact - Ara - Joint - Scuti - Lyra -SuperLyra - Sprint - Vela - Vela Industrial - Tire Killer | | |
| 3 | MOTOR | Sliding | 230V sliding operators Mercury - Saturn - Boxer - Lepus - Lepus Industrial - Lepus Box - Lepus Sectional | Mechanic | |
| 3 | | Reversible sliding gate | Reversible sliding gate operators Lepus Reversible - Lepus Industrial Reversible | | |
| | | Mechanic | 230V Electro-mechanic operators Alpha - Surf - Kite Ger - Field - Omega - Song - Tios | | |
| | | Cougar | "Cougar" electro-mechanic operator | | |
| 4 | ONE SINGLE LEAF * | Off | Disabled | Off | |
| | | On | In ON activates single leaf mode (Motor 1) | | |
| 5 | REVERSE MOTOR | On | In On reverses the opening with the closing and/or vice-versa (Note: both motors and limit-swiches are reversed) | | |
| | | Off | Off | 1 | |
| | | Automatic | Automatic | | |
| | | Open-stop-close-stop-open | Step by step type 1 | 1 | |
| _ | 10010 | Open-stop-close-open Step by step type 2 | 1 | | |
| 6 | LOGIC | 2 button | Two buttons | Automatic | |
| | | Safety | Safety | | |
| | | Dead man | Dead man | | |
| 7 | DALICE TIME | Off | OFF (semi-automatic logics) | Off | |
| 7 | PAUSE TIME | 1 240 | Setting from 1 second to 4 minutes | Off | L |
| 0 | START IN PAUSE | Off | The Start is not acceped during pause | Off. | |
| 8 | JIANI IN PAUSE | On The Start is acceped during pause | | Off | |
| 9 | PROGRAMMING | Off On | | | |
| 10 | TEST START | Off On | Start command | Off | |
| 15 | END | Press OK | to return to the display of the firmware version and to the one of inputs state | | |
| 16 | SPECIAL MENU | | Press OK to enter the special menu | | |



SPECIAL MENU

PRESS AT THE SAME TIME FOR 5 SECONDS TO ENTER OR TO EXIT THE SPECIAL MENU

| SPECIAL MENU FUNCTIONS TABLE SWING 2 DG R2F | |
|-------------------------------------------------------------------------------------------------------|--|
| to the special many many are as of the many and proceeds LID and DOMAN buttons at the same time for F | |

For entering into the special menu move on one of the menu and press the UP and DOWN buttons at the same time for 5 seconds For exiting the special menu press END or move on one of the menu and press the UP and DOWN at the same time for 5 seconds SFT **MENU SP DEFAULT SET DESCRIPTION** V/AIIIE 26 LEAF DELAY IN OPENING Off 6 Setting from OFF to 6 seconds 1,5 27 20 LEAF DELAY IN CLOSING Off Setting from OFF to 20 seconds 2,5 Opening torque Motor 1: By increasing the torque, more strenght will be required to execute 28 OPENING TORO 1 10 100 75 the inversion in case of obstacle. Note: on hydraulic motors the torque will be 100% Closing torque Motor 1: By increasing the torque, more strenght will be required to execute the 29 10 100 75 **CLOSING TORQ 1** inversion in case of obstacle. Note: on hydraulic motors the torque will be 100% Opening torque Motor 2: By increasing the torque, more strenght will be required to execute 30 **OPENING TORQ 2** 10 100 75 the inversion in case of obstacle. Note: on hydraulic motors the torque will be 100% Closing torque Motor 2: By increasing the torque, more strenght will be required to execute the 31 **CLOSING TORQ 2** 10 100 75 inversion in case of obstacle. Note: on hydraulic motors the torque will be 100% 32 ENCODER On In ON enables the Encoder, in OFF it's disabled Off 47 Impulses read by Encoder during operation (Motor1) **ENCODER PAR. 1** XXX. 48 **ENCODER TOT. 1** XXX. Impulses stored during programming (Motor 1) Impulses read by Encoder during operation (Motor2) 49 **ENCODER PAR. 2** XXX. 50 **ENCODER TOT. 2** Impulses stored during programming (Motor 2) XXX. Enables the reading of the potentiometer with LE 32 **ENCODER** Potentiometer Off Reports the current position of the potentiometer on the leaf of 51 motor 1. This parameter is useful for seeing if the potentiometer I.PAR.M1 is read correctly Reports the impulses stored by the control unit when the leaf of From the value learned 52 I.AP.M1 to ± 100 pulses Motor 1 is fully open From the value learned Reports the impulses stored by the control unit when the leaf of 53 I.CH.M1 to ± 100 pulses Motor 1 is fully close Reports the current position of the potentiometer on the leaf of I.PAR.M2 Motor 2. This parameter is useful for seeing if the potentiometer 54 is read correctly From the value learned Reports the impulses stored by the control unit when the leaf of 55 I.AP.M2 to ± 100 pulses Motor 2 is fully open From the value learned Reports the impulses stored by the control unit when the leaf of 56 I.CH.M2 to ± 100 pulses Motor 2 is fully close ON enables the Encoder; OFF shows working 32 ENCODER Off Off times learnt Indicates the working times self-learning in opening and closing 65 OPENING TIME M1 xxx.s (Motor 1). With UP or DOWN it is possible to increase or reduce 66 CLOSING TIME M1 XXX.S the working times Indicates the working times self-learning in opening and closing **OPENING TIME M2** 67 XXX.S (Motor 2). With UP or DOWN it is possible to increase or reduce **68** CLOSING TIME M2 xxx.s the working times

| | MENU SP | SET | DESCRIPTION | DEFAULT | SET VALUE |
|----|--------------------------------------------------|----------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|--------------|
| 33 | OPENING SENSITIVITY MOTOR 1 | 10% (Fast intervention) 99% (Slow intervention) | Adjusts the Encoder or Potentiometer intervention time on Motor 1 in opening | Off | |
| | IMOTOR 1 | Off (Intervention excluded) | Disabled | | |
| 34 | CLOSING SENSITIVITY MOTOR 1 | 10% (Fast intervention) 99% (Slow intervention) | Adjusts the Encoder or Potentiometer intervention time on Motor 1 in closing | Off | |
| | WO TOTAL | Off (Intervention excluded) | Disabled | | |
| 35 | OPENING SENSITIVITY MOTOR 2 | 10% (Fast intervention) 99% (Slow intervention) | Adjusts the Encoder or Potentiometer intervention time on Motor 2 in opening | Off | |
| | WOTON 2 | Off (Intervention excluded) | Disabled | | |
| 36 | CLOSING SENSITIVITY MOTOR 2 | 10% (Fast intervention) 99% (Slow intervention) | Adjusts the Encoder or Potentiometer intervention time on Motor 2 in closing | Off | |
| | | Off (Intervention excluded) | Disabled | | |
| 37 | SLOWDOWN SENSITIVITY | 10% (Fast intervention) 99% (Slow intervention) | Adjusts the amperometric sensitivity in slowdown. Active only if the motors are electromechanical | Off | |
| 37 | MOTOR | With potentiometer | In case of linear potentiometer, this parameter allows to set the inversion time in slow-down from 0 to 5 s (= 99%) | 2/10/ | |
| 38 | POTENTIOMETER THRESHOLD OPENING 1 | | Adjusts the threshold of the potentiometer | | |
| 39 | POTENTIOMETER THRESHOLD CLOSING 1 | 0 1000 | intervention. The parameter self-determines learning but can also be adjusted later. The low the value, the slower will be the response of the value, the slower will be the response of the value. | | |
| 40 | POTENTIOMETER THRESHOLD OPENING 2 | 1000 | potentiometer. The parameter can be set a maximum threshold at the value read on the | | |
| 41 | POTENTIOMETER THRESHOLD CLOSING 2 | | DEBUG VPI, VP2 menu | | |
| 42 | POTENTIOMETER SLOWDOWN THRESHOLD OPENING 1 | 0 100 | | | |
| 43 | POTENTIOMETER SLOWDOWN THRESHOLD CLOSING 1 | 0 100 | Adjust the threshold of the potentio- meter in slowdown. By default this value is set on 1 and can be increased manually up to the maximum value read on the DEBUG VPI, VP2 Menu | | |
| 44 | POTENTIOMETER SLOWDOWN THRESHOLD OPENING 2 | 0 100 | | 10 | |
| 45 | POTENTIOMETER SLOWDOWN THRESHOLD CLOSING2 | 0 100 | | | |
| 46 | CLOSING INVERSION | Total | In case of obstacle or edge it totally reverses the movement during the closing. If active, the automatic reclosing will be attempted 5 times | | |
| | | Partial | It partially reverses the direction (of about 30 cm) in case of obstacle or edge or potentiometer, then it stops | | |
| | | For menu 47 and 50 se | ee menu 32-Encoder = On | | |
| | | For menu from 51 to 56 see m | nenu 32-Encoder = Potentiometer | · | |
| 59 | OPENING SLOWDOWN 1 | Off (*) 50 Hydraulic | From OFF to 50% of the stroke. On hydraulic operators the slowdown will be hydraulic over the 50% | _ | |
| 60 | CLOSING SLOWDOWN 1 | Off (*) 50 Hydraulic | From OFF to 50% of the stroke. On hydraulic operators the slowdown will be hydraulic over the 50% | | |

