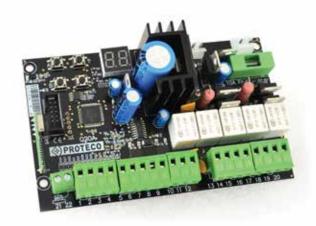
# CONTROL PANEL FOR SWING GATES

24V ac



#### **Programming Manual**

# Q20A





#### Control panel for single/double-leaf swing gates - 24V dc

- Adjustable obstacle detection feature
- Display for programming and trouble-shooting.
- Electronic adjustment of working and slowdown times for single motor.
- Dual programming modes: automatic or sequential step-by-step.
- Quick closing.
- Pedestrian opening.
- Delay time in opening and closing.
- Multi-occupation function.
- Pre-blinking.
- Second radio channel interface (available as accessory).
- Electric lock output integrated on board.
- Reversing stroke and lock pulse (for electric-lock installation only).
- Plug-in radio receiver 433,92MHz (99 users) suitable for both fixed and rolling-code Proteco's transmitters.
- Individual output for **MECHANICAL** N.C. and **RESISTIVE** 8K2 safety edges.
- Operational self diagnostic.

#### **TECHNICAL FEATURES**

Item	PQ20A, PQ20A1D
Dimensions	137 x 84 x 37 mm
Box dimensions	220 x 290 x 90 mm
Pcb's weight	160 g
Main power	1700 g
Tension to control unit	230V ac ~ 50-60 Hz -10% +20%
Main power tolerance	20V ac
Transformer	230/20V – 130 VA
Main fuse	2 A
Battery fuse	10 A
Rated power input	250 W
Max. absorption rate	10 A
Absorption in stand-by	40 mA
Blinker	24V dc, max 20 W
Accessories	24V dc , max 5 W
Electric lock	12V, max 15 W
Working temperature	-20 +60 °C
IP rate (boxed)	IP55

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4.7	Set installation date		
			•-

#### 1. WARNINGS AND INSTALLATION TIPS

WARNING: This manual contains important information concerning personal safety. An incorrect installation or an improper use may lead to severe injuries.

Read carefully and pay particular attention to the safety sections marked by the symbol



Store this manual safely for future use.



Do not allow children or pets near your gate. Never let children operate or play with gate controls. Keep the remote controls away from children and unauthorised users.



All wirings or operations on the control panel must be performed with the control panel disconnected from the power supply.



Connect the control panel only to a power supply line equipped with safety grounding system.

Wiring, settings and commissioning of this control board must be carried out by qualified and experienced personnel only. The installation has to comply to laws and regulations in force, with particular reference to EN 12453 provisions.

This appliance is only to be used with the power supply unit provided with the appliance.

Means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules and wiring diagram (please see paragraph 3).

When operating a based-off switch, make sure that other persons are kept away.

Frequently examine the installation for signs of wear or damage to cables. Do not use if repair or adjustment is needed.

This panel can control double leaf gate as well as single leaf gate.

In case of single leaf gates, please pay particular attention to paragraphs marked by this symbol:



#### **CE** COMPLIANCE DECLARATION

Manufacturer: **PROTECO S.r.l.** 

Address: Via Neive, 77 - 12050 CASTAGNITO (CN) - ITALIA

declares that

The product type: Q20A ELECTRONIC CONTROLLER for gate automation (1 or 2 motors), 24V

Models: PQ20A, PQ20A1D

Accessories: MRX02

Is built to be integrated into a machine or to be assembled with other machinery to create a machine under provisions of 2006/42/EC Machinery Directive.

It complies with the essential requirements of EEC Directives

2014/30/UE (EMC) 2014/35/UE (LVD)

2014/53/UE (RED) RoHS2 2011/65/CE

And with EN 60335-1 - EN 60335-2-103

The manufacturer declares that the start-up of the machinery is not permitted unless the machine, in which the product is incorporated or of which is becoming a component, has been identified and declared as conformed to 2006/42/EC Machinery Directive.

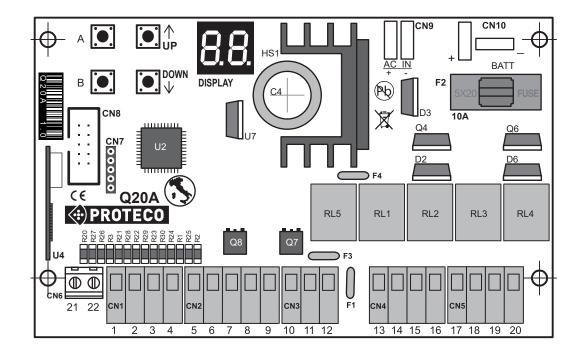
Note: These products have undergone test in a typical uniform configuration.

Castagnito, July 18th 2018

Marco Gallo

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#### 2. COMPONENTS



**DISPLAY** = LCD display

**U4** = radio receiver

**F1** = self-restoring fuse ACCESSORIES 24V - 0,5A

**F2** = main fuse BATTERY 10A

**F3** = self-restoring fuse BLINKER 24V - 1,6A

**F4** = self-restoring fuse ELECTRIC LOCK 12V - 1,6A

**RL1** = relay motor **1 OPEN** 

RL2 = relay motor 1 CLOSE

**RL3** = relay motor **2 OPEN** 

**RL4** = relay motor **2 CLOSE** 

RL5 = relay ELECTRIC LOCK
CN1 = START COMMANDS

**CN2** = PHOTOCELLS

**CN3** = SAFETY EDGES

**CN4** = ELECTRIC LOCK and BLINKER

CN5 = MOTORS M1 - M2
CN6 = EXTERNAL AERIAL

**CN7** = SOFTWARE plug

**CN8** = 2° RADIO CHANNEL interface plug

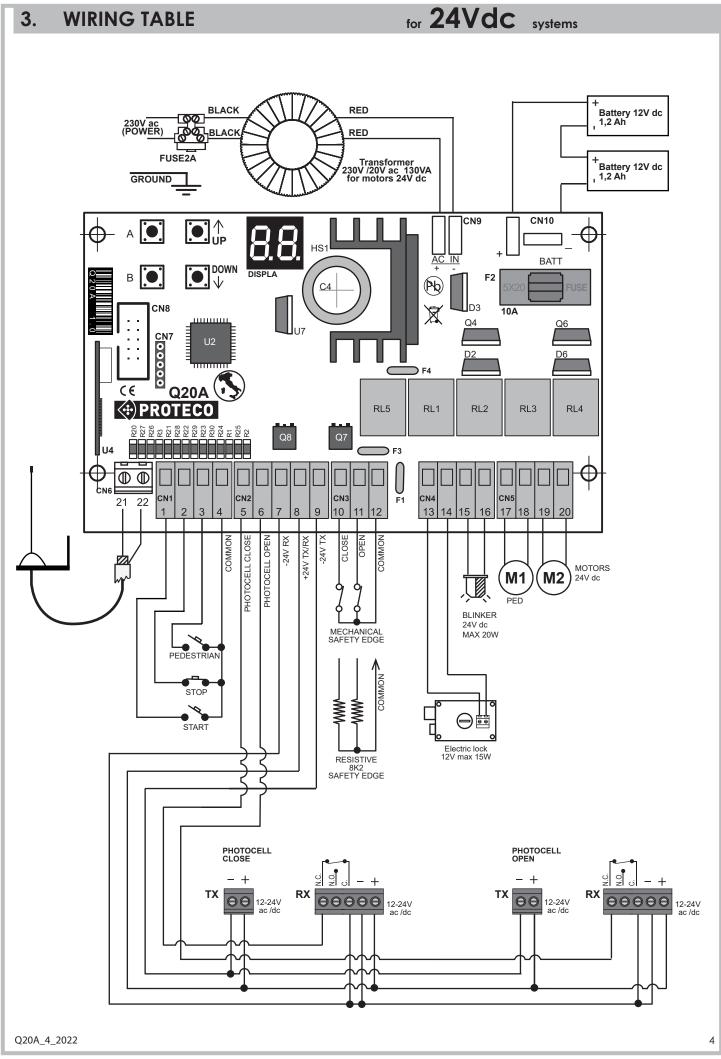
**CN9** = SECONDARY - TRANSFORMER 20Vac plug