| | MENU SP | SET | DESCRIPTION | DEFAULT | SET VALUE |
|----|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------|--------------|
| | | | From OFF to 50% of the stroke. On hydraulic | _ | |
| 61 | OPENING SLOWDOWN 2 | Off (*) 50 Hydraulic | operators the slowdown will be hydraulic over the 50% | on motor | |
| 62 | CLOSING SLOWDOWN 2 | Off (*) 50 Hydraulic | From OFF to 50% of the stroke. On hydraulic operators the slowdown will be hydraulic over the 50% | | |
| | * For motors with hydr | aulic brake (CF) or double | hydraulic brake (2CF) this parameter must be on Hydr | aulic | |
| 63 | DECELERATION | 0% | Adjust the passage between normal speed and | 100% | |
| | DECELENATION | 100% | slowdown speed | 100% | |
| 64 | ACCELERATION | 0 % 100% | Acceleration ramp Adjusts the motor start | 100% | |
| 69 | ANTI OVERLAP | Off | Disables the leaves anti-overlapping control, allowing separate control of the two leaves | Off | |
| 70 | OPENING POSITION RECOVERY | On 0 20 seconds | Activate the leaves anti-overlapping control Retrieves the inertia of the motor in opening after Stop or reversing | 1 s | |
| 71 | CLOSING POSITION RECOVERY | 0 20 seconds | Retrieves the inertia of the motor in closing after Stop or reversing | 1s | |
| 72 | OPENING TOLERANCE MOTOR 1 | 0 100 | Adjust the tolerance between stop and obstacle on Motor 1 in opening | 80 | |
| 73 | CLOSING TOLERANCE MOTOR 1 | 0 100 | Adjust the tolerance between stop and obstacle on Motor 1 in closing | 80 | |
| 74 | OPENING TOLERANCE MOTOR 2 | Adjust the tolerance between stop and obstacle on Motor 2 in opening | | 80 | |
| 75 | CLOSING TOLERANCE MOTOR 2 | 0 100 | Adjust the tolerance between stop and obstacle on Motor 2 in closing | 80 | |
| 76 | PUSHING STROKE | Time Pushing Off - 3 sec Stroke Repeat | Before opening, the motor starts in closing for the set up time, in order to simplify the lock release | Off | |
| | | Lock Off – On Release End | If On, the lock will release as before as after the pushing stroke | | |
| 77 | LOCK TIME | Off 5 | Sets the lock release time from 0 to 5 sec. | 3 | |
| | EGGK THVIE | Only opening Active only before opening | | | |
| 78 | LOCK | Only closing | Active only before cloning | Opening and | |
| | | Opening and closing | Active before opening and closing | closing | |
| 79 | ANTI INTRUSION | Only opening Only closing Opening and closing Off | If you force the gate manually, the control unit starts the motor to restore the state of the gate before forcing (only with limit switch) | | |
| 80 | PUSHOVER | Off Opening and closing Only closing Only opening Only opening Allows the leaf to make an extra more maximum torque to ensure the tightening | | Off | |
| 81 | PERIODICAL PUSHOVER | Off 8 | Allows the repetition of the pushover function at a distance of time adjustable from 0 to 8 hours at hourly intervals | | |
| 82 | MOTOR RELEASE | Opening 1 Off - 3 s Closing 1 Off - 3 s Opening 2 Off - 3 s Closing 2 Off - 3 s End | If different from Off, the motor slightly reverse its direction at the end of the cycle | Off (hydraulic) 0.1 (mechanic) | |

| | MENU SP | SET | DESCRIPTION | DEFAULT | SET VALU |
|------|------------------------------|-------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|----------|-------------|
| 83 | EXTRA TIME | 0.0 s 10 s | With limit-switches, it adds an extra time to the movement of the motors after the limit-switches reading | 0.0 s | |
| 84 | BRAKE | Off 100% | Adjusts the braking on the limit switches | Off | |
| | | Only closing | Pre-flashing only active before closing | | |
| 85 | PRE-FLASHING | 0.0 5.0 s | Pre-flashing | Off | |
| | | Normal | Normal | | |
| | | Light | Control lamp | | |
| 86 | FLASHING LIGHT | Always | Always ON | Normal | |
| | | Buzzer | Buzzer | | |
| 87 | FLASHING LIGHT AND | Off | The flashing light remains OFF with the active timer and open gate | | |
| 87 | TIMER | On | The flashing light remains ON with active timer and open gate | Off | |
| | | Off | Disabled | | |
| 88 | COURTESY LIGHT | 1 240 | Setting from 1 second to 4 minutes | In cycle | |
| | | In cycle | Courtesy light in cycle | | |
| 89 | TRAFFIC LIGHT RESERVATION | Off On | When setting this function the partial input will be activated to work on the auxiliary board "SEM" (traffic light management) | Off | |
| 90 | PARTIAL OPENING | 20 100 | Setting from 20 to 100 | 100 | |
| 91 | PARTIAL PAUSE | SE The pause in partial opening is the same total opening Off Disabled | | = Start | |
| | | 1 240 | Disabled | | |
| | | Off | Setting from 1 second to 4 minutes | | |
| 92 | TIMER | On photo2 | Turn the selected input into an input to connect | Off | |
| | | On partial entry | an external clock to | | |
| | | Always | AUX output always power supplied | | |
| | | In cycle | AUX output active only during cycle | | |
| | | Opening | AUX output power supplied only during opening | | |
| | | Closing | AUX output power supplied only during closing | | |
| | | In pause | AUX output power supplied only during pause | | |
| 94 | 24V AUX | Positive brake management | Positive Electric brake (24V in On with stationary gate) | Always | |
| | | Negative brake management | Negative Electric brake (24V in On with gate in cycle and 1 second before the start) | | |
| | | Open gate warning Light | 1 flash per second in opening 2 flashes per second in closing Steady lit in Stop or Open | | |
| | | Start 3 s | If active, the 24VAUX output is activated for 3 seconds at every Start input, every photocells or edge intervention | | |
| | | Photo 1 | Self-test active only on photo 1 | | |
| O.F. | FOTOTEST | Photo 2 | Self-test active only on photo 2 | Off | |
| 95 | FOTOTEST | Photo 1 and 2 | Self-test active on photo 1 and 2 | Off | |
| | | Off | Disabled | | |
| 96 | SECURITY EDGE | Security edge 1 | Test enabled on edge 1 | Off | |
| ספ | SELF-TEST | Off | Disabled | Off | |

| | MENU SP | SET | DESCRIPTION | DEFAULT | SET VALUE |
|----|-------------|------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|--------------|
| | | Closing Opening and closing | If activated, the photocell reverses the movement in closing; during the pause, it prevents the reclosing If activated, it blocks the movement as long as it is busy; when released, the opening movement | | |
| | | Stop | If the photocell is activated before the Start input, the Start will be ignored. If activated after the Start input, the photocell will be ignored. If activated during closing, the gate will reopen | Closing | |
| 97 | PHOTOCELL 1 | Stop and close | In closing, the photocell stops the movement until it is occupied; when released the closing movement continues | | |
| | | Close | The photocell stops the gate until it is occupied in both opening and closing; when released, it gives a closing command (it closes 1 s after its release) | | |
| | | Pause reload | If activated, the photocell recharges the time of pause during pause. In closing it reverses the movement | | |
| | | Delete pause time | If activated in opening, pause or closing, the gate reopens completely and closes without observing the pause time | | |
| | | Closing | If activated, the photocell reverses the movement in closing; during the pause, it prevents the reclosing | | |
| | | Opening and closing | If activated, it blocks the movement as long as it is busy; when released, the opening movement continues | | |
| | | Stop | If the photocell is activated before the Start input, the Start will be ignored. If activated after the Start input, the photocell will be ignored. If activated during closing, the gate will reopen | | |
| | | Stop and close | In closing, the photocell stops the movement until it is occupied; when released the closing movement continues | g | |
| 98 | PHOTOCELL 2 | Close | The photocell stops the gate until it is occupied in both opening and closing; when released, it gives a closing command (it closes 1 s after its release) | Opening and Closing | |
| | | Pause reload | If activated, the photocell recharges the time of pause during pause. In closing it reverses the movement | | |
| | | Delete pause time | If activated in opening, pause or closing, the gate reopens completely and closes without observing the pause time | | |
| | | Stop and open | If activated in opening, the gate stops and will continue opening movement only when the photocell is released. The photocell is ignored during closing | | |
| | | Security edge 2 | Photo 2 input can also work as security edge | | |

| | MENU SP | SET | DESCRIPTION | DEFAULT | SET | | |
|-----|--------------------------------------|-----------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------|-----|--|--|
| 100 | SECURITY EDGE 1 | Normal | Normal N.C. contact | Normal | | | |
| 100 | SECORITY EDGE 1 | 8K2 | Active edge protected by a 8K2 resistor | Norman | | | |
| | CECUDITY EDGE 4 | Opening and closing | Active in opening and closing | Opening | | | |
| 102 | O2 SECURITY EDGE 1 DIRECTION | Only opening | Active only in opening | and | | | |
| | JINESTION . | Only closing Active only in closing | | Closing | | | |
| | SECURITY EDGE 2 | Opening and closing | Active in opening and closing | Opening | | | |
| 103 | DIRECTION (only if menu-98 is set on | Only opening | Active only in opening | and | | | |
| | "Security edge 2") | Only closing | Active only in closing | Closing | | | |
| | | Automatic | Limit switch in automatic recognition | | | | |
| | | Only opening | | | | | |
| 104 | SELECT LIMIT SWITCH | Only closing | Active limit-switch in closing only | Off | | | |
| | | Motor internal | To be activated if there is a limit-switch that stops the motor phase | | | | |
| 106 | DIAGNOSTICS | 1 10 | Shows last event (See alarms table) | | | | |
| 107 | MAINTENANCE CYCLES | 100 240000 | Setting from 100 to 240000 | 100000 | | | |
| 108 | PERFORMED CYCLES | 0 240000 | Reports the executed cycles. Keep pressed OK to reset the cycles | 0 | | | |
| 112 | PASSWORD | | Allows the entering of a password blocking the control unit parameters modification | | | | |
| 114 | EXP MANAGEMENT | SEM 2 | It is possible to connect the board for the traffic light management (SEM2) on the EXP output | SEM 2 | | | |
| | | Relay It is possible to connect a relay board o output | | | | | |
| 116 | REPEAT DELAY OPENING | On Off In case of STOP at the mid stroke, leaves will repeat the leaf delay | | On | | | |
| 119 | DISPLAY WRITING SPEED | From 30% to 100% | rom 30% to 100% See Note 3 below | | | | |
| 120 | BASIC MENU | The specia | Press OK to exit the special menu. The special menu switches off automatically after 20 minutes | | | | |

Note 1: The * indicates that the default value or the menu may change depending on the selected motor type.

Note 2: After initialization the parameters "motor type" and "limit switch type" remain on the value chosen in the setup program.

Note 3: Display writing speed set on 30% keeps writing slow; Display writing speed set on 100% keeps writing fast. Please note that speed does not change on JOLLY 3 display.

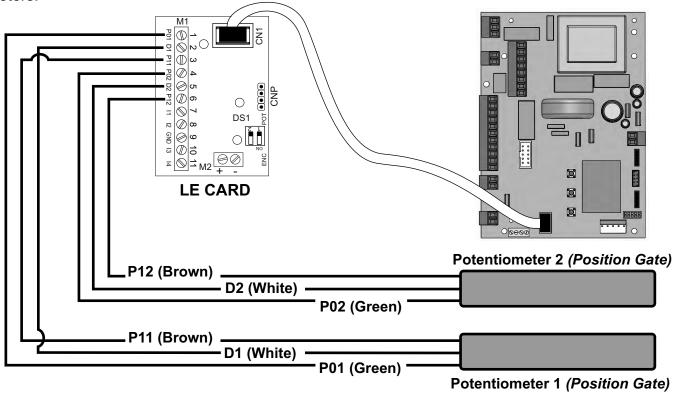
POTENTIOMETER MANAGEMENT (Position Gate)

(Available from revision 013 only on prepared motors)

The position gate ensures the correct position of the gate and the inversion on the obstacle, helping the installer to pass the certification of the automation. To connect the potentiometer you must use the LE card (Cod.23001256) and set with Dip Switches 1 and 2 both in OFF. With the potentiometer it is possible to access the hidden DEBUG menu to check the maximum settable value as threshold in normal and slowdown speed. To access this menu you have to press, in the menu that displays the firmware version, UP and OK at the same time until the menus VP1 speed of potentiometer 1 and VP2 speed of potentiometer 2 will appear.

To view the speed of the potentiometer on the related menu, press OK. To exit the DEBUG menu go to END and press OK. If the reading of the potentiometer is reversed relative to the movement of the motor, on the display will appear the alarm "Potentiometer direction" and you will have to reverse the brown wire with the green one and repeat programming. For a quick inversion on the obstacle you have to lower the sensitivity

parameters.



PASSWORD ENTERING MANAGEMENT

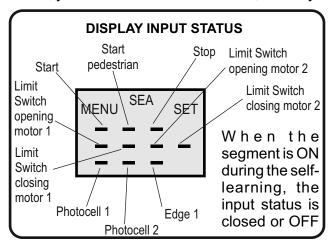
With a new control unit all menus can be displayed and set and the password will be disabled. Selecting one of the Menus and keeping UP and DOWN pressed at the same time for 5 seconds, you will access the SP Menu containing the 112-PASSWORD Submenu. Pressing OK in the 112-PASSWORD Menu, you will proceed with the entering of the numeric code of the 4-digit password. Use UP and DOWN to increase or decrease the number, press OK to confirm it and you will pass automatically to the entering of the next number. Pressing OK after the last entered number the word "Sure?" appears, confirm the activation of the password and the message OK appears, pressing UP or DOWN instead you can cancel the operation and "No operation" will appear on the display.

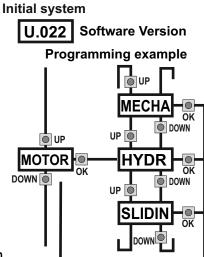
Once entered the password, it will be definitively activated, once the display switch off timeout has expired, or by turning off and on again the control unit. Once the password has been activated, the menus of the display can be only displayed but not set. To unlock them you must enter the correct password in the 112-PASSWORD menu, if the password is wrong the message "Error" will appear. At this point, if the password has been entered correctly, the menus will be unlocked and it will be possible to change the parameters of the control unit again. If the control unit has been unlocked through 112-PASSWORD Menu, it is possible to enter a new and different password, using the same entering process as for the first one; at this point, the old password will no longer be valid. If the password has been forgotten, the only way to unlock the control unit is to contact the SEA technical assistance, which will assess whether to provide the procedure to unlock the control unit or not.

Note: The password cannot be set through the Jolly 3 terminal.

MENU FOR INPUT CHECK

The settings of the control unit are made through the UP, DOWN and OK buttons. The UP and DOWN buttons to scroll through the MENUS and SUBMENUS. By pressing OK you enter from MENU into SUBMENU and confirm the choice. Moving in the 1-LANGUAGE menu pressing the UP and DOWN buttons at the same time you access the SP MENU for special settings. Moving in the 1-LANGUAGE menu pressing the OK button for 5 seconds, you enter the CHECK MENU, where you can check the operating status of all inputs.