CN10 = BATTERY plug
Q7 = mosfet BLINKER
Q8 = mosfet PHOTOCELLS

#### **PROGRAMMING KEYS**

A	ENTER / settings selection
В	EXIT / SAVE
<b>I</b> ↑	UP or START command
DOWN	DOWN or PEDESTRIAN command

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#### Terminals (INPUTS / OUTPUTS)

#### **CN1** = START contacts

- START (contact N.O.)
- STOP push button (contact N.C.)
- 3 PEDESTRIAN START (contact N.O.)
- COMMON

#### **CN2** = PHOTOCELLS

- CLOSE (contact N.C.)
- OPEN (contact N.C.)
- **RX PHOTOCELL -24V**
- TX/RX +24V
- TX PHOTOCELL -24V

#### CN3 = SAFETY EDGES

- 10 CLOSE
- OPEN 11
- COMMON

#### **CN4** = ELECTRIC LOCK and BLINKER

- 13
- Electric Lock 12V 15W 14
- 15
- Blinker 24V dc 20W 16

#### CN5 = MOTORS M1 - M2

- MOTOR M1
- MOTOR M2

#### CN6 = EXTERNAL AERIAL

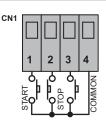
- 21 Coaxial wire 1 (SIGNAL)
- 22 Coaxial wire 2 (EARTH)

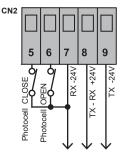
#### CN8 = 2nd radio channel interface plug

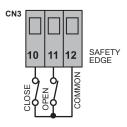
CN9 = secondary TRANSFORMER 20V ac

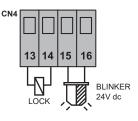
CN10 = BATTERY

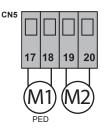
5

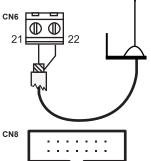


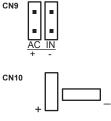












#### 3.1 MOTORS wiring

M1 motor  $1 \rightarrow$  first to open and last to close. M2 motor  $2 \rightarrow$  second to open and first to close.

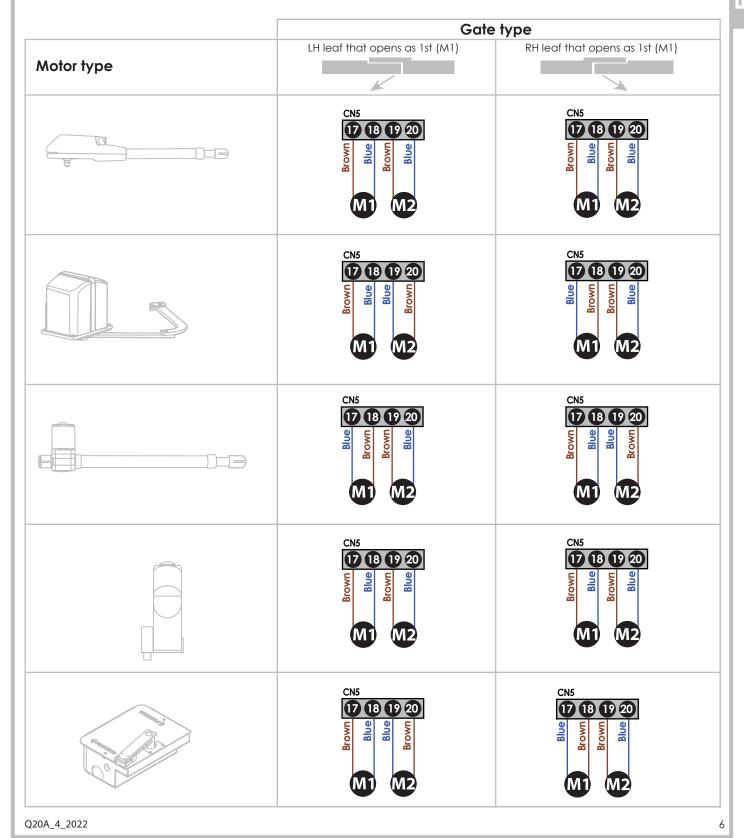
Wire **M1** to **17 - 18** terminal **CN5**. Wire **M2** to **19 - 20** terminal **CN5**.



In case of single leaf gate wire M1 to 17 – 18, terminal CN5

and set HQ to []!

According to the type of motor you have make the connections as indicated in the below table:



#### 3.2 MAIN POWER

Once all wirings are done, power the control unit. Connect the 230V to the **transformer** (130VA, primary 230V – secondary 20V) and the transformer's output to CN9.

#### **3.2.1 BATTERY**

In case of power cut it is possible to connect no. **2** back-up batteries 12V 1,2Ah to **CN10**.

#### 3.2.2 DC TENSION

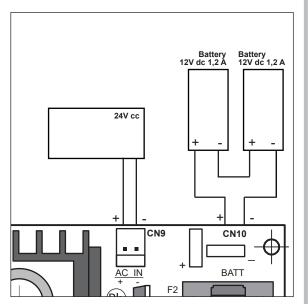
It is possible to power the control unit DC.

Replace the transformer by any other kind of power bank and wire to **CN9**, as picture shows.

Pay attention to polarity (+ / -).

If polarity is inverted, the control unit automatically goes to low consumption mode.

If main power supply delivers more than 10A, it is necessary to wire en series a fuse of 10A.



#### 3.3 START PUSH BUTTON

It is possible to connect a START PUSH BUTTON (contact N.O.) to **1-4**, terminal **CN1**.

An additional START PUSH BUTTON shall be wired in **PARALLEL** (contact N.O.).

#### 3.3.1 TIMER

It is possible to connect a TIMER (contact N.O.) to 1-4, terminal CN1.

When the TIMER is fitted, the gate remains OPENED for the whole time set and then CLOSES automatically.

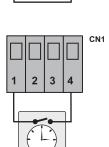
#### ATTENTION!:

If a TIMER is connected, it is necessary to set the

MULTI-OCCUPATION function,







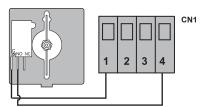
TIMER

2 3

CN1

#### 3.3.2 KEY SWITCH

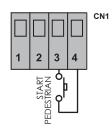
It is possible to connect a KEY SWITCH (contact N.O.) to 1-4, terminal CN1.



#### 3.4 PEDESTRIAN OPENING

PEDESTRIAN START contacts (N.O.) must be wired to 3-4, terminal CN1.

Additional PEDESTRIAN START contacts shall be wired in **PARALLEL** (contact N.O.).



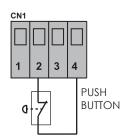
#### 3.5 STOP PUSH BUTTON

Wire the STOP push button (contact N.C.) to 2-4, terminal CN1. Additional STOP push buttons shall be wired in series (contact N.C.).



The emergency STOP push button is highly recommended for the safety of people and objects.