Note: The limit switches will be displayed only on version with limit switch

| | MENU FUNCTION TABLE CHECK SWING 2 DG R2F INPUTS To access the Menu for input check keep pressed OK for about 5 seconds. | | | | |
|---------------------------|--------------------------------------------------------------------------------------------------------------------------|------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| MENU | | Description | Description | | |
| OTADT | | Enabled | _ | The contact must be a N.O. Contact . When activating the related | |
| START | $-ok < \frac{1}{2}$ | Blocked | Start test | command on the display SET lights up, the input works. If SET is always on, check the wirings. | |
| | | Enabled | | The contact must be a N.C. Contact. When activating the related | |
| STOP | -ok $<$ | Blocked | Stop test | command on the display SET lights up, the input works. If SET is always on, make sure that the contact is a N.C. Contact | |
| PEDESTRIAN | | Enabled | Pedestrian | The contact must be a N.O. Contact. When activating the related | |
| START | | Blocked | Start test | command on the display SET lights up, the input works. If SET is always on, check the wirings. | |
| ED054 | 01/ | Enabled | Safety edge1 | The contact must be a N.C. Contact. When activating the related | |
| EDGE1 | -ok | Blocked | test | command on the display SET lights up, the input works. If SET is always on, make sure that the contact is a N.C. Contact | |
| DUOTOA | Enabled | | Photocell 1 | Ithe contact must be a N.C. Contact. When activating the related | |
| PHOTO1 | $-o\kappa < $ | Blocked | test | command on the display SET lights up, the input works. If SET is always on, make sure that the contact is a N.C. Contact | |
| | | Enabled | Photocell 2 | The contact must be a N.C. Contact. When activating the related | |
| PHOTO2 | -ok $<$ | Blocked | test | command on the display SET lights up, the input works. If SET is always on, make sure that the contact is a N.C. Contact | |
| LIMIT S | SWITCH NG 1 | | M1 Opening limit switch test | The contact must be a N.C. Contact. When activating the related command on the display SET lights up, the input works. If SET is always on, make sure that the contact is a N.C. Contact. Menu active only on version with limit switches | |
| LIMIT S | SWITCH NG 1 | | M1 Closing limit switch test | The contact must be a N.C. Contact. When activating the related command on the display SET lights up, the input works. If SET is always on, make sure that the contact is a N.C. Contact. Menu active only on version with limit switches | |
| LIMIT SWITCH OPENING 2 | | M2 Opening limit switch test | The contact must be a N.C. Contact. When activating the related command on the display SET lights up, the input works. If SET is always on, make sure that the contact is a N.C. Contact. Menu active only on version with limit switches | | |
| | | M2 Closing limit switch test | The contact must be a N.C. Contact. When activating the related command on the display SET lights up, the input works. If SET is always on, make sure that the contact is a N.C. Contact. Menu active only on version with limit switches | | |
| END | | | | Exit menu | |

Note: If the Stop, Photocell 1 and Photocell 2, Edge 1 contacts are not bridged in self-learning, they will be deactivated and can be reactivated through this menu, without repeating times self-learning

RADIO TRANSMITTER SELF LEARNING WITH RECEIVER ON BOARD OF CONTROL UNIT

WARNING: Make the radio transmitters programming before you connect the antenna and insert the receiver into the special CMR connector (if available) with turned off control unit. With RF UNI and RF UNI PG module it will be possible to use both Coccinella Roll Plus transmitters and radio transmitters with fixed code. The first memorized radio transmitter will determine the type of the remaining radio transmitters.

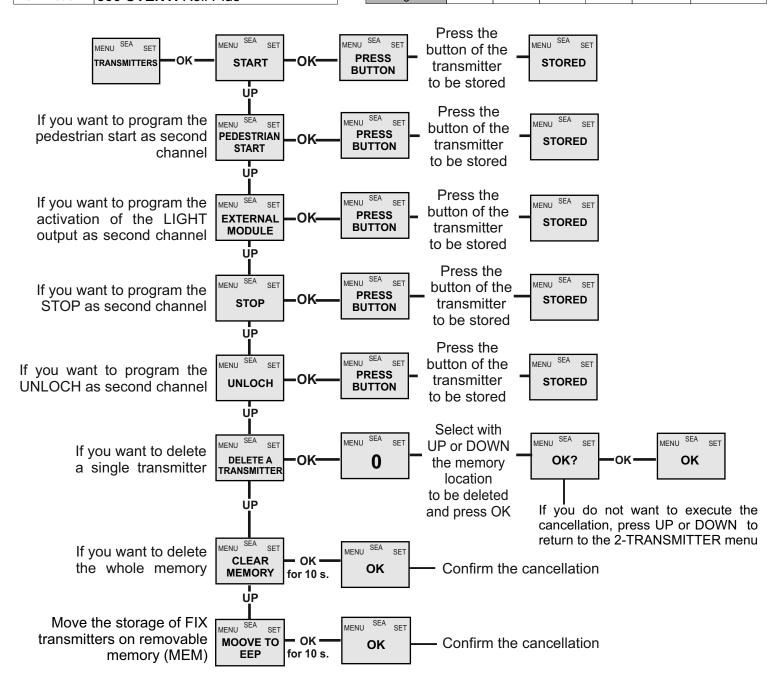
If the receiver is a **Rolling Code**, **press twice** the button of the radio transmitter that you want to program to memorize the first TX. In the case of **transmitters with fixed code** it is necessary **to press 1 time** the button of the transmitter you want to program to store the first remote control

Notes:

- Enter radio transmitters learning only when the working cycle stops and the gate is closed.
- You can store max. 2 of the available 4 functions. If the control unit receives a code which was already associated to another function it will be updated with the new function.

| | 16 USERS Whitout memory |
|-----------|--------------------------------------|
| RF UNI | 800 USERS With additional memory MEM |
| RF UNI PG | 100 USERS Fixed code |
| Old Model | 800 USERS Roll Plus |
| RF UNI PG | 800 UTENTI Fixed code |
| | 800 UTENTI Roll Plus |

| | IABLE EXAMPLE | | | | | |
|-----------------------------|---------------|---|---|---|------------------|----------|
| Transmitter button location | 1 | 2 | 3 | 4 | Serial number | Customer |
| 0 | | | | | | |
| 1 | | | | | | |
| 2 | | | | | | |
| 3 | | | | | | |



RADIO TRANSMITTER SELF LEARNING WITH RECEIVER RF FIX ON BOARD OF CONTROL UNIT

WARNING: Make the radio transmitters programming before you connect the antenna and insert the receiver into the special CNS connector (if available) with turned off control unit. With the RF FIX module it will be possible to use only radio controls with fixed code.

Select through the display 2-TRANSMITTERS and press OK, now select with the UP and DOWN buttons, the command to which you want to associate the button (it is possible to associate max. 2 commands) and press OK to confirm the choice, now press the button of the radio transmitter which you want to associate. If the storage is successful, the display will show "Stored".

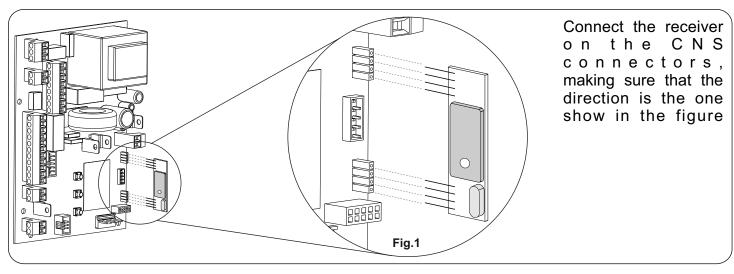
In the 2-TRANSMITTERS MENU it is possible to select "Start" (to associate a Start command), "Pedestrian start" (to associate a Pedestrian Start), "Stop" (To associate the STOP command to the TX), "Clear memory" (To delete all TX), "Delete a transmitters" (To delet the single transmitter only if it is a Rolling Code Plus), "Unloch" (to associate the release of the electric brake to the transmitter). To release the electric brake it is necessary to give three consecutive pulses, the 4th will reactivate the lock of the electric brake.

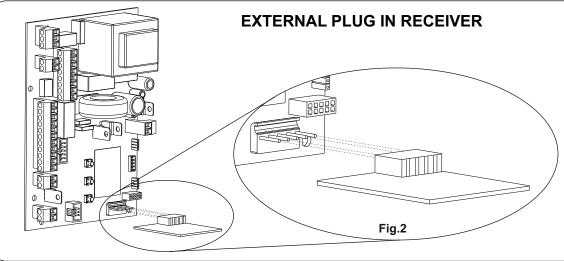
Notes:

- Enter radio transmitters learning only when the working cycle stops and the gate is closed.
- It will be possible to memorize up to max. 16 codes (buttons) adding the MEM memory it will be possible to store up to 496 different codes.
- You can store max. 2 of the available 4 functions. If the control unit receives a code which was already associated to another function it will be updated with the new function.

DELETE TRANSMITTERS FROM THE RECEIVER

With modules different from RF FIX, it will be possible to delete only the entire memory of the receiver. Proceed as follows: select from the menu 2-TRANSMITTERS: "Clear memory" and hold the OK button until the display shows the message "OK".





The control unit is also prepared for the insertion of an external plug in receiver module. For the insertion of this module see Figure 2

9 10 11 12 13 14 15 16 17 18 19

COM

START - STOP - PARTIAL START - ANTENNA - PHOTOCELL

Photocell 1 and Photocell 2 Connections

Note: If the photocells are not connected, it is not necessary put a jumper between the clamps 12-13-14 of the CN1 terminal). 24VA = AUX 24V--- (Accessories) 500 mA max COM = 0V PH1 = Photocell contact 1 PH2 = Photocell contact 2

Note: For the self-test in the 95-FOTOTEST menu select the photocell/photocells on which you want to perform it. Self-test is possible only when connecting the negative of the photocell transmitter to the TEST input. The default setting of the photocell 1 is in "Closing" and that of the photocell 2 is in "Opening and closing". The photocell 2 can also be set as TIMER (see TIMER function).

OPTIONS on PHOTO1 and PHOTO2 adjustable on on-board display or JOLLY 3

"Closing": if photocell is occupied, it reverses the movement in closing; during pause it prevents the closing.

"Opening and closing": If occupied, the photocell blocks the movement as long as it's busy; when released the opening continues.

"Stop": If occupied before the opening, it blocks the operator as long as it is busy; it will be ignored during opening. Its intervention in closing causes the reopening.

"Stop and close": The photocell is not active in opening; in pause it closes when released, otherwise it's not active; in closing it stops the movement as long as it is busy; when released the closing continues.

"Close": The photocell stops the gate as long as it is occupied in both opening and closing; when released it closes (one second after its release)

"Pause reload": If occupied, during pause it recharges the timer of pause. In closing it reverses the movement.

"Delay pause time": If the photocell is occupied during opening, pause or closing, the gate reopens completely and closes without observing the pause time.

Options 24VA == can be set with on-board Display or with Jolly 3 device.

It is possible to chose when having tension on the 24VA output. The options are: always, only during opening, only during cycle, only before opening, only during pause.

PEDESTRIAN START (N.O.) The pedestrian start can be connected between the conectors 10 and 14 of the CN1 terminal.

This input allows a partial opening, the opening space can be set through the onboard display or through the JOLLY 3 device.

Note1: The contact for partial opening is a N.O. Contact (Normally open). Holding START starts the TIMER function, releasing the pedestrian start, the operator repeats the pause and then performs the closing. In the case of triggering a safety device the timer will automatically reset after 6 seconds.

Note2:In 2 BUTTONS logic it is necessary to keep pressed the Start Ped. to re-close the automation.

Note3: In deadman logic this button executes the re-closing if you keep it pressed.

Note4: When closed during pause, the gate will reclose only after this input has been reopened.

TIMER activation: This input can be transformed into TIMER (See TIMER).

STOP (N.C.) The STOP is connected between the clamps 11 and 14 of the CN1 terminal.

When pressing this button the motor immediately stops in any condition/position it is. To re-start the movement give a Start command. After the Stop the motor always re-starts in closing.

START (N.O.) The START is connected between connector 9 and 14 of the CN 1 terminal.

An impulse given to this contact opens and closes the automation depending on the selected logic, it can be given by a keyswitch, a keypad, etc. Holding START starts the TIMER function, releasing the start, the operator repeats the pause and then performs the closing. To connect the other devices refer to the related instructions leaflets. (ie. loop detectors and proximity switches). In the case of triggering a safety device the timer will automatically reset after 6 seconds.

Note1: In DEADMAN logic keep pressed the Start for the opening of the automation.

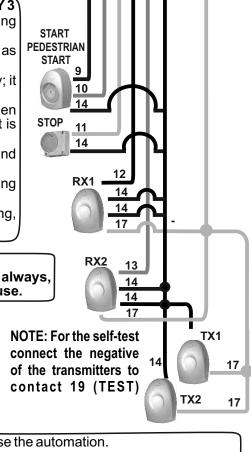
Note2: In 2 BUTTONS logic this button performs the opening.

Can be activated through the on-board display or through the Jolly 3 programmer. In both cases it's a N.O. contact which provoques the opening of the automation keeping it open as long as it is activated. When it's released, after having paused for the set pausing time the gate recloses. The TIMER can be activated on the inputs PHOTO2, PEDESTRIAN START or keeping busy the START input.

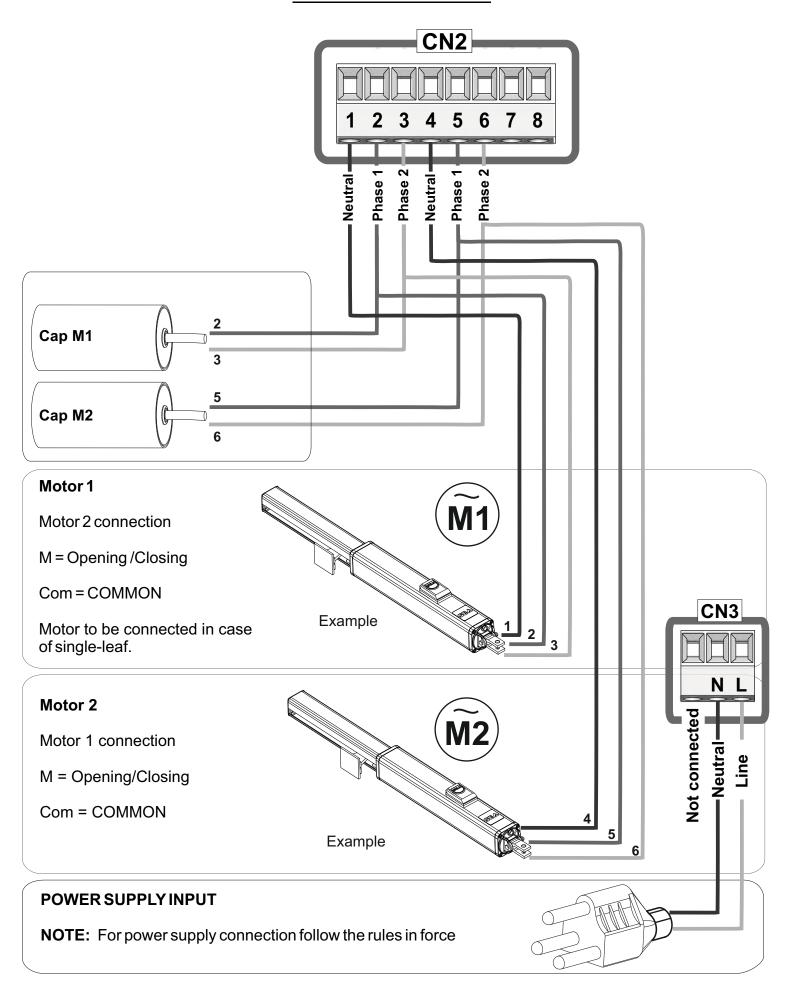
Note1: When activated on the pedestrian entry, the pedestrian mode will be OFF also on the radio transmitter.

Note2: In case of intervention of one security device during the timer (Stop, amperometric, Edge), a Start impulse restores the movement.

Note3: In case of black-out with open gate and active Timer, it will restore its function; if Timer is not active, when the power supply is restored, it will be necessary to give a Start impulse for the reclosing.