Attention: The contact comes by default switched OFF. To activate the contact go to



#### **PHOTOCELLS** 3.6

#### 3.6.1 Photocells in CLOSING

Wire the photocells to 7-8-9, terminal CN2.

Wire the N.C. contact of the photocells to 5-7, terminal CN2. An additional set of photocells can be connected, wiring in **SERIES** the N.C. contacts.

- If the photocell beam is interrupted during CLOSING, the gate STOPS and reverses for 1,5 seconds.
- If the photocell beam is interrupted during opening, the gate keeps on working normally.



For safety reasons a set of photocells must be installed to protect the gate CLOSING area

If no PHOTOCELL in CLOSING is connected, set





#### 3.6.2 Photocells in OPENING

Wire the photocells to 7-8-9, terminal CN2.

Wire the N.C. contact of the photocells to 6-7, terminal CN2. An additional set of photocells can be connected, wiring in **SERIES** the N.C. contacts.

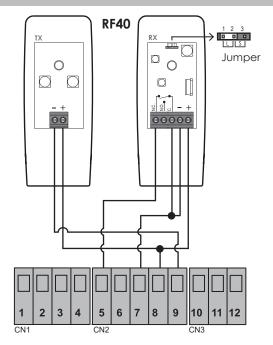
- If the photocell beam is interrupted during opening, the gate **STOPS**.
- Once the beam is free from obstacles, the gate **RESTARTS** opening normally.
- When photocell's beam is broken during **CLOSING** the gate stops. When photocell's beam comes free, the gate OPENS again.

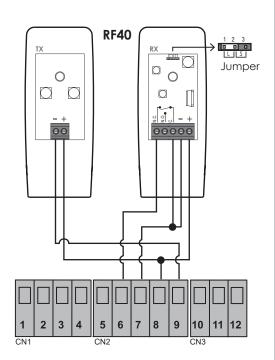


For safety reasons a set of photocells must be installed to protect the gate OPENING area.

Attention: The contact comes by default switched OFF. To activate the photocell in OPENING go to to

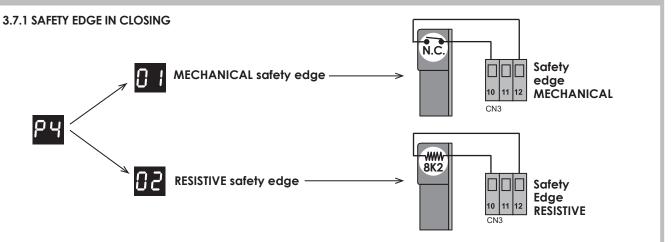






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#### 3.7 SAFETY EDGE



Wire the SAFETY EDGE to 10 - 12, terminal CN3.

Attention: The contact comes by default switched OFF.

To activate the contact go to gray and set it to gray or gray.

- The operation of the SAFETY EDGE in **CLOSING** stops the gate and reverses to opening position.
- The operation of the SAFETY EDGE in OPENING doesn't affect the normal duty cycle.



After the intervention of the safety edge in CLOSING the gate stays in OPENING position. Give a START command to restart the gate normal operation.

# 3.7.2 SAFETY EDGE IN OPENING MECHANICAL safety edge RESISTIVE safety edge RESISTIVE safety edge Wire the SAFETY EDGE to 11 – 12, terminal CN3. Attention: The contact comes by default switched OFF.

- The operation of the SAFETY EDGE in **OPENING stops the gate and reverses to closing position for 10 cm.**The gate remains still until giving another **OPENING command.**
- The operation of the SAFETY EDGE in CLOSING doesn't affect the normal duty cycle.

and set it to



To activate the contact go to

After the intervention of the safety edge in OPENING the gates stops and stays still. Give a START command to restart the normal operation.

#### 3.8 **BLINKER**

Wire the blinker (max 20W) to 16-17, terminal CN5.

- **SLOW** flash
- $\rightarrow$  OPENING
- **QUICK** flash

tension (Default), or

- → CLOSING
- Light **ON and FIXED**
- → COUNTDOWN

NB:



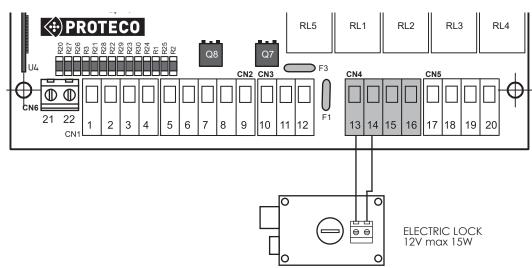
setting allows to choose the outgoing tension:

fixed tension.

intermittent

#### 3.9 **ELECTRIC LOCK**

Wire the ELECTRIC LOCK to 13 - 14, terminal CN4.



#### 3.9 Second radio channel AUX / WARNING LIGHT / COURTESY LIGHT / MAGNETIC LOCK

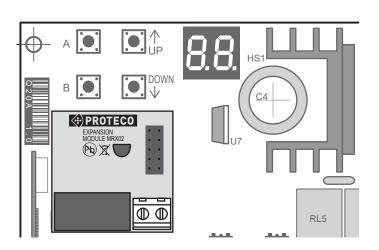


Switch the POWER OFF before plugging the interface.

Plug the interface MRX02 (sold as optional) into CN8 according to the driving slot.



and set



(OPTIONAL)

MRX02



**RELAY MAX 1A - 24V** 

SETTING	GS TABLE	$\triangle$	DEFAULT settings are mo	arked by thi	s symbol 🔚
88	RADIO settings				
A !	RECORDING a transmitter as OPENING	СОММА	AND		0199 (max) F L = full memory
82	RECORDING a transmitter as PEDESTRIA	AN OPEN	NG		0199 (max) FL = full memory
83	RECORDING a transmitter as SECOND (optional)	RADIO C	HANNEL		0199 (max) F L = full memory
ЯЧ	DELETING a single transmitter				0199
85	DELETING all transmitters at once				
88	SETTING the 2° radio channel interface	;			0106
33	PROGRAMMING				
[	AUTOMATIC with OBSTACLE DETECTION	<b>I</b> feature			
53	SEQUENTIAL with OBSTACLE DETECTION	l feature	(it may be switched OFF)		
٤ ٤	Return to the DEFAULT SETTINGS				
FF	MOTOR TORQUE / OBSTACLE DE	TECTIO	N		
F3	OBSTACLE DETECTION – Motor 1				
FЧ	OBSTACLE DETECTION – Motor 2				
FS	SLOWDOWN SPEED – <b>Motor 1</b>			01 (min)	10 (max)
F B	SLOWDOWN SPEED – Motor 2			0 / (min)	05( <u></u> ) 10 (max)
HH	FUNCTIONS				
HO.	AUTOMATIC CLOSING AFTER ENERGY F	OWER C	UT	<b>○</b>	0 1 = ON [
H I	MULTI-OCCUPATION			<b>00</b> = OFF	0 1 = ON
H2	PRE-BLINKING			00 = OFF	0 1 = ON
HЧ	PHOTOCELL TEST			<b>○</b>	0 1 = ON [
HS	REVERSING STROKE (for electric lock or	nly)		<b>00</b> = OFF	0 1 = ON
н6	LOCK PULSE (for electric lock only)			() () = OFF	0 1 = ON
H8	QUICK CLOSING			<b>○ ○</b> = ○FF	0 1 = ON
H9	SINGLE LEAF GATE			<b>○ ○</b> = ○FF	0 1 = ON
HR	SEPARATE PUSH-BUTTONS Function			<b>□</b>	0 1 = ON
HE	MOTOR TEST			<b>○ ○</b> = ○FF	0 1 = ON
HE	LEAF RELEASE in CLOSING			<b>○ ○</b> = ○FF	0010 (max)
ΗF	LEAF RELEASE in OPENING			() () = OFF	= 🔚 0010 (max)
HL	BLINKER VOLTAGE			0 0 = INTE 0 1 = FIXE	
LL	TIMES				
<u>L</u> !	DELAY in OPENING				
٤2	DELAY in CLOSING				
٤3	AUTOMATIC CLOSING			() () = OFF	: 03( <u> </u> )99(max)