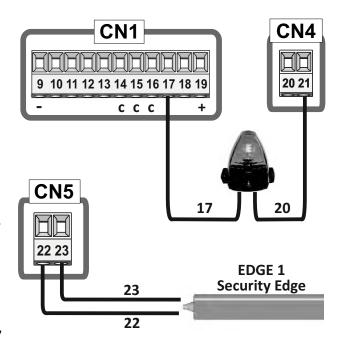
MOTORS CONNECTION, CAPACITY AND POWER SUPPLY



SAFETY EDGE AND FLASHING LAMP

SAFETY EDGE

It is possible to connect a safety edge (EDGE 1) between the contacts 22 and 23 of Cn5. The EDGE 1 contact. when squeezed, causes the partial inversion of the motion in both opening and closing. Note1: Put a jumper between the not used N.C. Contacts. The EDG1 input can be set: only in closing, only in opening or in both directions. Note2: It is possible to activate a balanced edge 8K2 through the on board display or through the Jolly 3 programmer, in such case the edge contact will be controlled by a specific resistance value, detecting the possible involontary short circuit of the device. In case of an imbalanced device a special alarm will show on the on board display or on the JOLLY 3 programmer. If you connect a wireless edge it is possible to make a self-test on the power supply of the receiver connecting the negative to the TEST input and selecting in the 96-EDGE AUTOTEST menu the item "Edge1"

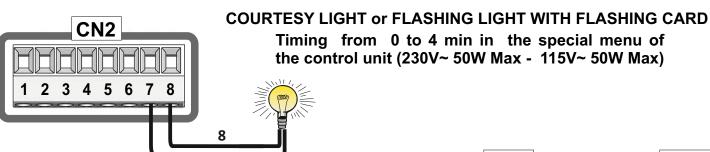


24V == Flashing light 4W Max (Control lamp)

The flashing light can be connected between the FLS and 24V

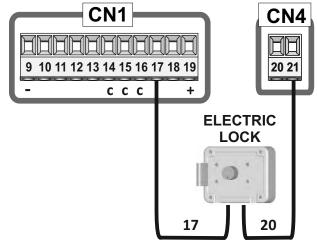
It blinks once per second during opening and twice per second during closing, while it remains lit during pause. Throught the warning light it is also possible to identify alarm signals comming from the STOP, PHOTOCELL 1, PHOTOCELL2 and EDGE devices. Through the on board display or the Jolly 3 programmer it is possible to activate the pre-flashing function and/or to modify the flashing light function choosing between fixed flashing, control lamp or Buzzer. **The pre-flashing can be set from 0 to 5 s. or it is possible to have it only before closing.** Also a warning lamp (Max 2W) can be connected between the 24V AUX output (CN3-18) and the negative (CN3-16) setting "Gate open warning light" in the 94-24V AUX menu

COURTESY LIGHT AND ELECTRIC LOCK

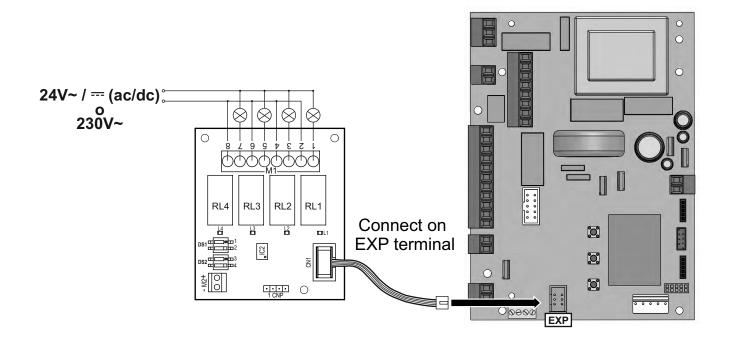


ELECTRIC LOCK OUTPUT

A 12V == 15W max. electric lock can be connected Electric lock can be deactivated when not used for energy saving on the control unit. Electric lock release can be timed from 0 to 5 s. The electrobrake can be set: only before opening, only before closing or in both directions



TRAFFIC LIGHT CARD CONNECTION



ALARM DESCRIPTION

| Signals | Kind of alarm | Solutions |
|------------------------|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| FAILURE MOTOR | | Make sure there are no short circuits on the motor or on the control unit |
| FAILURE24 | 24V Power supply failure | Make sure there are no short circuits on the wiring or on the control unit and no overloads |
| FAILURE24VAUX | AUX output voltage | Make sure there are no short circuits on wiring or control unit and no overload |
| FAILURE NET | Power supply failure | Check the network or the F2 fuse |
| FAILURE SELF TEST | Self-test photocells failure | Check the photocells operation and/or connections on the control unit |
| FAILURE LIMIT SWITCH | Limit switch activation failure | Check the operation of both limit switches and/or correspondence between movement direction of the motor and engaged limit switches |
| FAILURE FLASHING LIGHT | Flashing lamp failure | Check connections and / or conditions of the lamp |
| FAILURE ENCODER | Encoder failure | Encoder interface card is missing |
| | | The message appears only if the potentiometer is ON and the potentiometer (LE) card is broken or not connected |

Note 1: If in the diagnostics shows "Max. cycles reached", do the maintenance and / or reset the number of cycles performed.

Note2: To exit from the error messages, press OK. If the error persists, make all required checks for the specific error and / or disconnect the device that generates the error to see if the error disappears.

At each opening and closing of the automation the flashing light will blink. It blinks once per second during opening and twice per second during closing, while it remains lit during pause. It is possible to view the alarms also on the flashing light or on the control lamp, simply by observing the number of flashes emitted and verifying the reference in the table below:

| Blinks | Cause of alarm |
|--------|----------------------|
| 9 | Motors failure |
| 2 | Photocell in closing |
| 3 | Photocell in opening |
| 6 | Collision in opening |
| 4 | Safety edge |

| Blinks | Cause of alarm | |
|--------|---------------------|--|
| 5 | Stop | |
| 7 | Max. Cycles reached | |



Advices

Make sure all Safeties are turned ON

| Problem Found Possible Cause | | Solutions | | |
|-------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| Operator doesn't respond to any START impulse | a) Check the connected N.C. contacts b) Burnt fuse | a) Check the connections or the jumpers on the connections of the safety edge or of the stop and of the photocell if connected b) Replace the burnt fuse on the control unit | | |
| Operator does not run and diagnostic display not on. | a) No power to control board b) Open fuse c) Defective control board | a) Check AC power b) Check fuses c) Replace defective control board | | |
| Operator does not respond to a wired control/command (example: Open, Close, etc.) | a) Check Open and Close command input b) Stop button is active c) Reset button is stuck d) Entrapment Protection Device active | a) Check all Open and Close inputs for a stuck on input b) Check Stop button is not stuck on c) Check Reset button d) Check all Entrapment Protection Device inputs for a stuck on sensor | | |
| Operator does not respond to a transmitter | a) Stop button is active b) Reset button is stuck c) Poor radio reception | a) Check Stop button is not stuck on b) Check Reset button c) Check if similar wired control operates correctly. Check antenna wire | | |
| Motor turn only one way | a) Check resistance between motor phase and neutral, if the resistance is MOhm b) Try to invert the motor phase and watch if the motor change or not the direction | a) Change cable b) If the motor is blocked change the cable if the motor go only in one direction the motor relay direction is damaged | | |
| Gate doesn't move while the motor is running | a) The motor is in the released position b) There is an obstacle | a) Re-lock the motor b) Remove obstacle | | |
| Gate doesn't reach the complete Open / Closed position | a) Wrong setting of the limit switches b) Error on programming c) Gate is stopped by an obstacle d) Torque too low e) Gate is too heavy for automatic slow-down | a) Set limit switches b) Repeat programming c) Remove obstacle d) Increase torque parameter e) Set the slow-down on OFF | | |
| a) The contacts of the photocells are connected and open b) The stop contact is connected and open c) The edge contact is open d) Ammeter alarm | | a) b) c) Check the jumpers or the connected devices and the signals indicated on the warning lamp d) Check if the ammeter alarm has intervened and eventually increase the torque parameter | | |
| Gate doesn't close automatically | a) Pause time set too high b) Control unit in semi-automatic logic | a) Adjust pause time b) Set the pause parameter on a different value from the OFF | | |
| Gate moves, but cannot set correct limits | a) Gate does not move to a limit position b) Gate is too difficult to move | a) Use manual disconnect, manually move gate, and ensure g moves easily limit to limit. Repair gate as needed b) Gate must move easily and freely through its entire range, limit to limit. Repair gate as needed | | |
| Gate does not fully open or fully close when setting limits | a) Gate does not move to a limit position b) Gate is too difficult to move | a) Use manual disconnect, manually move gate, and ensure gate moves easily limit to limit. Repair gate as needed b) Gate must move easily and freely through its entire range, limit to limit Repair gate as needed | | |
| Gate stops during travel and reverses immediately | a) Control Open/Close becoming active b) The obstacle sensitivity is too low | a) Check all Open and Close inputs for an active input b) Check the obstacle sensitivity value and try to increase this parameter | | |