٤4	PEDESTRIAN AUTOMATIC CLOSING		0 0 = OFF 0 1 (min)03([])99(max)
٤5	WORKING TIME - Motor 1 SEQUENTIAL mode	only [2	0 0 = OFF 0   (min)17([])99(max)
Ł 8	WORKING TIME - Motor 2 SEQUENTIAL mode	only [2	00 = OFF 01 (min)17(1 )99 (max)
٢٦	SLOW DOWN – Motor 1		0 0 = OFF 0   (min)07 ([])   0 (max)
L8	SLOW DOWN – Motor 2		0 0 = OFF 0 1 (min)05([]) 1 0 (max)
L 9	PEDESTRIAN OPENING		() () = FULL OPENING () ( (min)() 7 ( (max) ) 12 (max)
LΕ	ELECTRIC LOCK PULSE TIME		0 0 = OFF 0   (min)02(   05 (max)
PP	SAFETY DEVICES		
۲ ا	STOP push button		() () = OFF
۶2	PHOTOCELL in CLOSING		0 0 = OFF 0 1 = ON
۶3	PHOTOCELL in OPENING		0 0 = OFF (
РЧ	SAFETY EDGE in CLOSING		() () = OFF () = MECHANICAL ON
P5	SAFETY EDGE in OPENING		0 2 = RESISTIVE ON
UU	MAINTENANCE and SERVICE		
U 1	Cycles performed (no possibility of RESET)	EX.: 12573 cycles Displa	y shows the cycles performed in 3 sequences
88	Set maintenance COUNTDOWN	0 0 = OFF	EX: 123 cycles left to maintenance
8.3	SET WORKING cycles	0 0 = OFF 0   = 1000 cycle	, , , ,
IJЧ	Display INSTALLATION DATE	00 = OFF	day month year
មទ	Set INSTALLATION DATE	00 = OFF	day month year
<b>8</b> 5	Motors DIRECT COMMAND	o   = OPEN M1 c   = CLOSE M1	o 2 = OPEN <b>M2</b> c 2 = CLOSE <b>M2</b>
	SELF DIAGNOSTIC	C - Fault messages	
	Control unit ready to program	START	
F E	PHOTOCELL in Closing	PEDESTRIAN START	
FR	PHOTOCELL in Opening	THE TRANSMITTER is C	compatible and can be saved
<b>5</b> E	SAFETY EDGE in Closing	OBSTACLE DETECTION	N M1 operating
<b>68</b>	SAFETY EDGE in Opening	OBSTACLE DETECTION	N M2 operating
58	STOP - open contact. Close the contact	SAVE settings	
8.8			
88	MOTORS running → QUICK SLOW F	ROTATION = normal ope ROTATION = slowdown	eration

#### MAIN TABLE Display **Main Settings** Go to main settings **RADIO PROGRAMMING** up/down MOTOR TORQUE/ OBSTACLE DETECTION Confirm **FUNCTIONS WORKING TIMES** EXIT / SAVE SAFETY DEVICES

#### **PROGRAMMING** 4.

#### **RADIO Settings** 4.1

The control unit can manage both fixed and rolling code transmitters: once the first transmitter has been recorded, the control unit will only accept that kind of radio code. Therefore if the radio code entered is fixed code, the control unit will recognize just fixed code transmitters and viceversa. NO RESET POSSIBLE.

The radio capacity can store till 99 different users.

R



and use



to go to setting

MAINTENANCE





1

to select the RADIO MENU: the display shows  $\stackrel{\text{\tiny{DVV}}}{\blacksquare}$  to choose the setting you wish within the RADIO MENU.

Recording a TRANSMITTER as START command

Press one of the transmitter's key, the display shows:

radio compatible

or

The display shows



= transmitter in storage

Press and hold the transmitter and at the same time press A



The display shows the radio code position.

Scroll to go to setting:

01 02  $\frac{1}{9}$  (max)

Repeat step 1 and 2 to record any additional transmitter.

Press B to return to previous setting, then press B again as many times as the display shows:

5 8 (setting saved)

FI

or wait 20 seconds, to go out of the programming automatically.

when memory is full

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5d (setting saved)

?	Recording a transmitter as PEDESTRIAN OPENING	
	Press one of the transmitter's key, the display shows:	
	radio <b>compatible</b>	
	or	
	0102 99 = Transmitter in storage	
1	Scroll ogo to setting:	82
2	Press and hold the transmitter and at the same time press A	0 2
	The display shows the radio code position.	<b>99</b> (max
3	The display shows FL when memory is full	FI

Press **B** to return to previous setting, then press **B** 

or wait 20 seconds, to go out of the programming automatically.

again as many times as the display shows:

	Recording a transmitter as SECOND RADIO CHANNEL	
	It is mandatory to plug the interface MRX02 into the according slot with power Ol	÷F
	Press one of the transmitter's key, the display shows:	
	radio compatibile	
	or  O: 02 99 = Transmitter in storage	
1	Scroll ▶ to go to setting:	Я 3
2	Press and hold the transmitter and at the same time press A  The display shows the radio code position.	01 02 99 (max)
3	The display shows <b>FL</b> when memory is full	FL
Re	peat step 1 and 2 to record any additional transmitter as SECOND RADIO CHANNEL.	ı
4	Press <sup>B</sup> to return to previous setting, then press <sup>B</sup> again as many times as the display shows:	5d (setting saved)
	or wait 20 seconds, to go out of the programming automatically.	-

	Deleting a single transmitter	
_	1 To delete a single transmitter keep a full list of users	
1	Scroll  to go to setting:	84
2	Press A to confirm	
3	Use to select the radio code to delete	010 <i>2</i> 99
4	Hold A for about 5 seconds until the display shows:	5 8
5	Release A. The control unit goes back to stand-by position	
Re	peat the procedure to delete other transmitters.	
6	Press <b>B</b> to return to previous setting, then press again <b>B</b> as many times as the display shows:	5 d (setting saved)
	or wait 20 seconds, to go out of the programming automatically.	

 $\Lambda$ 

The TRANSMITTER POSITION DELETED will be subsequently available to save a NEW ONE.

85		Deleting all transmitters at once	
	1	Scroll  to go to setting:	A 5
	2	<b>Press and hold</b> for about <b>10 seconds</b> untill the display shows: All codes are now deleted	5 d
	3	Release A . The control unit goes back to stand-by position	
	4	Press B to return to previous setting, then press again B as many times as the display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	

	Setting the 2° RADIO CHANNEL INTERFACE		
1	Scroll . The scroll		88
2	Press A to confirm		
3	BI TII PI	NONOSTABLE contact ISTABLE contact MER ILOT LIGHT COURTESY LIGHT NAGNETIC LOCK	01 03 04 05 06
4	Press <b>B</b> to return to previous setting, then press again <b>B</b> as many times as the display shows:		5d (setting saved)
	or wait 20 seconds, to go out of the programming automatically		

#### MONOSTABLE contact

The contact CLOSES only when the transmitter is pressed.

# BISTABLE contact The contact CLOSES or OPENS each time the transmitter is pressed.

TIMER
The contact CLOSES when pressing the transmitter and remains closed during 90 seconds.

#### PILOT LIGHT when GATE IS OPENED

The contact CLOSES when the gate starts OPENING and OPENS only when reaching the CLOSING position, no matters if the gate STOPS during operation.

# COURTESY LIGHT The contact CLOSES when the gate starts OPENING and OPENS 90 seconds after reaching the CLOSING position.

#### MAGNETIC LOCK

The contact is a permanent CLOSED contact (N.C.). The contact OPENS (N.O.) a second before the gate starts OPENING and CLOSES (N.C.) a second after the CLOSING cycle is completed.







Press A and croll and croll to go to setting





Then press A to go to PROGRAMMING: display shows

to select the according setting.

#### 4.2.1 Setting the Programming mode.

## **AUTOMATIC** programming with OBSTACLE DETECTION feature

#### ATTENTION:

AUTOMATIC PROGRAMMING can only be performed with ground stops in Opening and Closing. The gate must be in CLOSING POSITION before starting program.

Scroll to go to setting: EI1 for about **10 seconds**. 2 Press and hold When starting the programming the gate: • Closes for about 5 seconds • Stops and starts opening till reaching the full opening position • Stops briefly (about 3 sec.) • Then starts closing Before reaching the closing position slows down 3

Now the control unit has detected and saved automatically all working parameters and returns to stand-by position.

#### **IMPORTANT!**

The FP / FY values affect the amperometric detection even during programming.

In case during programming leaves should stop due to the intervention of the obstacle detection, adjust parameters and and proceed with a new programming.

Once the programming is completed, before starting the system, check that the obstacle detection function is working correctly. If not, re-adjust 📮 📮 and 📮 🕌

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#### SEQUENTIAL STEP BY STEP programming with OBSTACLE DETECTION feature (it may be switched off)

MANUAL setting of the working times.

#### ATTENTION:

The SEQUENTIAL PROGRAMMING can only be performed with ground stops in Opening and Closing. The gate must be in CLOSING POSITION before starting program.

SEQUENTIAL PROGRAMMING can be performed direct from on the control unit or using a transmitter previously recorded.

	, ,	
1	Scroll  to go to setting:	C 2
2	Press A To confirm. Display shows:	ПП
3	Press the transmitter (or A ).  • Motor 1 starts opening.	
4	At 90% of the opening cycle press again the transmitter (or A ).  • Motor 1 starts slowing down and reaches the opening position.	
5	Let Motor 1 still for 4-5 seconds and then press again the transmitter (or A ).  Motor 1 working times are now set. The display shows:	u s
6	Repeat step 3, 4, 5 to set motor 2  Motor 2 working times are now set.  • the gate stops for about 3 seconds.  • then starts closing  • slow down and reaches the closing position	1

#### N.B.:

Once the programming is completed the value of F3 and F4 will automatically set to 10. Before starting the system, check that the obstacle detection function is working correctly. If not, re-adjust F3 and F4.

Now the control unit has detected and saved automatically all working parameters

#### 4.2.2 Return to the DEFAULT settings

and returns to stand-by position.

The control unit is set with default working times and functions. If you wish to return to default settings follow the below procedure:

: 3		RESTORE FACTORY DATA (Default)	
	1	Scroll  to go to setting:	€ 3
	2	Press and hold A for about 5 seconds.	
	3	Factory data are restored and display shows:	5 d (setting saved)

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# **MOTOR TORQUE / OBSTACLE DETECTION**

Use this function to set the sensibility of the OBSTACLE DETECTION.





Press A and scroll A to go to setting F to go to setting F



to select the according function.

3	OBSTACLE DETECTION ADJUSTMENT – MOTOR 1	
1	Scroll   Sc	F 3
2	Press to confirm. The display shows the OBSTACLE DETECTION value set.	
3	Use to change the sensitivity value of motor 1.	0 (OFF)
	OFF OFF	(min)
	# MINIMUM SENSITIVITY	(max)
	MAXIMUM SENSITIVITY	
4	Press B to return to previous setting, then press B again as many times as display shows	5 d (setting saved)
	or wait 20 seconds, to go out of the programming automatically.	

: 4		OBSTACLE DETECTION ADJUSTMENT - motor 2	
	1	Scroll	FY
	2	Press A to confirm.  The display shows the OBSTACLE DETECTION value set.	
	3	Use  to change the sensitivity value of <b>motor 2</b> .  OFF  MINIMUM SENSITIVITY  MAXIMUM SENSITIVITY	(OFF) (Min)  (Max)
	4	Press B to return to previous setting, then press again as many times as display shows  or wait 20 seconds, to go out of the programming automatically.	5 d (setting saved)

If OBSTACLE DETECTION works uncorrect (stops + reverses) change the sensitivity level  $F \ 3$  -  $F \ 4$  .



5		SLOWDOWN speed - motor 1	
	1	Scroll  to go to setting:	F5
	2	Press <sup>A</sup> to confirm. The display shows SPEED value set.	0 / (min) 0 2
	3	Use  to change <b>SLOWDOWN speed</b> of <b>motor 1</b>	0 5 (Default)  10 (max)
	4	Press <sup>B</sup> to return to previous setting, then press <sup>B</sup> again as many times as display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	·

F 6		SLOWDOWN speed - motor 2	
	1	Scroll  to go to setting:	F 8
	2	Press <sup>A</sup> to confirm. The display shows SPEED value set.	0   (min) 0 2    0 (max)
	3	Use  to change <b>SLOWDOWN speed</b> of <b>motor 2</b> .	
	4	Press In to return to previous setting, then press In again as many times as display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	



If \$LOW DOWN speed has been changed, repeat the whole PROGRAMMING procedure.

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_			
4.4	HH	FUNCTIONS	
Use th	nis me	enu to TURN ON/OFF any special function.	
00=	OFF	function DEACTIVATED	
0	ON	function ACTIVATED	
Press	A C	and use  and use  are to go to setting	
		to enter the menu: display shows	
Use			
030	<u></u> .	To solder the decorating setting.	
HO.		AUTOMATIC CLOSING AFTER POWER CUT	
	1	Scroll  to go to setting:	HO
	2	Press A to confirm.	
	3	Use  to turn: Function <b>OFF</b> Function <b>ON</b>	0 0 0 I
	4	Press B to return to previous setting, then press again as many times as display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	(serial ig savea)
ו ט		MUITI-OCCUPATION	
H I		MULTI-OCCUPATION  This function gives priority to OPENING:	
Η¦		MULTI-OCCUPATION  This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the duration of OPENING and COUNT DOWN.	
ΗI	1	This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the	НІ
Н :	1 2	This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the duration of OPENING and COUNT DOWN.	НІ
H :		This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the duration of OPENING and COUNT DOWN.  Scroll  op to setting:	H I
н :	2	This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the duration of OPENING and COUNT DOWN.  Scroll  to go to setting:  Press A to confirm.  Use  to turn:  Function OFF Function ON	00 01 5 d
н :	3	This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the duration of OPENING and COUNT DOWN.  Scroll  to go to setting:  Press  to confirm.  Use  to turn:  Function OFF Function ON  Press  to return to previous setting, then press  again as many times as display shows:	00
н: —	3	This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the duration of OPENING and COUNT DOWN.  Scroll  to go to setting:  Press A to confirm.  Use  to turn:  Function OFF Function ON	00 01 5 d
H :	3	This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the duration of OPENING and COUNT DOWN.  Scroll  to go to setting:  Press  to confirm.  Use  to turn:  Function OFF Function ON  Press  to return to previous setting, then press  again as many times as display shows:	00 01 5 d
	3	This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the duration of OPENING and COUNT DOWN.  Scroll  to go to setting:  Press  to confirm.  Use  to turn:  Function OFF Function ON  Press  to return to previous setting, then press  again as many times as display shows:  or wait 20 seconds, to go out of the programming automatically.	OOO OI S d (setting saved)
	3	This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the duration of OPENING and COUNT DOWN.  Scroll  to go to setting:  Press  to confirm.  Use  to turn:  Function OFF Function ON  Press  to return to previous setting, then press  for wait 20 seconds, to go out of the programming automatically.	OOO OI S d (setting saved)
	3	This function gives priority to OPENING:  During the OPENING cycle, additional START commands will be ignored for all the duration of OPENING and COUNT DOWN.  Scroll  to go to setting:  Press  to confirm.  Use  to return to previous setting, then press  to return to previous setting, then press  to again as many times as display shows:  or wait 20 seconds, to go out of the programming automatically.  PRE-BLINKING  This function activates a pre-blinking during 4-5 seconds before any opening and closing cycles.	OOO OI S & (setting saved)