Advices

Make sure all Safeties are turned ON

| Problem Found | Possible Cause | Solutions | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Gate doesn't respect slow down points | a) ENCODER is not working properly if It's activated b) Mechanical clutch loose c) Slow down space is too wide d) Potentiometer is not working properly if It's activated e) The recovery position parameters are too high or too low | a) Check menu for encoder parameters "Encoder Par" shall be from a low value +/- 10 (gate completely closed) to "Encoder tot" (gate completely opened). If the movement of Ipar is not linear in the range (+/-10 - Encoder tot) probably the Encoder is defective b) Tight mechanical clutch c) Reduce slow down space d) Check menu for potentiometer parameters "IPar" shall be from "I. CH." (gate completely closed) to "I.AP." (gate completely opened). If the movement of Ipar is not linear in the range (I.AP I.CH.) probably the potentiometer is defective e) Reduce or increase the recovery position parameters | |
| Gate opens suddenly without start command | a) Frequency or other noise from main line b) Short circuit on the start contact | a) Wiring AC shall be separate from DC wire and pass through separate conduits. If there is a frequency noise it is possible to change frequency to another MHz like 868 for example or FM b) Check all start contacts | |
| Gate doesn't close in automatic logic during pause even if a loop/photo is set as start | a) START IN PAUSE is not in ON b) The photo/loop input is not set as delay pause time | a) Put in ON the menu of START IN PAUSE b) Set in the photo/loop menu (delay pause time) | |
| Gate doesn't have power to close or reach limit switch | a) Slow down not possible for that site due to heavy gate or inclination or not new installation | a) Put Slow Down in OFF | |
| Obstruction in gates path does not cause gate to stop and reverse | a) Force adjustment needed | a) Refer to the Adjustment section to conduct the obstruction test and perform the proper force adjustment that is needed (sensitivity - torque) | |
| Photoelectric sensor does not stop or reverse gate a) Incorrect photoelectric sensor wiring b) Defective photoelectric sensor c) Photoelectric sensors installed too far apart | | a) Check photoelectric sensor wiring. Retest that obstructing photoelectric sensor causes moving gate to stop, and may reverse direction b) Replace defective photoelectric sensor. Retest that obstructing photoelectric sensor causes moving gate to stop, and may reverse direction c) Move the photoelectric sensors closer together or use edge sensors instead | |
| Edge Sensor does not stop or reverse gate | a) Incorrect edge sensor wiring b) Defective edge sensor | a) Check edge sensor wiring. Retest that activating edge sensor causes moving gate to stop and reverse direction b) Replace defective edge sensor. Retest that activating edge sensor causes moving gate to stop and reverse direction | |
| Alarm sounds for 5 minutes or alarm sounds with a command | a) Double entrapment occurred (two obstructions within a single activation) | a) Check for cause of entrapment (obstruction) detection and correct. Press the reset button to shut off alarm and reset the operator. | |
| Shadow loop does not keep gate at the open limit | a) Vehicle detector setup incorrectly b) Defective vehicle loop detector c) Wrong settings | a) Review Shadow loop detector settings. Adjust settings as needed b) Replace defective Shadow loop detector c) Check the photo2 menu is set on shadow loop | |
| Accessories connected to the accessory power not working correctly, turning off or resetting | a) Accessory power protector active b) Defective control board | a) Disconnect all accessory powered devices and measure accessory power voltage (should be 23-30 Vdc). If voltage is correct, connect accessories one at a time, measuring accessory voltage after every new connection b) Replace defective control board | |
| FAILURE 24VAUX | a) Overload or short-circuit on the output N°10 b) Burnt fuse | a) Check a short circuit on the cable b) Change fuse | |



Page for both instaler and user

MAINTENANCE

Considering the number of working cycles and the kind of gate, if the gate has changed the clutches and doesn't work it's necessary to periodically proceed, with **the learning times reprogramming on the electronic control unit.**

Periodically clean the optical systems of the photocells.

REPLACEMENTS

Any request for spare parts must be sent to:

SEA S.p.A. - Zona Industriale S.Atto, 64020 - Teramo - ITALIA - www.seateam.com

SAFETY AND ENVIRONMENTAL COMPATIBILITY

Disposal of the packaging materials of products and/or circuits should take place in an approved disposal facility.



REGULAR PRODUCT DISPOSAL (electric and electronic waste)

(It's applicable in EU countries and in those ones provided with a differential waste collection)

The brand that you find on the product or on documentation signals that the product must not be disposed off together with other domestic waste at the end of life cycle. In order to avoid any possible environmental or health damage caused by irregular waste disposal, we recommand to separate this product from other forms of waste and to recycle it in a responsible way in order to provide the sustainable re-use of material resources. Domestic users are invited to contact the retailer where the product has been purchased or the local office in charge of all the information related to differential watse collection and recycling of this kind of product.

STORING

| WAREHOUNSING TEMPERATURES | | | |
|--------------------------------------------|--------|-------------------------|--------------------|
| T _{min} T _{Max} Dampness | | Dampness _{min} | Dampness Max |
| - 20°C ↓ | + 65°C | 5% Not Condensing | 90% Not Condensing |

Materials handling must be made with appropriate vehicles...

WARRANTY LIMITS

For the guarantee see the sales conditions

SEA reserves the right to make any required modification or change to the products and/or to this manual without any advanced notice obligation.



TERMS OF SALES

EFFICACY OF THE FOLLOWING TERMS OF SALE: the following general terms of sale shall be applied to all orders sent to SEA S.p.A. All sales made by SEA to all costumers are made under the prescription of this terms of sales which are integral part of sale contract and cancel and substitute all apposed clauses or specific negotiations present in order document received from the buyer.

GENERAL NOTICE The systems must be assembled exclusively with SEA components, unless specific agreements apply. Noncompliance with the applicable safety standards (European Standards EM12453 – EM 12445) and with good installation practice releases SEA from any responsibilities. SEA shall not be held responsible for any failure to execute a correct and safe installation under the above mentioned standards.

- 1) PROPOSED ORDER The proposed order shall be accepted only prior SEA approval of it. By signing the proposed order, the Buyer shall be bound to enter a purchase agreement, according to the specifications stated in the proposed order.
- On the other hand, failure to notify the Buyer of said approval must not be construed as automatic acceptance on the part of SEA.
- 2) PERIOD OF THE OFFER The offer proposed by SEA or by its branch sales department shall be valid for 30 solar days, unless otherwise notified.
- 3) PRICING The prices in the proposed order are quoted from the Price List which is valid on the date the order was issued. The discounts granted by the branch sales department of SEA shall apply only prior to acceptance on the part of SEA. The prices are for merchandise delivered ex-works from the SEA establishment in Teramo, not including VAT and special packaging. SEA reserves the right to change at any time this price list, providing timely notice to the sales network. The special sales conditions with extra discount on quantity basis (Qx, Qx1, Qx2, Qx3 formula) is reserved to official distributors under SEA management written agreement.
- **4) PAYMENTS** The accepted forms of payment are each time notified or approved by SEA. The interest rate on delay in payment shall be 1.5% every month but anyway shall not be higher than the max. interest rate legally permitted.
- 5) DELIVERY Delivery shall take place, approximately and not peremptorily, within 30 working days from the date of receipt of the order, unless otherwise notified. Transport of the goods sold shall be at Buyer's cost and risk. SEA shall not bear the costs of delivery giving the goods to the carrier, as chosen either by SEA or by the Buyer. Any loss and/or damage of the goods during transport, are at Buyer's cost.
- 6) COMPLAINTS Any complaints and/or claims shall be sent to SEA within 8 solar days from receipt of the goods, proved by adequate supporting documents as to their truthfulness.
- 7) SUPPLY The concerning order will be accepted by SEA without any engagement and subordinately to the possibility to get it's supplies of raw material which is necessary for the production; Eventual completely or partially unsuccessful executions cannot be reason for complains or reservations for damage. SEA supply is strictly limited to the goods of its manufacturing, not including assembly, installation and testing. SEA, therefore, disclaims any responsibility for damage deriving, also to third parties, from non-compliance of safety standards and good practice during installation and use of the purchased products.
- 8) WARRANTY The standard warranty period is 12 months. This warranty time can be extended by means of expedition of the warranty coupon as follows:
- **SILVER:** The mechanical components of the operators belonging to this line are guaranteed for 24 months from the date of manufacturing written on the operator.
- **GOLD:** The mechanical components of the operators belonging to this line are guaranteed for 36 months from the date of manufacturing written on the operator.