ŌĪ

58

(setting saved)

Function **ON** 

Press B to return to previous setting, then press B

or wait 20 seconds, to go out of the programming automatically.

again as many times as display shows:

	THO TO CELL TEST					
T	The photocell test allows to check the good operation of the photocells at every opening and closing cycle.					
1	Scroll ▶ to go to setting:	НЧ				
2	Press A to confirm.					
3	Use  to turn:  Function <b>OFF</b> Function <b>ON</b>	0 0 0 I				
4	Press B to return to previous setting, then press B again as many times as display shows:  or wait 20 seconds, to go out of the programming automatically.	5 d (setting saved)				

#### PHOTOCELL TEST OPERATION

**LOCK PULSE** 

PHOTOCELL TEST

At every OPENING/CLOSING cycle, the control unit temporarily turns the power off from the photocell transmitter, to check the receiver relay performance.

If the check is successful and the relay contact exchange is correct (N.C. -> N.O.-> N.C.), the power is restored, for normal operation.

If a fault is detected the display shows [FE] (PHOTOCELL TEST FAILED).

#### H5 **REVERSING STROKE** N.B. This function is activated just when an ELECTRIC LOCK is fitted. When giving an OPENING command the gate goes to CLOSING position for 1 second in order to help the lock release easily. Scroll to go to setting: **H** 5 Press A to confirm. 2 Use to turn: 00 Function **OFF** Function **ON** Press B to return to previous setting, then press B 58 again as many times as display shows: (setting saved) or wait 20 seconds, to go out of the programming automatically.

#### Н6 N.B. This function is activated just when an ELECTRIC LOCK is fitted. When giving a CLOSING command the gate goes to CLOSING position and pushes for 1 second more in order to hook the lock correctly. Scroll to go to setting: X 8 Press A to confirm. 2 Use to turn: 3 00 Function **OFF** Function **ON** Press B to return to previous setting, then press B 58 again as many times as display shows: or wait 20 seconds, to go out of the programming automatically.

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	QUICK CLOSING	
	By activating this function the gate closes <b>1 second</b> after passing through the photocell beam closing (once the opening cycle has been completed).  If the photocells are not involved, the gate will close according to the <b>AUTOMATIC CLOSING TIM</b>	
1	Scroll  to go to setting:	H 8
2	Press A to confirm.	
3	Use to turn:  Function OFF Function ON	0 0 0 I
4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)
	or wait 20 seconds, to go out of the programming automatically.	

H9		SINGLE LEAF MODE	
	End	able this function in case of <b>single-leaf gate</b> .	
	1	Scroll  to go to setting:	H 9
	2	Press A to confirm.	
	3	Use to turn: Function <b>OFF</b> Function <b>ON</b>	0 0 0 I
	4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	

#### HR **SEPARATE PUSH-BUTTONS Function** This allows to use to different push-buttons/controls for opening and closing. To use this function, you need to wire: - opening push-button/control **START** terminals - closing push-button/control PEDESTRIAN START terminals Use buttons to move inside the menu, till the display shows: H R Press button A to confirm. 2 Use buttons to select: 3 00 SEPARATE PUSH-BUTTONS Function OFF SEPARATE PUSH-BUTTONS Function **ON** Press button 15 to go back to the top level menus, then press button 15 again till the display shows: 58 (setting saved) or wait the timeout (20 seconds) to exit.

HE		MOTORS' TEST	
		This function allows to check the good operation of the motors in <b>opening and closing</b> .	
	1	Scroll . To go to setting:	ΗC
	2	Press A to confirm.	
	3	Use to turn:  Function <b>OFF</b> Function <b>ON</b>	0 0 0 I
	4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	

HE	I	EAF RELEASE in CLOSING - motor 1	
	Thi	s function allows <b>motor 1</b> to release thrust force on the gate when full <b>closing</b> has been complet	ed.
	1	Scroll  to go to setting:	ΗE
	2	Press A to confirm.	
,	3	Use □♣ to set thrust force value:	(OFF) (min)
			<b> </b>
	4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	

HF	I	LEAF RELEASE in OPENING - motor 1 and 2	
	Thi	s function allows motor 1 and 2 to release thrust force on the gate when full opening has been	completed.
	1	Scroll  to go to setting:	HF
	2	Press A to confirm.	
	3	Use  to set thrust force value:	(OFF)
			10 (max)
	4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	

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	ı	BLINKER TENSION	
0	Thi	s function allows to select the blinker output tension.	
	1	Scroll	HL
	2	Press A to confirm.	
	3	Use to select the output tension  INTERMITTENT (Default)  FIXED	0 0 0 I
	4	Press B to return to previous setting, then press again as many times as display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	

#### **TIMES settings** 4.5

This menu enables to set any WORKING TIME as well as COUNTDOWN for AUTOMATIC CLOSING.

Press again A to go to Comain menu

Use to select the according setting.

LI		DELAY TIME in OPENING		
		This function allows to set the delay time in opening.		
	1	Scroll  to go to setting:		
	2	Press A to confirm.		
	3	Use  to set the delay time in OPENING:	PFF)	
		Setting the DELAY TIME in OPENING is turned OFF	(xc	
	4	Press B to return to previous setting, then press B again as many times as display shows:	ed)	
		or wait 20 seconds, to go out of the programming automatically.		

2		DELAY TIME in CLOSING	
		This function allows to set <b>the delay time in closing</b> .	
	1	Scroll	L 2
	2	Press A to confirm.	
	3	Use ☑♣ to set the delay time in CLOSING:	0 0 (OFF)
		Setting the DELAY TIME in CLOSING is turned OFF.	<b>2 0</b> (max)
	4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	

	AUTOMATIC CLOSING	
	This function enables to set the countdown for the <b>AUTOMATIC CLOSING</b> .	
1	Scroll  to go to setting:	L 3
2	Press A to confirm.	
3	Use  to set the countdown:	(OFF)
	Setting the AUTOMATIC CLOSING is TURNED OFF	U I  99 (max)
4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)
	or wait 20 seconds, to go out of the programming automatically.	

<u> </u>		PEDESTRIAN AUTOMATIC CLOSING	
		This function enables to set the countdown for the <b>PEDESTRIAN AUTOMATIC CLOSING</b> .	
	1	Scroll  to go to setting:	LY
	2	Press A to confirm.	
	3	Use  to set the pedestrian countdown:	(OFF)
		Setting the PEDESTRIAN AUTOMATIC CLOSING is TURNED OFF	99 (max)
	4	Press B to return to previous setting, then press B again as many times as display shows:	5d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	

L 5		WORKING time - Motor 1	
	This function enables to set the working time in <b>opening/closing</b> of <b>motor 1</b> .		
	_	This function applies ONLY with SEQUENTIAL PROGRAMMING	
		The AUTOMATIC PROGRAMMING on the contrary sets automatically the working time and cannot be changed.	
	1	Scroll  to go to setting:	L 5
	2	Press A to confirm.	
	3	Use  to decrease/increase motor 1 working time.	01  99(max)
	4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.	

٤6		WORKING time - Motor 2	
		This function enables to set the working time in <b>opening/closing</b> of <b>motor 2</b> .	
	4	This function applies ONLY when SEQUENTIAL PROGRAMMING is performed .	
		The AUTOMATIC PROGRAMMING on the contrary sets automatically the working time and cannot be changed.	
	1	Scroll	L 6
	2	Press A to confirm.	
	3	Use to decrease/increase motor 2 working time.	0 I 
			<b>99</b> (max)
	4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)

or wait 20 seconds, to go out of the programming automatically.

7	SLOWDOWN - Motor 1	
Т	this function enables to set slowdown in <b>opening/closing</b> of <b>motor 1</b> .	
1	Scroll  to go to setting:	L7
2	Press A to confirm.	
3	Use Use to decrease/increase motor 1 slowdown time:	(min)
	Setting motor 1 SLOWDOWN turns OFF	10 (max)
4	Press B to return to previous setting, then press B again as many times as display shows:	<b>5</b> d (setting saved)
	or wait 20 seconds, to go out of the programming automatically.	

L 8		SLOWDOWN - Motor 2	
		This function enables to set slowdown in <b>opening/closing of motor 2</b> .	
	1	Scroll   Scroll   To go to setting:	
	2	Press A to confirm.	L8
	3	Use  to decrease/increase motor 2 slowdown time.	(OFF)
		Setting motor 2 SLOWDOWN turns OFF	 10 (max)
	4	Press B to return to previous setting, then press B again as many times as display shows:	5 d' (setting savedc)
		or wait 20 seconds, to go out of the programming automatically.	

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	PEDESTRIAN OPENING	
	This function enables to set the <b>pedestrian opening</b> of <b>motor 1</b> .	
1	Scroll  to go to setting:	L 9
2	Press A to confirm.	
3	Use  to set the pedestrian opening time:	(full opening)
	Setting the pedestrian leaf will fully open.	(max)
4	Press B to return to previous setting, then press B again as many times as display shows:  or wait 20 seconds, to go out of the programming automatically.	5 d (setting saved)

3	ELECTRIC LOCK	
	This function enables to set the ELECTRIC LOCK pulse time.	
1	Scroll	LE
2	Press A to confirm.	
3	Use  to set the pulse time:	0   (min)  0 5 (max)
4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved))
	or wait 20 seconds, to go out of the programming automatically.	<u>'</u>

### SAFETY DEVICES

This menu helps setting and handling the safety devices.

Press A and scroll to go to setting PP.

Press again A to confirm, the display shows



Use to select the according setting.

)	STOP emergency push button	
1	Scroll Scroll ogo to setting:	PI
2	2 Press A to confirm.	
3	Use Se to turn the contact:  OFF – stop button deactivated  ON – stop button activated	0 0 0 I
4	Press B to return to previous setting, then press again as many times as display shows:  or wait 20 seconds, to go out of the programming automatically.	5 d (setting saved)

20		PHOTOCELL in CLOSING	
	1	Scroll  to go to setting:	P 2
	2	Press A to confirm.	
	3	Use less to turn the contact:  OFF – photocell in closing deactivated  ON – photocell in closing activated	0 0 0 I
	4	Press B to return to previous setting, then press B again as many times as display shows:  or wait 20 seconds, to go out of the programming automatically.	5 d (setting saved)

3	PHOTOCELL in OPENING	
1	Scroll  to go to setting:	Р 3
2	Press A to confirm.	
3	Use  to turn the contact:  OFF – photocell in opening deactivated  ON – photocell in opening activated	0 0 0 I
4	Press <sup>B</sup> to return to previous setting, then press <sup>B</sup> again as many times as display shows:	5 d (setting saved)
	or wait 20 seconds, to go out of the programming automatically.	

SAFETY EDGE in CLOSING		
1	Scroll  to go to setting:	ρų
2	Press A to confirm.	
3	Use  to turn the contact:  OFF - safety edge in closing deactivated  ON - MECHANICAL safety edge in closing activated (N.C.)  ON - RESISTIVE safety edge in closing activated (8K2)	0 0 0 1 0 0
4	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)
	or wait 20 seconds, to go out of the programming automatically.	

75		SAFETY EDGE in OPENING	
	1	Scroll ▶ to go to setting:	ρ5
	2	Press A to confirm.	
	3	Use Support to turn the contact:  OFF - safety edge in opening deactivated  ON - MECHANICAL safety edge in opening activated (N.C.)  ON - RESISTIVE safety edge in opening activated (8K2)	
	4 Press B to return to previous setting, then press B again as many times as display shows:		5 d (setting saved)
or wait 20 seconds, to go out of the programming automatically.		or wait 20 seconds, to go out of the programming automatically.	

#### MAINTENANCE and SERVICE SETTING 4.7

This menu displays all data and maintenance status of your electric gate.









Press again A to confirm, the display shows



Use to select the according setting.

# Cycles performed (no possibility of reset)

This feature shows how many OPERATIONS your gate performed. Scroll to go to setting:  $\sqcup \sqcup$ Press A Display shows the number of complete cycles performed. a control unit that perfromed 12573 cycles, the display will show 3 views in sequence Press B to return to previous setting, then press B 5d (setting saved) again as many times as display shows: or wait 20 seconds, to go out of the programming automatically.

# <u>U2</u>

	Maintenance countdown		
	This features shows the number of cycles left to MAINTENANCE		
1	Scroll	U2	
2	Press A Press A		
	<ul> <li>If display shows 3 timesn tenance countdown has not been set (default)</li> <li>if display shows a view in 3 sequences like:</li> </ul>		
	00 01		
	First view Second view Third view		
	It means 123 cycles left to maintenance service.		
	When countdown comes to the end the blinker flashes 5 times every 5 minutes, after every full operation, while the display shows proceed now to maintenance.		
3	3 Press 1 to return to previous setting, then press 1 again as many times as display shows:		
	or wait 20 seconds, to go out of the programming automatically.		

<i>u</i> 3	S	Setting maintenance service		
	This function enables to set the number of <b>CYCLES</b> to next maintenance service.			
	1	Scroll ▶ to go to setting:		U3
	2	Press <sup>A</sup> .		
	3	Use to set the desired number of cycles till next maintenance service.  The number of cycles entered in as well to setting (cycles left to maintenance)	(1000 cycles) (2000 cycles) (55000 cycles) (99000 cycles)	01 02 55 99
	4	Press B to return to previous setting, then press B again as many times as display shows:		5 d (setting saved)
		or wait 20 seconds, to go out of the programming automatically.		'

U4	Displaying installation date	
Th	s function shows the <b>INSTALLATION DATE</b> .	
1	Scroll	U4
2	Press A to confirm:  • If display shows 3 times installation date has not been set.  • if display shows a view in 3 sequences, installation date has been set:	0.0
3	Press B to return to previous setting, then press B again as many times as display shows:	5 d (setting saved)
	or wait 20 seconds, to go out of the programming automatically.	