PLATINUM: The mechanical components of the operators belonging to this line are guaranteed for 36 months from the date of manufacturing written on the operator. The base warranty (36 months) will be extended for further 24 months (up to a total of 60 months) when it is acquired the certificate of warranty which will be filled in and sent to SEA S.p.A. The electronic devices and the systems of command are guaranteed for 24 months from the date of manufacturing. In case of defective product, SEA undertakes to replace free of charge or to repair the goods provided that they are returned to SEA repair centre. The definition of warranty status is by unquestionable assessment of SEA. The replaced parts shall remain propriety of SEA. Binding upon the parties, the material held in warranty by the Buyer, must be sent back to SEA repair centre with fees prepaid, and shall be dispatched by SEA with carriage forward. The warranty shall not cover any required labour activities.

The recognized defects, whatever their nature, shall not produce any responsibility and/or damage claim on the part of the Buyer against SEA. The guarantee is in no case recognized if changes are made to the goods, or in the case of improper use, or in the case of tampering or improper assembly, or if the label affixed by the manufacturer has been removed including the SEA registered trademark No. 804888. Furthermore, the warranty shall not apply if SEA products are partly or completely coupled with non-original mechanical and/or electronic components, and in particular, without a specific relevant authorization, and if the Buyer is not making regular payments. The warranty shall not cover damage caused by transport, expendable material, faults due to non-conformity with performance specifications of the products shown in the price list. No indemnification is granted during repairing and/or replacing of the goods in warranty. SEA disclaims any responsibility for damage to objects and persons deriving from non-compliance with safety standards, installation instructions or use of sold goods. The repair of products under warranty and out of warranty is subject to compliance with the procedures notified by SEA.

- 9) RESERVED DOMAIN A clause of reserved domain applies to the sold goods; SEA shall decide autonomously whether to make use of it or not, whereby the Buyer purchases propriety of the goods only after full payment of the latter.
- 10) COMPETENT COURT OF LAW In case of disputes arising from the application of the agreement, the competent court of law is the tribunal of Teramo. SEA reserves the faculty to make technical changes to improve its own products, which are not in this price list at any moment and without notice. SEA declines any responsibility due to possible mistakes contained inside the present price list caused by printing and/or copying. The present price list cancels and substitutes the previous ones. The Buyer, according to the law No. 196/2003 (privacy code) consents to put his personal data, deriving from the present contract, in SEA archives and electronic files, and he also gives his consent to their treatment for commercial and administrative purposes.

Industrial ownership rights: once the Buyer has recognized that SEA has the exclusive legal ownership of the registered SEA brand num.804888 affixed on product labels and / or on manuals and / or on any other documentation, he will commit himself to use it in a way which does not reduce the value of these rights, he won't also remove, replace or modify brands or any other particularity from the products. Any kind of replication or use of SEA brand is forbidden as well as of any particularity on the products, unless preventive and expressed authorization by SEA.

In accomplishment with art. 1341 of the Italian Civil Law it will be approved expressively clauses under numbers:

4) PAYMENTS - 8) GUARANTEE - 10) COMPETENT COURT OF LOW



English GENERAL NOTICE FOR THE INSTALLER AND THE USER

- 1. Read carefully these **Instructions** before beginning to install the product. Store these instructions for future reference
- 2. Don't waste product packaging materials and /or circuits.
- 3. This product was designed and built strictly for the use indicated in this documentation. Any other use, not expressly indicated here, could compromise the good condition/operation of the product and/or be a source of danger. SEA S.p.A. declines all liability caused by improper use or different use in respect to the intended one.
- 4. The mechanical parts must be comply with Directives: Machine Regulation 2006/42/CE and following adjustments), Low Tension (2006/95/CE), electromagnetic Consistency (2004/108/CE) Installation must be done respecting Directives: EN12453 and En12445.
- 5. Do not install the equipment in an explosive atmosphere.
- 6. SEA S.p.A. is not responsible for failure to observe Good Techniques in the construction of the locking elements to motorize, or for any deformation that may occur during use.
- 7. Before attempting any job on the system, cut out electrical power and disconnect the batteries. Be sure that the earthing system is perfectly constructed, and connect it metal parts of the lock.
- 8. Use of the indicator-light is recommended for every system, as well as a warning sign well-fixed to the frame structure.
- 9. SEA S.p.A. declines all liability as concerns the automated system's security and efficiency, if components used, are not produced by SEAS.p.A..
- 10. For maintenance, strictly use original parts by SEA.
- 11. Do not modify in any way the components of the automated system.
- 12. The installer shall supply all information concerning system's manual functioning in case of emergency, and shall hand over to the user the warnings handbook supplied with the product.
- 13. Do not allow children or adults to stay near the product while it is operating. The application cannot be used by children, by people with reduced physical, mental or sensorial capacity, or by people without experience or necessary training. Keep remote controls or other pulse generators away from children, to prevent involuntary activation of the system.
- 14. Transit through the leaves is allowed only when the gate is fully open.
- 15. The User must not attempt to repair or to take direct action on the system and must solely contact qualified SEA personnel or SEA service centers. User can apply only the manual function of emergency.
- 16. The power cables maximum length between the central engine and motors should not be greater than 10 m. Use cables with 2,5 mm² section. Use double insulation cable (cable sheath) to the immediate vicinity of the terminals, in particular for the 230V cable. Keep an adequate distance (at least 2.5 mm in air), between the conductors in low voltage (230V) and the conductors in low voltage safety (SELV) or use an appropriate sheath that provides extra insulation having a thickness of 1 mm.





Dichiarazione di conformità Declaration of Conformity

La SEA S.p.A. dichiara sotto la propria responsabilità e, se applicabile, del suo rappresentante autorizzato che il prodotto:

SEA S.p.A. declares under its proper responsability and, if applicable, under the responsability of its authorised representative that the product:

Descrizione / Description

Modello / Model

Marca / Trademark

SWING 2 DG R2F

23021096

SEA

(e tutti i suoi derivati / and all its by-products)

è costruito per essere incorporato in una macchina o per essere assemblato con altri macchinari per costruire una macchina ai sensi della Direttiva 2006/42/CE

is built to be integrated into a machine or to be assembled with other machinery to create a machine under the provisions of Directive 2006/42/CE

è conforme ai requisiti essenziali di sicurezza relativi al prodotto entro il campo di applicabilità delle Direttive Comunitarie 2014/35/UE e 2014/30/UE

is conforming to the essential safety requirements related to the product within the field of applicability of the Community Directives 2014/35/UE and 2014/30/UE

COSTRUTTORE o RAPPRESENTANTE AUTORIZZATO: MANUFACTURER or AUTHORISED REPRESENTATIVE:

SEA S.p.A.

DIREZIONE E STABILIMENTO: Zona industriale 64020 S.ATTO Teramo - (ITALY) Tel. +39 0861 588341 r.a. Fax +39 0861 588344 Http://www.seateam.com

Luogo, data di emissione Place, date of issue Teramo, 05/02/2019

L'Amministratore
The Administrator
Himio Di Severio



This item has been produced following strict production procedures and has been singularly tested for the highest quality levels and for your complete satisfaction.

Thanks for choosing SEA.

Cet article a été produit suivant des procédures d'usinage strictes et il a singulièrement été testé afin de garantir les plus hauts niveaux de qualité pour votre satisfaction. Nous vous remercions d'avoir choisi SEA.

Este articulo ha sido producido siguiendo rigidos procedimientos de elaboracion y ha sido probando singolarmente a fin de garantizar los mas altos inveles de calidad y vuestra satisfaccion.

Le agradecemos por haber escogito SEA.





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