	Set installation date		
	This function enables to set <b>the date of first INSTALLATION</b> .		
1	Scroll  to go to setting:	US	
2	Press A to confirm:		
	If display shows 3 times $00$ installation date has not been set	0.0	
3	Use D to set the day and press A to confirm.		
	Use  to set the <b>month</b> and press A to confirm.		
	Use D to set the <b>year</b> and press to confirm		
	ex: 18 day month 18 year		
4	Press B to return to previous setting, then press B	5 8	
	again as many times as display shows:	(setting saved)	
	or wait 20 seconds, to go out of the programming automatically.		

85		Motors direct command	
		This function enables to check the <b>correct motors' operation</b> or to reach electrically <b>limit switches in Opening/Closing</b> without unlocking the motors	
	1	Scroll  to go to setting:	U6
	2	Press A to select	01/02
	3	Use OPEN motor 1 while holding the key  CLOSE motor 1 while holding the key  OPEN motor 2 while holding the key  CLOSE motor 2 while holding the key  CLOSE motor 2 while holding the key	
		Holding the keys pressed, the display shows the force used at that moment.	
	4	Press B to return to previous setting, then press B again as many times as display shows:	(setting saved)
		or wait 20 seconds, to go out of the programming automatically.	

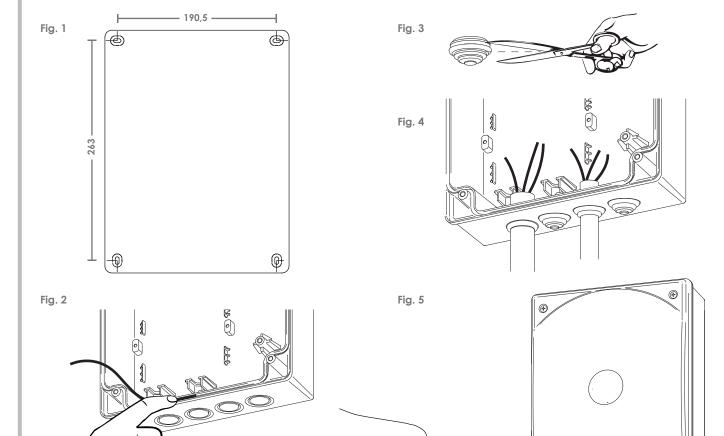
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# 5. TROUBLE SHOOTING

The control unit is designed to display the most common faults. Here below the fault table and possible solutions.

	Fault	Probable cause	Solution
$\circ$	DISPLAY	No tension.	Check the power supply.
8.8.	TURNED OFF	Fuses damaged.	Find the cause and replace the fuse.
		Transformer damaged.	Check wiring as well as in/out transformer's tension.
		Non-calibrated photocell.	Check the calibration between receiver and transmitter.
I		·	
F [	PHOTOCELL	Obstacle in between.	Remove the obstacle and clean the lenses from dirt.
	CLOSING	Incorrect wiring.	Check the wiring.
		Non-powered photocell.	Check the tension on the transmitter and receiver.
		Disconnected photocell,	Turn P2 OFF. (see paragraph 3.6.1)
		disconnected output.	
		Non-calibrated photocell	Check the calibration between receiver and transmitter.
	PHOTOCELL	Obstacle in between.	Remove the obstacle and clean the lenses from dirt.
	OPENING		
ر سعد	OI LIMITO	Incorrect wiring.	Check the wiring.
			Check the tension on the transmitter and receiver.
		Non-powered photocell.	
		Disconnected photocell,	Turn P3 OFF. (see paragraph 3.6.2)
		disconnected output.	
	PHOTOCELL	Incorrect wiring.	Check the wiring.
' <u>'</u>	TEST	Non-compatible photocells.	Use Proteco's photocells.
		Safety edge disconnected.	Check the wiring.
اعرا	SAFETY EDGE	Incorrect wiring.	Check the wiring.
	CLOSING	Input disabled.	Turn <b>P4 OFF</b> .
	02000	Incorrect mode selection	Check the safety edge type and set
		(MECHANICAL - RESISTIVE)	P4 accordingly.
			0 /
		Incorrect micro adjustment.	Adjust the inox wire tension.
		Discours at advertation due	Character than white as
	0 + FETY FD OF	Disconnected safety edge.	Check the wiring.
$=$ $=$ $^{\circ}$	SAFETY EDGE	Incorrect wiring.	Check the wiring.
	OPENING	Input disabled.	Turn <b>P5 OFF</b> .
		Incorrect mode selection	Check the safety edge type and set
		(MECHANICAL - RESISTIVE)	P5 accordingly.
		Incorrect micro adjustment.	Adjust the inox wire tension.
ام	STOP	Disconnected button.	Check the stop button wiring or turn P1 OFF. (see paragraph 3.5)
5P	PUSH BUTTON		
		Incorrect wiring.	Check the wiring. (paragraph 3.5)
c ,	START COMMAND	Permanent start command.	Check the good operation of all devices connected to START
5t			(contact N.O.) (see paragraph <b>3.3</b> ).
	PEDESTRIAN	Pedestrian start command.	Check the good operation of all devices connected to PEDESTRIAN
~~~	COMMAND	redesilian sian commana.	
	COMMAND	Diagram and advantage	START (contact N.O.) (see paragraph 3.4).
ocl		Disconnected motors.	Wire the motors according to the wiring table.
NEI	MOTORS' TEST	Incorrect wiring.	Check motors' wiring (paragraph 3.1).
		Capacitor damaged.	Use a tester to check the stator's tension.
	PERMANENT	Unknown TRANSMITTER	Check the transmitter's keys.
rd	RADIO SIGNAL	not in memory.	If a key sticks, the transmitter led remains on and fixed.
		· ·	Remove the transmitter's battery and make sure the fault
			disappears from display.
	PERMANENT	PERMANENT START COMMAND FROM	Check the transmitter's keys.
0	RADIO SIGNAL	AN EXISTING TRASMITTER.	If a key sticks, the transmitter led remains on and fixed.
<u>' '</u>	RADIO SIGNAL	AN EXISTING TRASMITTER.	
וור ח			Remove the transmitter's battery and make sure the fault
02			disappearsfrom display.
ا م			
וטכ			
الم م			
99			I .
99			
50 99	COUNTDOWN		Reset the maintenance service
	COUNTDOWN	Proceed to maintenance service	Reset the maintenance service
	COMPLETED	Proceed to maintenance service.	Reset the maintenance service
<u>8</u> 8		Proceed to maintenance service.	Reset the maintenance service

#### 6. BOX Installation



- 1) Choose the place for the box and mark the fixing points on the wall. Pay attention to respect the distances between the holes (fig. 1).
- 2) Make the drillings and fix the box with the pre-drilled holes downwards.
- 3) Slip the washer round the edge of the box, starting from centre down (fig. 2). Do not extend the washer, just push it into its housing and cut any excess.
- **4)** Cut the rubber grommets the same size of the wires/cables for electrical wirings (fig. 3) so that the grommet perfectly adheres to the cable/wire. Do not cut the rubber grommets you're not going to use.
- 5) Put all the grommets in the pre-drilled holes of the box and drive the cables/wires (fig. 4).
- 6) Once wirings and installation are finished close the box and screw the cover on the box (fig. 5).

#### 7. DISPOSAL



#### Do not pollute the environment

Some electronic components may contain polluting substances.

Ensure materials are passed to the authorised collection centres, according to the laws and the regulations on force, for safe disposal.

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